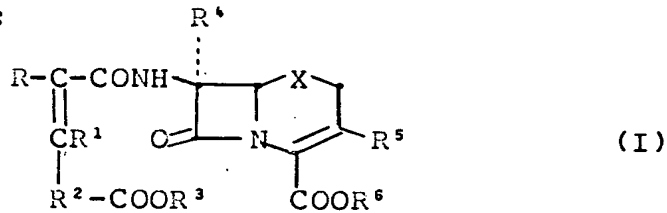


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*Pre AT*  
This invention relates to antibacterial 7beta-(carboxy-  
alkenoylamino)-3-cephem-4-carboxylic ~~acid~~ *acids* represented by the  
following formula:



*PS* (wherein *R* is aryl or a heterocyclic group;

*R*<sup>1</sup> is hydrogen or halogen;

*R*<sup>2</sup> is a single bond, alkylene, or thiaalkylene;

*R*<sup>3</sup> is a hydrogen atom or carboxy modifying group;

*R*<sup>4</sup> is hydrogen or methoxy;

*R*<sup>5</sup> is hydrogen or a 3-substituent of cephalosporins;

*R*<sup>6</sup> is a hydrogen atom or carboxy modifying group; and

*X* is oxygen, sulfur, or sulfinyl) *PS*

*The following explains the*  
~~Followings explain~~ variable groups of the formula (I):

*B* *R* as aryl is optionally substituted phenyl. *R* as a heterocyclic group is an optionally substituted 5 or 6 membered monocyclic ring group containing 1 to 4 hetero atoms selected from oxygen, nitrogen, and sulfur. Representative rings are pyrrolyl, furyl, thienyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, triazolyl, oxadiazolyl, thiadiazolyl, tetrazolyl, thiatriazolyl, pyridyl, pyrimidyl, pyrazinyl, triazinyl, and the like. Here, the said substituents include, among other conventional ones, alkyl, substituted alkyl, carboxy, protected carboxy, amino, protected

amino, hydroxy, protected hydroxy, halogen, sulfamoyl, and the like. Among the protecting groups in the protected amino, <sup>Preferable</sup> preferable are 7 to 20C optionally substituted aralkyl (e.g., benzyl, benzhydryl, trityl, methoxybenzyl, dimethoxybenzyl, nitrobenzyl, methylbenzyl, dimethylbenzyl), 1 to 8C optionally substituted alkyl (e.g., trichloromethyl, trichloroethyl, trifluoromethyl, tetrahydropyranyl), substituted phenylthio, 1 to 8C substituted alkylidene, 7 to 14C substituted aralkylidene, 5 to 8C substituted cycloalkylidene, acyl, e.g., 1 to 8C optionally substituted alkanoyl (e.g., formyl, acetyl, chloroacetyl, trifluoroacetyl), 2 to 12C optionally substituted lower alkoxy carbonyl (in which <sup>the</sup> alkyl part is methyl, ethyl, propyl, cyclopropylethyl, isopropyl, butyl, pentyl, hexyl, trichloroethyl, pyridylmethyl, cyclopentyl, cyclohexyl, quinolylmethyl, or the like), 8 to 15C optionally substituted aralkoxy carbonyl (in which <sup>the</sup> aralkyl part is benzyl, diphenylmethyl, nitrobenzyl, or the like), succinyl, phthaloyl, trialkylsilyl, alkoxydialkylsilyl, trialkylstannyl, and the like.

<sup>Preferably</sup> Preferable R is one selected from phenyl, furyl, thienyl, oxazolyl, isoxazolyl, optionally protected aminoisoxazolyl, thiazolyl, optionally protected aminothiazolyl, thiadiazolyl, and aminothiadiazolyl. An optionally protected aminothiazolyl is more preferable.

R<sup>1</sup> as halogen is fluorine or chlorine, especially chlorine. <sup>Preferably</sup> Preferable R<sup>1</sup> is hydrogen.

*the alkylene*  
B ~~Alkylene~~ part in R<sup>2</sup> is lower alkylene, preferably 1 to 3C alkylene, especially methylene.

B R<sup>5</sup> as a substituent of cephalosporins can be, among others, hydroxy, alkanoyloxy, halogen, alkoxy, alkylthio, alkenylthio, alkyl (e.g., methyl), alkenyl (e.g., vinyl, cyanovinyl, trifluoropropenyl), substituted methyl, or the like *which are* well known 3-substituents of cephalosporins. Here, the substituent in the said substituted methyl can be pyridinio, substituted pyridinio, halogen, hydroxy, alkoxy, acyloxy (e.g., acetoxy, carbamoyloxy), alkylthio, haloalkylthio, cyanoalkylthio, heterocyclic thio (e.g., triazolylthio, methyltetrazolylthio, thiadiazolylthio optionally substituted by amino, aminomethyl, alkoxy, or methyl), triazolyl, tetrazolyl, or the like. *The said* ~~Said~~ alkyl part is preferably methyl. *Preferably* ~~Preferable~~ R<sup>5</sup> is hydrogen, vinyl, carbamoyloxymethyl, tetrazolylthiomethyl, or thiadiazolylthiomethyl.

B R<sup>3</sup> or R<sup>6</sup> as a carboxy-modifying group is preferably an ester forming group or salt forming atom or group each useful as a carboxy-protecting group or one for a medical derivative. *Preferably* ~~Preferable~~ X is sulfur.

B The said carboxy-protecting group is known in penicillin and cephalosporin fields as it can be introduced and removed without adverse effect on other part of *the* molecule. Representative are an inorganic salt (e.g., lithium, sodium, potassium, magnesium, calcium, aluminum, or ammonium salt), organic base

salt, for example, alkylamine salt (e.g., ethylamine, diethylamine, triethylamine, piperidine, morpholine, N-methylmorpholine salt), aromatic amine salt (e.g., aniline, dimethylaniline salt), aromatic base salt (e.g., pyridine, picoline, lutidine, nicotinamide, quinoline salt), optionally substituted 1 to 8C alkyl ester (e.g., methyl, methoxymethyl, ethoxymethyl, ethyl, methoxyethyl, trichloroethyl, iodoethyl, propyl, isopropyl, ethoxyethyl, methylthioethyl, methane-sulfonylethyl, methanesulfonylmethyl, butyl, isobutyl, t-butyl, hexyl ester), 7 to 15C aralkyl ester (e.g., benzyl, methylbenzyl, dimethylbenzyl, methoxybenzyl, ethoxybenzyl, nitrobenzyl, aminobenzyl, phenethyl, diphenylmethyl, trityl, phthalidyl, phenacyl, di-t-butyl-hydroxybenzyl ester), 6 to 12C aryl ester (e.g., phenyl, tolyl, diisopropylphenyl, xylyl, trichlorophenyl, indanyl ester), 3 to 12C silyl ester (e.g., trimethylsilyl, t-butyl dimethylsilyl, dimethylmethoxysilyl ester), 3 to 12C stannyl ester (e.g., trimethylstannyl ester), 1 to 12C N-hydroxyamino ester (ester with e.g., acetone oxim, acetophenone oxim, acetaldoxim, N-hydroxysuccinimide, N-hydroxyphthalimide), 2 to 7C alkenyl ester (e.g., vinyl, propenyl, allyl ester), and the like. Anhydrides with carbonic or carboxylic acid, reactive amides, and the like are equivalent carboxy-protecting group. Said protecting part may further be substituted.

*Preferably*  
Preferable R<sup>3</sup> and R<sup>6</sup> as  $\alpha$ -carboxy protecting groups are

hydrogen, sodium, potassium, methyl, t-butyl, phenyl, indanyl, benzyl, cyanobenzyl, halobenzyl, methylbenzyl, nitrobenzyl, phenylbenzyl, or the like.

The protecting group is absent in objective products. So, its structure has in itself no specific meaning, as far as the group serves well for the protection and thus it can be replaced by a wide variety of equivalent groups.

Especially useful carboxy derivatives are medically available ones including light metal salts and pharmaceutically acceptable esters. The preferred light metals are those forming physiologically acceptable ions and belonging to the 1st to 3rd group, 2nd to 4th periods of the Periodical Table. Lithium, sodium, potassium, magnesium, calcium, aluminum, and the like are preferable. The pharmacological esters show antibacterial potency on administering orally or parenterally and include well known 3 to 12C 1-substituted alkyl esters, for example, alkanoyloxyalkyl esters (e.g., acetoxymethyl, acetoxylethyl, propionyloxyethyl, pivaloyloxymethyl, pivaloyloxyethyl, tetrahydrofuryl, tetrahydropyranyl ester), 3 to 8C alkoxyformyloxyalkyl esters (e.g., ethoxycarbonyloxyethyl ester), 7 to 15C substituted aralkyl esters (e.g., phenacyl, phthalidyl ester), 6 to 12C substituted aryl esters (e.g., phenyl, xylyl, indanyl ester), and 2-alkenyl esters (e.g., allyl, 2-oxo-1,3-dioxolenylmethyl ester).

Both of the geometric isomers at the double bond in the 7<sup>th</sup>

side chain are antibacterials. Among them, those having the R and R<sup>1</sup> in the cis position are more potent antibacterials. The other geometric isomers (trans) are useful also as an intermediate for preparing the corresponding cis isomer.

Some of the representative Compounds (I) of this invention are listed below. These should not be taken as an exhaustive listing of the compounds of this invention.

P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-cephem-4-carboxylic acid,  
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P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-methyl-3-cephem-4-carboxylic acid,

P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-vinyl-3-cephem-4-carboxylic acid,

P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-trifluoropropenyl-3-cephem-4-carboxylic acid,

P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-acetoxymethyl-3-cephem-4-carboxylic acid,

P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-carbamoyloxymethyl-3-cephem-4-carboxylic acid,

P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-methoxymethyl-3-cephem-4-carboxylic acid,

P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-methylthiomethyl-3-cephem-4-carboxylic acid,

P: 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylaminol- $\oplus$ ]  
3-cyanomethylthiomethyl-3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-pyridinioethyl-3-cephem-4-carboxylate,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-triazolylthiomethyl-3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-thiadiazolylthiomethyl-3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-methyltetrazolylthiomethyl-3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-methoxy-3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-chloro-3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-fluoroethylthio-3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-trifluoroethylthio-3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-5-carboxy-2-pentenoylamino]-  
3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-6-carboxy-2-hexenoylamino]-  
3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-pentenoylamino]-  
3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-4-methyl-2-penten-  
oylamino]-3-cephem-4-carboxylic acid, and

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-3-chloro-2-buten-

1 oylaminol-3-cephem-4-carboxylic acid. *Ps*

*B* *P* Some compounds closely related to Compounds (I) are disclosed in Japanese patent publication Kokoku <sup>No.</sup> 10,996/1967, Kokai <sup>N.</sup> 57-93982, and Belgian Patent Nos. 816,408 and 888,389. These are not superior to Compounds (I) in their antibacterial activity, enteral or parenteral absorbability, excretion, or the like, <sup>Characteristics</sup> characters.

Compounds (I) are antibacterials against aerobic Gram<sup>+</sup> positive bacteria (e.g., Bacillus cereus, Bacillus subtilis, Corynebacterium diphtheriae, Staphylococcus aureus, Staphylococcus epidermidis, Streptococcus pneumoniae, Streptococcus pyogenes, Streptococcus viridans, enterococci) and Gram<sup>-</sup> negative bacteria (e.g., Citrobacter diversus, Citrobacter freundii, Enterobacter aerogens, Enterobacter cloacae, Escherichia coli, Haemophilus influenzae, Klebsiella pneumoniae, Neisseria gonorrhoeae, Neisseria meningitidis, Proteus mirabilis, Proteus morganii, Proteus vulgaris, Providencia rettgeri, Providencia stuartii, Pseudomonas aeruginosa, Salmonella paratyphi, Salmonella typhi, Serratia marcescens, Shigella sonnei, Yersinia enterocolitica), including anaerobic bacteria (e.g., Bacteroides fragilis, Clostridium difficile, Clostridium perfringens, Eubacterium lentum, Fusobacterium nucleatum, Propionibacterium spp, peptostreptococci, Veillonella spp.).

Especially, high anti-Gram-negative potency, high absorption, excretion, distribution, and the like are



remarkable. As a medicine for preventing or treating a bacterial infection, Compound (I) is administered orally, parenterally, or topically at a daily dose of 10 micrograms to 6 grams, if required formulating with conventional additives or coacting substances, e.g., other antibacterials.

They are useful as bacteriocidal, bacteriostatic, disinfecting, or antiperishable agents and useful for treating or preventing human, veterinary, or poultry infections caused by sensitive Gram-positive bacteria or Gram-negative bacteria, including anaerobic bacteria. Further, they are useful as bacterial growth inhibitors on human, animal, plant, or perishable subjects, human or animal growth promoting additives in foodstuff, or as an agents for testing sensitivity of bacteria to the antibacterial (I).

Protected compounds (I) are also useful as starting materials for synthesizing other antibacterials (I).

This invention also provides a method for treating or preventing human or veterinary bacterial infections (e.g., abscess, bronchitis, dermatitis, ear infections, empyema, enteritis, gastroenteritis, nasopharyngitis, osteomyelitis, pneumonitis, pneumonia, pustulosis, pyelonephritis, respiratory tract infections, rhinitis, septicemia, tonsillitis, ulceration, urinary tract infections, wound and soft tissue infections) caused by sensitive bacteria by administering an effective amount of Compound (I) at a typical daily dose of 10

micrograms to 1 gram externally, 0.2 to 5 grams intravenously, or 0.1 to 2 grams orally at an interval of 3 to 12 hours depending on the infecting bacteria and condition of the patient, if required formulating with a conventional additive.

Compound (I) as carboxylic acid or its light metal salt can be injected or infused intravenously, intramuscularly or subcutaneously (as e.g., injection, pellet), or given orally (as oral preparations, e.g., capsule, dry syrup, emulsion, granules, powder, solution, suspension, tablet, troche), if required in admixture with an excipient (e.g., emulsifying agent). A pharmacological ester can be given intravenously, intramuscularly, subcutaneously, orally, externally, or topically (as e.g., ear, nasal, or ocular drug, ointment, inhalant, injection, pap preparation, spray, suppository).

When R is 2-amino-4-thiazolyl, R<sup>2</sup> is methylene, R<sup>1</sup>, R<sup>3</sup>, R<sup>4</sup>, and R<sup>5</sup> are hydrogens, and R<sup>5</sup> is hydrogen, methyl, methoxymethyl, carbamoyloxymethyl, methylthiomethyl, cyanomethylthiomethyl, vinyl, fluoropropenyl, methoxy, chlorine, fluoroethylthio, or trifluoroethylthio, Compound (I) is absorbed orally as well as subcutaneously. Its pharmaceutically acceptable esters are also absorbed through the digestive organs.

Further, this invention provides an antibacterial pharmaceutical composition containing Compound (I) in various enteral or parenteral dosage forms solely or in admixture with carriers or coacting substances. The compositions may contain 0.01 to

99 % of Compound (I) dissolved, dispersed, or suspended in solid or liquid pharmaceutical carriers.

The compositions may be solid preparations (e.g., capsule, dry syrup, granule, pellet, pill, powder, suppository, troche, tablet) or liquid preparations (e.g., dispersion, elixir, emulsion, inhalant, injection, ointment, suspension, syrup, solution from ampoule or vial containing crystals, lyophilized material, or powder). They can be flavored or colored, and capsules, granules, and tablets may be coated. They can be in a unit dosage form.

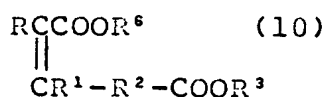
3 The carriers are harmless to both <sup>the</sup> of Compound (I) and patients. Representative examples of such carriers are, among others, for solids, binders (e.g., acacia, carboxymethylcellulose, gelatin, glucose, polyvinylpyrrolidone, sodium alginate, sorbitol, starch, syrup, tragacanth), bulking agents (e.g., bentonite, calcium carbonate, calcium phosphate, glycine, kaolin, lactose, polycarboxymethylene, salt, sorbitol, starch, sugar, talc), diluents (e.g., calcium carbonate, kaolin, lactose, starch, sucrose), disintegrators (e.g., agar, carbonates, sodium laurylsulfate, starch), lubricants (e.g., boric acid, cacao oil, magnesium stearate, paraffin, polyethylene glycol, silica, sodium benzoate, stearic acid, talc), and wetting agents (e.g., hydroxypropyl cellulose); for solutions, solvents (e.g., alcohol, buffer, methyl oleate, peanut oil, sesame oil, water), emulsifying

agents (e.g., acacia, lethicin, sorbitan monooleate), suspending agents (e.g., aluminum stearate gel, carboxymethyl cellulose, gelatin, glucose, hydrogenated fats, hydroxyethyl-cellulose, methyl cellulose, sorbitol, sugar syrup), buffers, dispersing agents, and solubilizing agents; and for both, preservatives (e.g., methyl or ethyl p-hydroxybenzoate, sorbic acid), absorption promoters (e.g., glycerin mono- or di-octan-oate), antioxidants, aromatic substaces, analgesics, edible coloring agents, stabilizing agents, and the like.

All of above pharmaceutical preparations can be prepared in conventional manners.

This invention also provides Carboxyalkenoic acid (10) useful as an intermediate for preparing the said Compound (I)

TOHox



(wherein R, and R<sup>1</sup> to R<sup>6</sup> are as defined for Compound (I))

In the formula above, examples of <sup>the Preferred</sup> preferable R are phenyl, thienyl, aminoisoxazolyl, thiadiazolyl, aminothiadiazolyl, and aminothiazolyl, said amino can be protected with benzyloxy-carbonyl, methylbenzyloxycarbonyl, t-butoxycarbonyl, methoxy-ethoxymethyl, formyl, chloroacetyl, benzylidene, dimethyl-aminomethylidene, or the like; <sup>Preferably</sup> preferable R<sup>1</sup> is hydrogen; <sup>Preferably</sup> preferable R<sup>2</sup> is 1 to 3C optionally branched alkylene, especially methylene; and examples of <sup>Preferably</sup> preferable R<sup>3</sup> and R<sup>6</sup> are the same or different groups selected from hydrogen, methyl,

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ethyl, t-butyl, trichloroethyl, benzyl, methylbenzyl, diphenylmethyl, trityl, and the like.

Compounds of this invention can be synthesized, for example, by the following methods:

CL/L (1) Salt formation

B  
B  
P Compound (I) having carboxy on <sup>the</sup> cephem nucleus at position 4 or in <sup>the</sup> 7-substituent can form a light metal salt (I) by reacting with a base or by an exchange reaction with the corresponding light metal salt of other carboxylic acid. The procedure can be that conventional in the art, e.g., by neutralizing the free acid (with a base, e.g., light metal hydroxide, carbonate, or hydrogen carbonate) and evaporating the solvent, or by treating with light metal lower carboxylate in a polar organic solvent (e.g., alcohol, ketone, ester) and then adding a sparingly dissolving less polar solvent to separate the salt. The solvent may be removed by filtering.

CL/L (2) Deprotection of carboxy-protecting groups etc.

P A protected-carboxy in Compound (I) can conventionally be deprotected, for example, as follows:

C  
B  
P (a) A highly reactive ester or anhydride as a carboxy-protecting group can be deprotected by contacting in an aqueous solvent with an acid, base, buffer solution, or ion exchange resin. When its reactivity is insufficient, <sup>one</sup> ~~man~~ can increase it in a conventional manner to deprotect more easily (e.g., by activating of a trichloroethyl ester with metal and acid;

p-nitrobenzyl ester with hydrogen and catalyst (e.g., palladium, nickel), dithionate, or metal and acid; and phenacyl ester with irradiation).

P (b) An aralkyl ester can be deprotected by a conventional catalytic reduction with hydrogen in the presence of a catalyst (e.g., platinum, palladium, nickel).

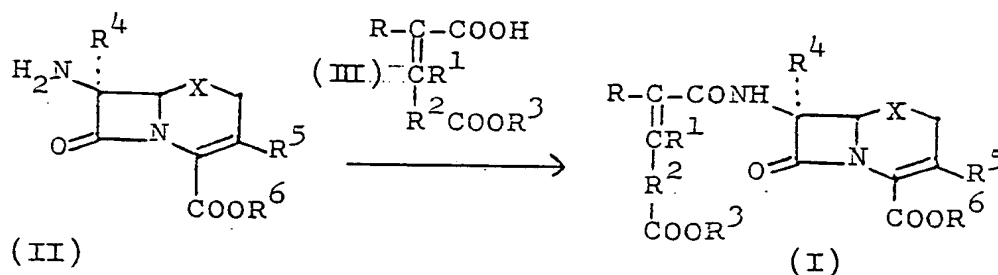
P (c) An aralkyl, cyclopropylmethyl, sulfonylethyl, or the like ester can be deprotected by solvolyzing<sup>8</sup> [with a mineral acid, Lewis acid (e.g., aluminium chloride, tin chloride, titanium tetrachloride), sulfonic acid (e.g., methanesulfonic acid, trifluoromethanesulfonic acid), strong carboxylic acid (trifluoroacetic acid), or the like], if required in the presence of a cation scavenger.<sup>9</sup>

An amino-protecting group in Compound (I) can conventionally be deprotected, for example, as follows: substituted alkyl (e.g., tetrahydropyranyl), aralkyl group (e.g., trityl), alkylidene, aralkylidene, alkanoyl (e.g. formyl), trialkylsilyl, trialkylstannyl, or the like can be deprotected with an aqueous or nonaqueous acid; an alkoxyformyl (e.g., t-butoxycarbonyl), aralkoxyformyl (e.g., benzyloxycarbonyl, methylbenzyloxycarbonyl), aralkyl (e.g., trityl), or the like can be deprotected with a Lewis acid in the presence of an acid scavenger; haloalkoxycarbonyl (e.g., trichloroethyl, iodoethoxycarbonyl), aralkoxycarbonyl (e.g., benzyloxycarbonyl), or the like can be deprotected by reduction; and phenylthio or

acyl (e.g., alkanoyl, succinyl, phthaloyl) can be deprotected with a base.

Deprotection of other protecting groups for hydroxy or the like functional groups in Compound (I) can be carried out according to methods well known in the field of penicillin and cephalosporin chemistry, as described in various scientific and patent publications and patent literatures.

### (3) Amidation



A conventional reaction of Amine (II) or its reactive derivative with Carboxylic acid (III) or its reactive derivative gives Compound (I) or its derivatives.

The reactive derivative of Amine (II) is that having 7-amino activated by silyl (e.g., trimethylsilyl, methoxydimethylsilyl, t-butyldimethylsilyl), stannyl (e.g., trimethylstannyl), alkylene (as a part of enamino of the amino with e.g., aldehyde, acetone, acetylacetone, acetoacetate, acetoacetonitrile, acetoacetanilide, cyclopentanedione, acetylbutyrolactone), alkylidene (e.g., 1-haloalkylidene,

1-haloaralkylidene, 1-alkoxyalkylidene, 1-alkoxyaralkylidene, 1-alkoxy-1-phenoxyalkylidene, alkylidene, aralkylidene), acid (e.g., mineral acid, carboxylic acid, sulfonic acid as a salt of the amino), easily removable acyl (e.g., alkanoyl), or the like, or that protected at other functions of the molecule.

Free acid (III) is reacted in the presence of a condensing (4) reagent [carbodiimide (e.g., N,N'-diethylcarbodiimide, N,N'-dicyclohexylcarbodiimide), carbonyl compound (e.g., carbonyl diimidazole), isoxazolinium salt, acylamino compound (e.g., 2-ethoxy-1-ethoxycarbonyl-1,2-dihydroquinoline), etc.].

The reactive derivative of Carboxylic acid (III) can be an acid anhydride, e.g., symmetric anhydride or mixed anhydride [with mineral acid (e.g., phosphoric acid, sulfuric acid, hydrohalogenic acid, carbonic half ester), organic acid (e.g., alkanolic acid, aralkanoic acid, sulfonic acid), intramolecular anhydride (e.g., ketene, isocyanate), etc.], acid halide, reactive ester [enol ester (e.g., vinyl ester, isopropenyl ester), aryl ester (e.g., phenyl ester, halophenyl ester, nitrophenyl ester), heterocyclic ester (e.g., pyridyl ester, benzotriazolylester), an ester with N-hydroxy compound, diacylhydroxylamine ester (e.g. N-hydroxysuccinimide ester, N-hydroxyphthalimide ester), thioester (e.g., aralkyl thiol ester, heterocyclic thiol ester) or the like], or reactive amide [aromatic amide (amide with e.g., imidazole, triazole, 2-ethoxy-1,2-dihydroquinoline), diacylanilide]. The acid



scavenger to be used with the said derivative is, for example, inorganic base (e.g., oxide, hydroxide, carbonate, hydrogen carbonate, of alkali metal or alkaline earth metal, etc.), organic base (e.g., tertiary amine, aromatic base), oxirane, (e.g., alkylene oxide, aralkylene oxide), pyridinium salt (e.g., tripyridiniumtriazine trichloride), adsorbent (e.g., Celite), or the like.

CLU/C (4) Introduction of 3-function

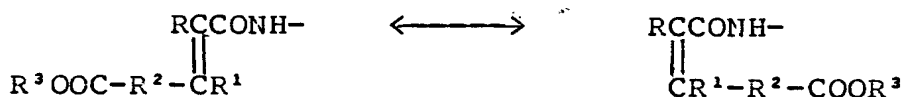
Compound (I) having 3-nucleophile substituted-methyl can be prepared

prepared by reacting an analog of Compound (I) having a leaving group-substituted methyl at the 3 position on <sup>the</sup> cephem ring with a heterocyclic thiol, aromatic base, or its reactive derivatives. Here, the leaving group can be, among others, halogen, sulfonyloxy, alkanoyloxy, dihaloalkanoyloxy, trihaloacetoxo, or the like. The said reactive derivative of thiol can be, among others, alkali metal salt, ammonium salt, carboxylate ester, or the like. The reaction can be carried out well in a dry or wet solvent at 0°C to 60°C. This reaction can be promoted with a dehydrating reagent, phosphoryl chloride compound, rhodanate, or the like.

Compound (I) having 3-acyloxymethyl (e.g., alkanoyloxy-methyl, carbamoyloxymethyl) can be made from the corresponding 4-protected carboxy-3-hydroxymethyl-3-cephem derivative by the action of an acylating reagent for introducing the corresponding acyl group.

Compound (I) having no carbon linked to the 3-position can be made from the corresponding 3-hydroxy-3-cephem or its oxo form, for example, by activating the 3-hydroxy (e.g., acylating or halogenating), and then substituting it with a nucleophilic reagent to give a 3-nucleophile substituted compound; a basic or thermal elimination reaction of the corresponding 3-(hydroxy, acyloxy, or halo)cepham compounds or a reduction of 3-(acyloxy or halo)-3-cephem compounds to give a 3-hydrogen-3-cephem compound; or the like conventional 3-modification.

(5) Isomerization at the 7-side chain double bond



The said geometric isomers are interconvertible by isomerization. This reaction is preferably carried out in a protic solvent by the action of acid, base, or light. The acid can be a mineral acid (e.g., hydrochloric acid, sulfuric acid, phosphoric acid), carboxylic acid (e.g., formic acid, trifluoroacetic acid), sulfonic acid (e.g., methanesulfonic acid, benzenesulfonic acid), or the like. The base can be inorganic base (e.g., sodium hydroxide, sodium hydrogen carbonate, potassium carbonate), organic base (e.g., triethylamine, potassium t-butoxide), or the like.

Compound (I) wherein R<sup>2</sup> is 1 to 3C alkylene easily isomerizes under various conditions.

In a typical condition, Compound (I) as free carboxylic

acid is dissolved in water at pH 8, acidified to pH 0 to 1, kept at 0°C to 100°C for 1 to 10 hours to obtain an epimic mixture. Thermally stable isomer is in trans form. Usual separation (e.g., crystallization, precipitation, high precision liquid chromatography, adsorption and elution) gives the geometric isomers in a pure form.

CL/L(6) Other synthetic methods

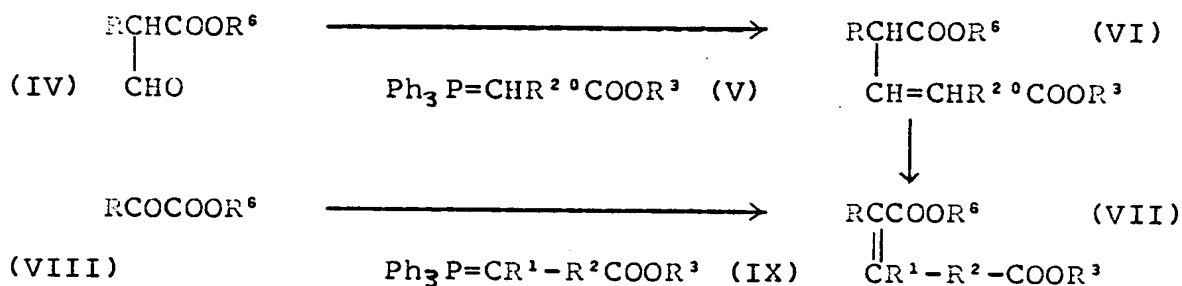
- P (a) Sulfoxide formation:  $\begin{array}{c} \text{---} \\ | \\ 13 \end{array}$  Cephem compound (I) is conventionally oxidized with an oxidizing reagent (e.g., hydrogen peroxide, percarboxylic acid, iodobenzene dichloride) in an inert solvent at 0 to 60°C for 0.2 to 5 hours to give the corresponding Cephem-1-oxide (I).
- P (b) Sulfoxide reduction:  $\begin{array}{c} \text{---} \\ | \\ 13 \end{array}$  Cephem-1-oxide compound (I) is reduced conventionally with a trivalent phosphorus compound, lower valent metal compound, hydrogen iodide, or the like in an inert solvent at 0 to 80°C for 0.1 to 10 hours giving the corresponding Cephem compound (I).
- P (c) Double bond migration:  $\begin{array}{c} \text{---} \\ | \\ 13 \end{array}$  The 2-double bond of the corresponding 2-cephem compound is conventionally migrated with base at 0 to 80°C for 1 to 10 hours to give 3-Cephem compound (I).
- P (d) Ring closure:  $\begin{array}{c} \text{---} \\ | \\ 13 \end{array}$  Compound (I) may be synthesized by a conventional ring closure reaction forming a heterocyclic R group in a manner analogous to those described above under the section of (7) Synthesis of the side chain acids.

Click

# (7) Synthesis of the side chain fragment acids

The 7-side chain acids are novel compounds prepared by Wittig type reaction of Formylacetate (IV) or its enol or acetal with Alkylidenetriarylphosphorane (V) by heating, e.g.,

- (20) at 30°C to 120°C for 1 to 10 hours, to give Nonconjugated ester (VI) the double bond of which migrates to give Conjugate ester (VII):

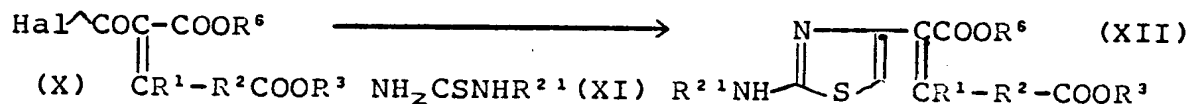


ps (wherein and R<sup>2°</sup> is alkylene or a single bond)

or of Oxalate (VIII) with Alkylidenetriarylphosphorane (IX),  
(20) e.g., at 30°C to 120°C for 1 to 10 hours to give Conjugate ester (VII).

Alternatively, it is produced by a ring closure of Halo-acetylcarboxylic acid (X) with optionally N-protected thiourea (XI) in alcohol at 30°C to 90°C for 1 to 5 hours giving

Aminothiazole ester (XII):



ps (wherein R<sup>2°</sup> is hydrogen or amino protecting group)

po When R<sup>3</sup> and/or R<sup>6</sup> of Conjugated acid (VII) or (XII) is ~~Carboxy~~ <sup>Carboxy</sup> protecting group, it may be deprotected conventionally

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by treating with acid, base, Lewis acid and cation scavenger, hydrogen and catalyst, or the like to give the corresponding <sup>free</sup> acid, preferably in an inert solvent at -60°C to 100°C for 1/6 to 10 hours.

Representative synthesis of the side chain carboxylic acids are given under the section of Preparations.

CL (8) Reaction Conditions

31.90.20 The said reactions (1) to (7) can usually be carried out at -60°C to 120°C, preferably at -20°C to 80°C for 10 minutes to 10 hours depending on the type of reaction. These are done in a solvent. Other conventional conditions (e.g., stirring, shaking, inert gas sealing, drying) may be used.

Examples of typical reaction solvents are hydrocarbons (e.g., pentane, hexane, octane, benzene, toluene, xylene), halohydrocarbons (e.g., dichloromethane, chloroform, carbon tetrachloride, dichloroethane, trichloroethane, chlorobenzene), ethers (e.g., diethyl ether, methyl isobutyl ether, dioxane, tetrahydrofuran), ketones (e.g., acetone, methyl ethyl ketone, cyclohexanone), esters (e.g., ethyl acetate, isobutyl acetate, methyl benzoate), nitrohydrocarbons (e.g., nitromethane, nitrobenzene), nitriles (e.g., acetonitrile, benzonitrile), amides (e.g., formamide, acetamide, dimethylformamide, dimethylacetamide, hexamethylphosphorotriamide), sulfoxides (e.g., dimethyl sulfoxide), carboxylic acids (e.g., formic acid, acetic acid, propionic acid), organic bases (e.g.,

diethylamine, triethylamine, pyridine, picoline, collidine, quinoline), alcohols (e.g., methanol, ethanol, propanol, hexanol, octanol, benzyl alcohol), water, and other industrial solvents and mixtures thereof.

CL (9) Work up

f The products can be obtained from a reaction mixture by removing contaminants (e.g., solvents, unreacted starting materials, by-products) by a conventional method (e.g., extracting, evaporating, washing, concentrating, precipitating, filtrating, drying), and isolating the product by a usual work up (e.g., adsorbing, eluting, distilling, precipitating, separating, chromatographing), or a combination of said procedures.

CLdc (10) Oral availability

B f Some compounds (I) having methylene as R<sup>2</sup> are absorbed well through <sup>the</sup> digestive organ<sup>s</sup> <sup>organs are</sup> and available as oral cephalosporins. Especially efficient are those having 2-aminothiazol-4-yl as R, hydrogen as R<sup>3</sup> and R<sup>6</sup>, and hydrogen, vinyl, cyanovinyl, trifluoropropenyl, acetoxymethyl, carbamoyloxymethyl, or thiadiazolylthiomethyl as R<sup>5</sup> and salts of these. It is to be noted that compounds (I) having a single bond, dimethylene, or trimethylene as R<sup>2</sup> or that having no carboxylic 7beta-side chain are practically unabsorbed enterally. A compound having amino in R can form a salt by mixing with an acid, e.g., mineral acid (e.g. HCl), carboxylic acid (TFA).

DEAL/C

## Examples

Following examples illustrate the embodiments of this invention.

In the Examples, "part" shows part by weight and "equivalent" shows molar equivalent of the beta-lactam starting material. Symbols "cis" and "trans" show relative position of amido and carboxylic substituents attaching to the side chain double bond. Physicochemical constants of the products are summarized in Tables in which IR shows  $\text{cm}^{-1}$  value, NMR shows  $\delta$  value, and J value shows coupling constants in Hz scale. In NMR of a geometric isomer mixture, signals splitting into two or more are shown by chemical shifts separating with comma and splitting number and "X" before multiplicity mark.

Usually the reaction mixture is, if required after adding a solvent (e.g., water, acid, dichloromethane), washed, dried, and concentrated, and the product is separated. All ~~concentrating~~ <sup>concentrations</sup> are done in reduced pressure.

(32)<sup>3</sup> (Abbreviations) AOM = acetoxymethyl; BH = diphenylmethyl; Bu = butyl; BOC = t-butoxycarbonyl; Bzl = benzyl; Cbz = benzyloxy-carbonyl; circle in a hetero ring of the structural formula = the ring is aromatic; exo = 3,4-double bond position isomer in the 7-side chain acyl; Me = methyl; MEM = methoxyethoxymethyl; (32)<sup>3</sup> Ph = phenyl; PMB = p-methoxybenzyl; PNB = p-nitrobenzyl; and 32 POM = pivaloyloxymethyl.

Allyc Example 1 (Sodium salt)

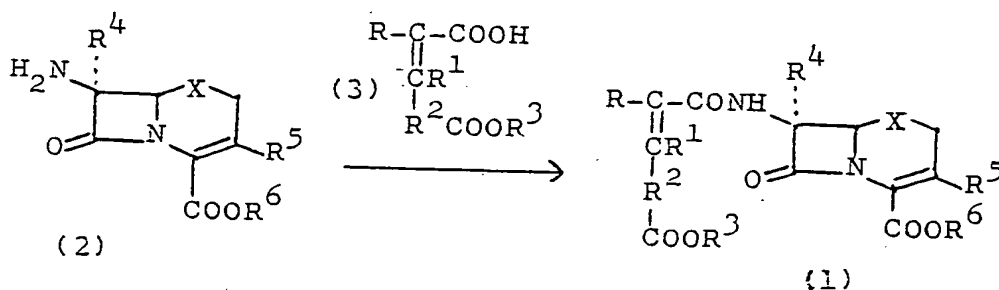
- P (1) A solution of carboxylic acid (1) in Table 2 (1 g) in aqueous 0.5% sodium hydrogen carbonate (6 ml) adjusted to pH 7 with hydrochloric acid is washed with ethyl acetate, desalted, and poured into a 10 ml vial. This is lyophilized conventionally to give the corresponding sodium salt (2) as powder.
- P (2) Similarly, to a suspension of carboxylic acid (1) (1 g) of Table 2 in water is added aqueous sodium carbonate to make a solution of pH 6.5. The solution is desalted and poured into 10 ml vials, and lyophilized to give a sodium salt preparation same to above.
- P (3) The sodium salt (1 g) produced under sterile condition is dissolved in sterile water (4 g) and is given twice a day orally or intravenously to a patient suffering from Staphylococcus aureus infection for treating said disease.
- P (4) Each one of the carboxylic acids on Table 2 are dissolved in aqueous sodium hydrogen carbonate and assayed as the sodium salts for MIC by the standard method of Japan Society of Chemotherapy to give values of 3.1 to 0.2 microgram/ml against Streptococcus pyogenes C-203 and 0.8 to 0.025 microgram/ml against Escherichia coli H.

Allyc Example 2 (Amidation)

- P A 7-beta-amino compound (2) (1 equivalent) is treated with carboxylic acid corresponding to the 7-beta-side chain (3) or its reactive derivative to give amide (1), for



a method as exemplified below:



Ⓐ (1) In a mixture of dichloromethane (10 volumes), 2-ethoxy-1-ethoxycarbonyl-1,2-dihydroquinoline (1.1 equivalents), N,N'-dicyclohexylcarbodiimide (1.1 equivalents), pyridine (1.5 equivalents), and carboxylic acid (3) (1.1 equivalents), stirred for 1 to 6 hours at 0°C to room temperature.

Ⓐ (2) In a mixture of ethyl acetate (10 volumes), di-2-pyridyl disulfide (1.1 equivalents), triphenylphosphine (1.1 equivalents), and carboxylic acid (3) (1.1 equivalents), stirred for 2 to 6 hours at 10 to 50°C.

Ⓐ (3) In a mixture of dichloromethane (3 volumes), 1,3,5-tripyridiniumtriazine trichloride (4 equivalents), and carboxylic acid (3) (1.1 equivalents), stirred for 1 to 5 hours at -10 to 10°C.

Ⓐ (4) In a mixture of carbon tetrachloride (30 volumes), 4-methylmorpholine (1.5 equivalents), trisdiethylaminophosphine (1.1 equivalents) and carboxylic acid (3) (1.1 equivalents), kept at -20 to 10°C for 1 to 5 hours.

P (5) In a mixture of chloroform (10 volumes) and dimethoxyethane (10 volumes), triethylamine (1.5 moles), and a mixed anhydride of carboxylic acid (3) and isobutoxyformic acid, stirred at a temperature between -5 to 10°C over a 30 minutes and 6 hours time. <sup>31</sup> <sup>20</sup>

P (6) In a mixture of ethyl acetate (10 volumes), 1,2-dichloroethane (10 volumes), 4-methylmorpholine (1.5 equivalents), and the symmetric anhydride of carboxylic acid (3) (1.1 equivalents), refluxed for 10 minutes to 2 hours.

P (7) In a mixture of dichloromethane (10 volumes), pyridine (1.5 equivalents), and mixed anhydride of carboxylic acid (3) and methanesulfonic acid (1.1 equivalents), stirred for 1 to 3 hours at between -70°C and room temperature.

<sup>31</sup> <sup>20</sup>  
P (8) In a mixture of ethyl acetate (10 volumes), pyridine (1.5 equivalents) and a mixed anhydride of diethyl hydrogen phosphate and carboxylic acid (3) (1.5 equivalents), stirred at 0°C to 10°C for 1 to 5 hours. (20)

P (9) In a mixture of ethyl acetate (10 volumes), dichloromethane (10 volumes), N-methylmorpholine (1 equivalent), and mixed anhydride of carboxylic acid (3) and dichlorophosphoric acid (1.1 equivalents), stirred for 1 to 3 hours at 0°C to room temperature. <sup>20</sup>

P (10) In a mixture of lutidine (1.5 equivalents), dichloromethane (10 volumes), and the mixed anhydride (1.1 to 2 equivalents) of carboxylic acid (3) and monochlorophosphoric

acid dimethylamide, stirred for 1 to 4 hours at 0 to 30°C.

P (11) In a mixture of dichloromethane (5 volumes), <sup>20</sup>trifluoroacetic anhydride (1.5 equivalents), pyridine (3 equivalents), and carboxylic acid (3) (1.5 equivalents), stirred for 1 to 5 hours at 0°C to room temperature.

P (12) In a mixture of dichloromethane (10 volumes), bromide of diethyl hydrogen phosphate (1.2 equivalents), 4-methylmorpholine (2.5 equivalents), and carboxylic acid (3) (1.2 equivalents), stirred for 1 to 3 hours at 0°C to room temperature.

B P (13) Amine (2) having carboxy at position 4 of <sup>the</sup>cephem ring is dissolved in aqueous (10 volumes) sodium hydrogen carbonate (2.5 equivalents). Carboxylic acid (3) chloride (1.1 equivalents) is dropwise added thereto. The mixture is kept at 31 20 -5°C to room temperature for 30 minutes to 2 hours.

B P (14) Amine (2) having carboxy at position 4 of <sup>the</sup>cephem ring is treated with trimethylsilyl chloride and triethylamine (1.2 equivalents each), and then treated with pyridine (4 equivalents) and carboxylic acid (3) chloride (1.1 equivalents) at 31 20 -30°C for between 30 minutes and 2 hours, and then the resulting silyl ester is hydrolyzed with acid.

P (15) In a solution of picoline (4 equivalents) and carboxylic acid (3) chloride (1.2 equivalents) in dichloromethane (20 volumes) stirred at 0°C to -30°C over 30 minutes and 2 hours. <sup>20 31 20</sup>

P (16) In a mixture of dimethylformamide (2 volumes) and ethyl acetate (10 volumes), stirred with triethylamine (1.1 equivalents) and carboxylic acid (3) chloride (1.1 equivalents) at 0°C to 20°C for between 30 minutes and 3 hours.

31 (20) P (17) In a mixture of dichloromethane (30 volumes), cyanuric chloride (1.1 equivalents), pyridine (4 equivalents), and carboxylic acid (3) (1.1 equivalents), stirred for 5 minutes to 2 hours at -30°C to 10°C.

31 (20) P (18) In a mixture of dichloromethane (3 volumes), phosphorus oxychloride (1.1 equivalents), triethylamine (1.5 equivalents), and carboxylic acid (3) (1.1 equivalents), stirred for 20 minutes to 2 hours at -10°C to 10°C.

P (19) Amine (2) is treated with trimethylsilyl chloride and an acid scavenger to obtain the corresponding N-trimethylsilyl compound, and this is treated with phosphorus oxychloride (1.5 equivalents), carboxylic acid (3) (1.2 equivalents), and dimethylaniline (4 equivalents) in dichloromethane (5 parts) for 30 minutes to 2 hours at 0°C to room temperature.

P (20) In a mixture of dichloromethane (8 volumes), thionylchloride (1.5 equivalents), pyridine (2.5 equivalents), and carboxylic acid (3) (1.1 equivalents), stirred for 1 to 5 hours at -30 to 0°C.

P (21) In a mixture of chloroform (3 volumes), toluene (1 volume), picoline (2 equivalents), oxalyl chloride (1 equivalent), and carboxylic acid (3) (1.1 equivalents),

31 (20)

stirred for 10 minutes to 2 hours at  $-50^{\circ}\text{C}$  to  $10^{\circ}\text{C}$ .

P (22) In a mixture of dichloromethane (20 volumes), pyridine (3 equivalents), and benzotriazolyl ester of carboxylic acid (3) (3 equivalents), stirred for 5 to 30 hours at 10 to  $50^{\circ}\text{C}$ .<sup>20</sup>

P (23) In a mixture of dichloromethane (20 volumes), 2-ethoxy-1-ethoxycarbonyl-1,2-dihydroquinoline (2.5 equivalents) and carboxylic acid (3) (2 equivalents), stirred at room temperature for 1 to 15 hours.

P (24) In a mixture of dioxane (10 volumes) and phthalimido ester of carboxylic acid (3) (2 equivalents), stirred for 2 to 8 hours at 10 to  $50^{\circ}\text{C}$ .

P (25) In a mixture<sup>20</sup> of methyl isobutyl ketone (10 volumes) and succinimido ester of carboxylic acid (3) (1.5 equivalents), stirred for 2 to 9 hours at 0 to  $40^{\circ}\text{C}$ .

P (26) In a mixture of carbonyldiimidazole (1.1 equivalents),<sup>20</sup> tetrahydrofuran (10 volumes), dimethylacetamide (5 volumes), and carboxylic acid (3) (1.1 equivalents), stirred for 1 to 5 hours at  $0^{\circ}\text{C}$  to room temperature.

P (27)<sup>20</sup> In a mixture of dimethylformamide (5 volumes), dimethylaniline (1.3 equivalents), carboxylic acid (3), and the Vilsmeier reagent made from dimethylformamide (1.1 equivalents), stirred at room temperature for 1 to 5 hours.

P (28) In a mixture of dichloromethane (10 volumes), dimethylformamide (5 volumes), N,N'-dicyclohexylcarbodiimide<sup>40</sup>

(1.1 equivalents), picoline (1.2 equivalents), and carboxylic acid (3) (1.1 equivalents), reacted for 2 hours to 24 hours. p (29) To a solution of 7-amino-3-(1-methyl-5-tetrazolyl)-thiomethyl-3-cephem-4-carboxylic acid diphenylmethyl ester in dichloromethane (50 parts) containing 2-(2-benzyloxycarbon-amido-4-thiazolyl)-4-benzyloxycarbonyl-2-butenic acid (1 equivalent) is added N,N'-dicyclohexylcarbodiimide (1 equivalent). After stirring for 2 hours at room temperature, the mixture is concentrated. The residue is triturated in ethyl acetate, filtered to remove solid, and purified by column chromatography to give 7-[2-(2-benzyloxycarbonylamino-4-thiazolyl)-4-benzyloxycarbonyl-2-butenoylamino]-3-(1-methyl-5-tetrazolyl)thiomethyl-3-cephem-4-carboxylic acid diphenylmethyl ester. Yield: 90 %.

p (30) To a solution of 7-amino-3-pyridinylmethyl-3-cephem-4-carboxylic acid chloride hydrochloride in a mixture of water (10 parts) and dioxane (15 parts) are added at 0°C sodium hydrogen carbonate (2 equivalents), 2-(2-benzyloxycarbonylamino-4-thiazolyl)-4-benzyloxycarbonyl-2-butenic acid (1.2 equivalents), 1-hydroxybenzotriazole (1.2 equivalents), N,N'-dicyclohexylcarbodiimide (1.2 equivalents), and dioxane (5 parts) at 0°C. After stirring at 0°C for 3.5 hours, the mixture is acidified with 1N-hydrochloric acid (5 parts) and filtered. The filtrate and acetone (50 parts) washing of the solid are combined, purified by silica gel chromatography, and

lyophilized to give 7-[2-(2-benzyloxycarbonylamino-4-thiazol-  
yl)-4-benzyloxycarbonyl-2-butenoylamino]-3-pyridiniummethyl-  
3-cephem-4-carboxylate. Yield: 50.8 %.

24/c Example 3 (Carboxy-Deprotection)

- P (1) A solution of a t-butyl, p-methoxybenzyl, or diphenylmethyl ester of Table 1 in a mixture of dichloromethane (0.3 to 3 parts), trifluoroacetic acid (0.3 to 3 parts), and anisole (0.5 to 5 parts) is stirred for 10 minutes to 3 hours at between <sup>31</sup>-10 and <sup>20</sup>40°C. The solution is concentrated to remove the solvent and reagent. The residue is washed with benzene or ether to give the corresponding acid in 70 to 90 % yield.
- P (2) To a solution of a t-butyl, benzyl, p-methylbenzyl, p-methoxybenzyl, or diphenylmethyl ester listed on Table 1 in a mixture of dichloromethane (5 to 9 parts) and anisole (2 to 8 parts) is added aluminum chloride, tin tetrachloride, or titanium tetrachloride (3 to 12 equivalents) at between <sup>31</sup>-10 and <sup>20</sup>10°C, and the mixture is stirred for 1 to 24 hours. The mixture is washed with diluted hydrochloric acid and water, dried and concentrated to give the corresponding free acid in 80 to 95 % yield. t-Butoxycarbonylamino, N-t-butoxycarbonyl-N-methoxyethoxymethylamino, or benzyloxycarbonylamino group when present, is deprotected to give amino group.
- P (3) To a solution of a t-butyl, benzyl, p-methylbenzyl, p-methoxybenzyl, or diphenylmethyl ester listed on Table 1

are added 90 % formic acid (5 to 6 parts) and anisole (2 to 3 parts). The mixture is stirred at 50 to 60°C for 1 to 4 hours to give the corresponding carboxylic acid in 40 to 50 % yield.

P (4) To a solution of a p-nitrobenzyl ester of Table 1 in dichloromethane (60 parts) are added acetic acid (10 parts) and zinc powder (2 parts). After stirring for 2 hours at 0°C, the mixture is filtered to remove solid, diluted with water, and extracted with dichloromethane. The extract solution is washed with water and extracted with aqueous sodium hydrogen carbonate. The aqueous layer is washed with hydrochloric acid to pH 2, and extracted with dichloromethane. This organic layer is washed with water, dried, and vacuum concentrated to give the corresponding free acid in 60 to 80 % yield.

P (5) The same ester can be deesterified by shaking with hydrogen in the presence of the same amount of 5% palladium charcoal in dioxane at room temperature for 2 hours.

P (6) To a solution of 7-[2-(2-benzyloxycarbonylamino-4-thiazolyl)-4-benzyloxycarbonyl-2-butenoylamino]-3-(1-methyl-5-tetrazolyl)thiomethyl-3-cephem-4-carboxylic acid diphenylmethyl ester in anisole (12 parts) is added aluminum chloride (9 equivalents). After stirring for 4 hours at 0°C, the mixture is neutralized with aqueous 5 % sodium hydrogen carbonate, filtered to remove solid, and washed with ethyl acetate. Aqueous layer is acidified with hydrochloric acid, washed with ethyl acetate, and passed through a column of HP 20 or SP 207



(synthetic adsorbent produced by Mitsubishi Chemical K.K.).

Adsorbed material is eluted with 80 % methanol to afford

- 8 9 7-[2-(2-amino-4-thiazolyl)-4-carboxy-2-butenoylamino]-3-(1-methyl-5-tetrazolyl)thiomethyl-3-cephem-4-carboxylic acid.

Yield: 65 %.

- P (7) To a suspension of 7-[2-(2-benzyloxycarbonylamino-4-thiazolyl)-4-benzyloxycarbonyl-2-butenoylamino]-3-pyridinium-methyl-3-cephem-4-carboxylic acid in anisole (2 parts) is added a solution of aluminium chloride (9 equivalents) in anisole (2 parts) at 0°C. After stirring for 3.5 hours, the mixture is acidified with 10 % hydrochloric acid and washed with ethyl acetate. Aqueous layer is passed through a column of Diaion HP-20. Adsorbed material is eluted with aqueous 5 % acetone and the eluate lyophilized to give 7-[2-(2-amino-4-thiazolyl)-3-carboxymethylacrylamido]-3-pyridinylmethyl-3-cephem-4-carboxylic acid. Yield: 55 %.

- P (8) In a manner similar to that of above (1) to (7), a free carboxy compound of Table 2 are prepared from the corresponding carboxy-protected compound of Table 1.

- P (9) To a solution of diphenylmethyl 7beta-[2-(2-carbobenzyoxy-aminothiazol-4-yl)-4-allyloxycarbonyl-2-butenoylamino]-3-cephem-4-carboxylate (3.75 g) (5 mM) in dichloromethane (30 ml) are added 2-ethylhexanoate (1.5 molar equivalents), triphenylphosphine (0.5 equivalents), and tetrakis(triphenylphosphine) - palladium complex (125 mg). After stirring for 1 hour at 25°C,

the mixture is diluted with ether to separate diphenylmethyl 7beta-[2-(2-carbobenzoxyminothiazol-4-yl)-4-sodiooxycarbonyl-2-butenoylamino]-3-cephem-4-carboxylate in 94 % yield. This is suspended in water (10 parts) and acidified with aqueous 4 % phosphoric acid to separate diphenylmethyl 7beta-[2-(2-carbobenzoxyminothiazol-4-yl)-4-carboxy-2-butenoylamino]-3-cephem-4-carboxylate.

Example 4 (Amino deprotection)

(1) A solution of a t-butoxycarbonylamino compound listed on Table 1 in a mixture of dichloromethane (0.3 to 3 parts), trifluoroacetic acid (0.3 to 3 parts), and anisole (0.5 to 5 parts) is stirred for 10 minutes to 3 hours at between -10 and 40°C. The solution is concentrated to remove the solvent and

~~(continued to page 35)~~

reagent. The residue is washed with benzene to give the corresponding amino compound listed on Table 1 or 2 in 70 to 80 % yield.

P (2) To a solution of a t-butoxycarbonylamino, benzyloxy-carbonylamino, methylbenzyloxycarbonylamino, methoxyethoxy-methylamino, or trityl amino compound listed on Table 1 (1 part) in a mixture of dichloromethane (5 to 9 parts) and anisole (2 to 8 parts) is added aluminum chloride, tin tetrachloride, or titanium tetrachloride (3 to 12 equivalents) at between <sup>31</sup>-10 and <sup>20</sup>10°C, and the mixture is stirred for 1 to 24 hours. The mixture is extracted with diluted hydrochloric acid and water, the aqueous layer is passed through a column of HP-20 absorbent to give the corresponding free amino compound listed on Table 1 or 2 in 60 to 80 % yield. A t-butyl, benzyl, p-methylbenzyl, p-methoxybenzyl, or diphenylmethyl ester group when present, is deprotected to give free carboxy.

P (3) To a solution of a chloroacetamido compound of Table 1 in a mixture of tetrahydrofuran (15 parts) and methanol (15 parts) are added thiourea or N-methyldithiocarbamate (4 equivalents) and sodium acetate (2 equivalents). After one night at room temperature, the mixture is concentrated, diluted with ethyl acetate, washed with saline, dried, and concentrated. The residue is chromatographed to give the corresponding amino compound.

P (4) To a solution of a formamido, Schiff base, silylamino, or

tritylamino compound listed on Table 1 in formic acid, acetic acid, or ethanol (10 parts) is added 1 to 3N-hydrochloric acid (0.1 to 3 parts), and the mixture is stirred for 1 to 3 hours at room temperature. The reaction mixture is concentrated, diluted with dichloromethane, washed with aqueous sodium hydrogen carbonate and water, dried and concentrated. The residue is purified in a conventional manner to give the corresponding free amino compound listed on Table 1 or 2.

- P (5) To a solution of a benzyloxycarbonylamino compound listed on Table 1 in a mixture of ethanol and ethyl acetate (30 parts : 1:1) is added 5 % palladium charcoal (0.5 parts), and the mixture is shaken under hydrogen until the starting material is consumed. The reaction mixture is filtered to remove solid and concentrated to give the corresponding amino compound listed on Table 1 or 2.

CLC Example 5 (Esterification)

CL (R<sup>3</sup> and/or R<sup>6</sup> = diphenylmethyl)  
32

- P (1) To a solution of compound (I) in which R<sup>3</sup> and/or R<sup>6</sup> is hydrogen in a mixture of dichloromethane and methanol (10 weights each) is added diphenyldiazomethane (2 equivalents). After stirring for 1 hour, the mixture is washed with hydrochloric acid and water, dried, and concentrated. The residue is crystallized from ethyl acetate to give the corresponding diphenylmethyl ester.

CL (R<sup>3</sup> and/or R<sup>6</sup> = POM)  
32

P (2) To a solution of compound (I) wherein R<sup>3</sup> and/or R<sup>6</sup> is potassium in N,N-dimethylformamide (2 to 5 parts) is added iodomethyl pivalate (1 to 2 equivalents) under ice-salt cooling. After 15 minutes to 2 hour's<sup>3</sup> stirring, the mixture is diluted with ethyl acetate, washed with ice water and aqueous sodium hydrogen carbonate, dried, and concentrated in vacuum. The residue is recrystallized from ethyl acetate to give the pivaloyloxymethyl ester of the carboxylic acid of Table 3.

P (3) The potassium salt of above section (2) is replaced by sodium salt to give the same products under the same condition.

P (4) The pivaloyloxymethyl ester of above section (2) (250 mg), corn starch (150 mg), and magnesium stearate (5 mg) are mixed, granulated, and encapsulated in a conventional manner. This capsule (2 to 3 capsules) are given orally to treat a patient suffering from infection caused by sensitive E. coli.

CL (R<sup>3</sup> and/or R<sup>6</sup> = <sup>32</sup>AOM)

P (5) In place of iodomethyl pivalate of above (2), iodomethyl acetate is used under the same reaction condition to give the corresponding acetoxymethyl ester of Table 3.

CL/Example 6 (Introduction of 3-substituents)

CL (R<sup>5</sup> = <sup>32</sup>H)

P (1) To a solution of a compound listed on Table 1 and having methanesulfonyloxy or chlorine as R<sup>5</sup> in dichloromethane (13 parts) are added acetic acid (10 part) and zinc powder (2.5 parts) and the mixture is heated at 50°C for 5 hours. The

reaction mixture is filtered to remove solid, diluted with ethyl acetate, washed with diluted hydrochloric acid, water, aqueous sodium hydrogen carbonate, and water, dried, and concentrated. The residue is purified by silica gel chromatography eluting with a mixture of benzene and ethyl acetate to give the corresponding compound listed on Table 1 or 2 having hydrogen as R<sup>5</sup> in 50 to 80 % yield.

P (2) Above reaction (1) is carried out at room temperature for 5 to 10 hours in the presence of a diluent isopropanol (4 parts) to give the same product in 40 to 60 % yield.

D (3) To a solution of 7beta-[2-(2-benzyloxycarbonylaminothiazol-4-yl)-4-benzyloxycarbonylbut-2-enoylamino]-3-hydroxycepham-4-carboxylic acid diphenylmethyl ester sulfoxide in dichloromethane (13 parts) are added pyridine (6 equivalents) and acetic anhydride (6 equivalents). After 13 hours' stirring at 0°C, the mixture is mixed with triethylamine (3 equivalents) and stirred for 24 hours. The reaction mixture is washed with water, aqueous sodium hydrogen carbonate, and water, dried, and concentrated to give 7beta-[2-(2-benzyloxycarbonylaminothiazol-4-yl)-4-benzyloxycarbonyl-2-butenoylamino]-3-cephem-4-carboxylic acid diphenylmethyl ester sulfoxide in 40 to 60 % yield.

CL (R<sup>5</sup> = <sub>32</sub> cyanomethylthiomethyl)

P (4) In the manner as given in Preparation B-4 a compound having bromomethyl as R<sup>5</sup> is treated with sodium cyanomethyl mercaptide at -65°C to 70°C for 2 hours to give the corresponding compound  
 31 20 20

40

listed on Table 1 having cyanomethylthiomethyl as R<sup>5</sup> in 50 to 60 % yield.

Example 7 (Sulfoxide reduction)

In a manner similar to that of Preparation B-4 (2) using the same ratio of the reagents and solvents, the corresponding sulfoxide is reduced to give the cephem (sulfide) compounds of Table 1.

Example 8 (Double bond migration)

A solution of 7beta-[2-(2-t-butoxycarbonylaminothiazol-4-yl)-4-benzyloxycarbonyl-2-butenoylamino]-3-chloro-2-cephem-4-carboxylic acid diphenylmethyl ester is reduced according to the method of Example 6 (1) to induce concomitant double bond migration affording 7beta-[2-(2-aminothiazolyl-4-yl)-4-carboxy-2-butenoylamino]-3-cephem-4-carboxylic acid diphenylmethyl ester in 53% yield.

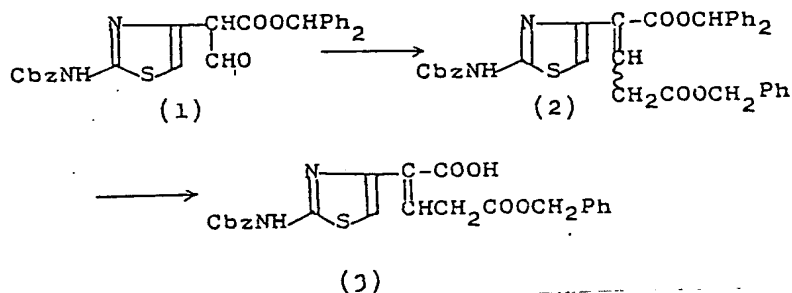
Example 9 (Amine salt)

To a solution of an amino compound listed on Table 2 in diluted hydrochloric acid is added acetonitrile. The precipitated material is collected by filtration to give the corresponding hydrochloric acid addition salt in good yield.

Ch/c Preparations A Preparation of Carboxylic acids

Ch Preparation A-1

Ch 2-(2-Benzylloxycarbonylaminothiazol-4-yl)-4-benzylloxycarbonyl-  
2-butenic acid (3)



P (1) A solution of formylacetate (1) and benzylloxycarbonyl-methylidenetriphenylphosphorane (1.3 equivalents) in dioxane or toluene (8 parts) is stirred for 1 to 6 hours at 80 to 120°C. After cooling, the mixture is concentrated, and the residue is purified by silica gel chromatography to give propenedicarboxylate (2). Yield: 87 %. This is a mixture of 34 % cis and 53 % trans geometric isomers which can be separated after repeated chromatography.

P IR (CHCl<sub>3</sub>) v: 3410, 1730 cm<sup>-1</sup> (trans).

L IR (CHCl<sub>3</sub>) v: 3400, 1730 cm<sup>-1</sup> (cis).

P (2) To a solution of this product (2) in dichloromethane (10 parts) are added anisole (2 parts) and trifluoroacetic acid (2 parts). After stirring for 2 hours, the reaction mixture is concentrated, and the residue washed with a mixture of ether and hexane to give monobenzyl ester of the dicarboxylic acid (3). Yield: 89 %. These geometric isomers can be separated by



chromatography.

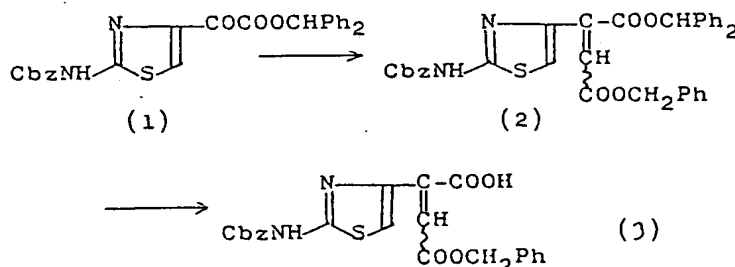
p NMR (CDCl<sub>3</sub>-CD<sub>3</sub>OD)  $\delta$ : 3.51 (d, J=7Hz, 2H), 5.13 (s, 2H), 5.26 (s, 2H), 7.06 (s, 1H), 7.0 - 7.5 (m, 11H) (trans).

p NMR (CDCl<sub>3</sub>-CD<sub>3</sub>OD):  $\delta$  3.73 (d, J=7Hz, 2H), 5.13 (s, 2H), 7.10 (s, 1H), 7.0 - 7.5 (m, 11H) (cis).

6 p In a manner similar to that of Preparation A-1, a butenoic acid diester listed on Table 4 <sup>is</sup> <sup>are</sup> prepared from the corresponding formylacetate using the same ratios of reactants and solvents at the same temperature for the same reaction time. The obtained ester is, if required, totally or partially deesterified using a conventional reagent, e.g., sodium hydroxide for alkyl esters and a Lewis acid (e.g., aluminum, titanium, or tin halide) for t-alkyl or aralkyl esters, to give free acids.

CL Preparation A-2

CL 2-(2-Benzyloxycarbonylaminothiazol-4-yl)-3-benzyloxycarbonyl-2-propenoic acid (3) <sup>is</sup>



p (1) A solution of 2-oxoacetate (1) and benzyloxycarbonyl-methylidenetriphenylphosphorane (1.25 equivalents) in toluene or dioxane (10 parts) is refluxed for 1 to 3 hours. The

*B* mixture is concentrated and <sup>the</sup> residue purified by silica gel chromatography to give diester (2). Yield: 95 %.

*P* NMR (CDCl<sub>3</sub>)  $\delta$ : 5.12 (s, 4H), 7.00 (s, 1H), 7.07 (s, 1H), 7.12 (s, 1H), 7.5 (m, 21H).  
*14*

This product is a mixture of cis-trans isomers at the double bond.

*P* (2) The product (2) is dissolved in dichloromethane (7 parts) and mixed with trifluoroacetic acid (1 part) and anisole (1 part). After stirring for 7 hours at 0°C, the mixture is concentrated and triturated in a mixture of ether and hexane and then in a mixture of ether and methanol to give monoester (3), trans isomer. Yield: 83 %.

*P* IR (Nujol)  $\nu$ : 1730, 1710, 1695 cm<sup>-1</sup>

*L* NMR (CDCl<sub>3</sub> + CD<sub>3</sub>OD)  $\delta$ : 5.17 (s, 2H), 5.27 (s, 2H), 7.07 (s, 1H), 7.2 - 7.5 (m, 11H) ppm.  
*84*  
*30*  
*67*  
*14*

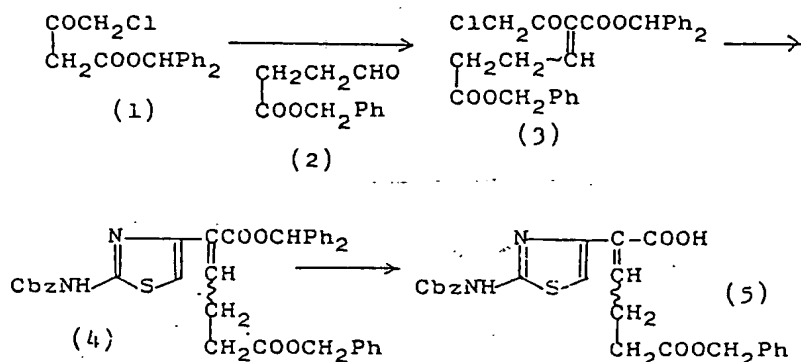
*P* (3) This trans isomer (3) is dissolved in tetrahydrofuran (10 parts) and mixed with phosphorus pentachloride (1.12 equivalents). After stirring for 2 hours at 0°C, the mixture is neutralized with aqueous 5 % sodium hydrogen carbonate (80 ml) and stirred at room temperature. Separated crystals are collected by filtration, washed with ethyl acetate and water, suspended in water, acidified with hydrochloric acid, and extracted with ethyl acetate. The extract is washed with water, dried, and concentrated. The residue is crystallized from a mixture of ether and hexane to give monoester (3), cis

isomer. Yield: 47 %. mp. 144 - 146°C.

IR (CHCl<sub>3</sub>)  $\nu$ : 3410, 1720 cm<sup>-1</sup>.  
 NMR (CDCl<sub>3</sub> + CD<sub>3</sub>OD)  $\delta$ : 5.18 (s, 2H), 5.23 (s, 2H), 6.62 (s, 1H), 7.15 (s, 1H), 7.32 (s, 5H), 7.35 (s, 5H) ppm.

Preparation A-3

2-(2-Benzyloxycarbonylaminothiazol-4-yl)-5-benzyloxycarbonyl-2-pentenoic acid (5)



(1) A mixture of 4-chloroacetoacetic acid benzhydryl ester (1) (6.95 g), aldehyde (2) (3.9 g), benzene (35 ml), piperidine (0.79 ml), and acetic acid (0.24 mg) is heated at 50°C for 3 hours. The mixture is washed with water, aqueous saturated sodium hydrogen carbonate, water, 0.5N-hydrochloric acid, and water, dried over magnesium sulfate, and concentrated. The residue is subjected to silica gel chromatography (eluting with benzene) to give a mixture of cis and trans (1:1) isomers of the product (3) (5.7 g).

(2) To a solution of this product (3) in ethanol (30 ml) is added thiourea (1.1 g). After heating at 50°C for 2 hours, the mixture is washed with aqueous saturated sodium hydrogen

carbonate and concentrated. The residue is dissolved in dichloromethane (20 ml) and mixed with pyridine (0.536 ml) and benzyl chloroformate (0.757 ml) at 0°C. After 1.5 hours' stirring at 0°C, the mixture is washed with water, dried over magnesium sulfate, and concentrated. The residue is purified by silica gel chromatography (eluting with benzene-ethyl acetate (20:1) mixture) to give aminothiazole ester (4), cis isomer (467 mg) and trans isomer (600 mg).

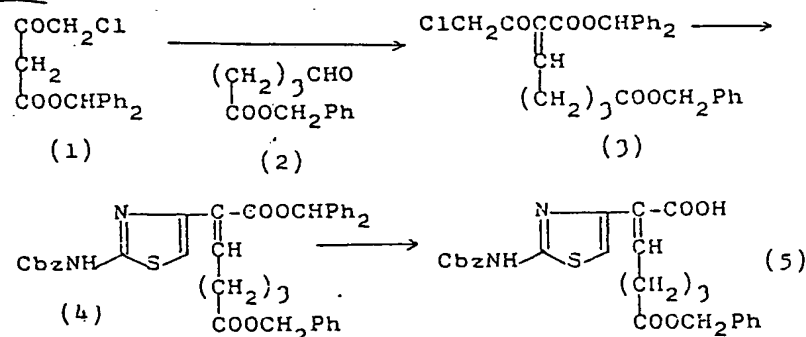
P (cis isomer) = IR (CHCl<sub>3</sub>)<sup>v</sup>: 3400, 1720, 1540, 1440, 1385, 1280, 1160 cm<sup>-1</sup>.

P (trans isomer) = IR (CHCl<sub>3</sub>)<sup>v</sup>: 3400, 1720, 1540, 1440, 1385, 1280, 1160 cm<sup>-1</sup>.

P(3) To the isomers of aminothiazole ester (4) respectively are added dichloromethane, anisole (1 part), and trifluoroacetic acid (2 parts). After 2 hours stirring at 0°C, the mixture gives each isomer of the corresponding dicarboxylic acid monobenzyl ester (5).

CL Preparation A-4

CL 2-(2-Benzyloxycarbonylaminothiazol-4-yl)-6-benzyloxycarbonyl-2-hexenoic acid (5)



46

P (1) A solution of ester (1) (7 g), aldehyde (2) (4.8 g), piperidine (0.15 ml), and acetic acid (0.3 ml) in benzene (40 ml) is heated at 50°C for 3 hours. The mixture is washed with water, aqueous saturated sodium hydrogen carbonate, 0.5 N hydrochloric acid, and water, dried over magnesium sulfate, and concentrated.

P (2) Resulting residue (3) (6.5 g) is dissolved in ethanol (35 ml), mixed with thiourea, and heated at 50°C for 2 hours. The mixture is washed with aqueous saturated sodium hydrogen carbonate and concentrated. The residue is dissolved in dichloromethane (20 ml), mixed with pyridine (0.754 ml) and benzyl chloroformate (1 ml), and stirred at 0°C for 1.5 hours. The reaction mixture is washed with water, dried, and concentrated. The residue is separated by silica gel chromatography (eluting with benzene-ethyl acetate (20:1) mixture) to give thiazole ester (4) [trans isomer (470 mg) and trans-cis (1:1) mixture (1.17 g)].

P (trans-Thiazole ester (4)) : IR (CHCl<sub>3</sub>)  $\nu$ : 3400, 3000, 1720, 1540, 1440, 1370, 1280, 1150 cm<sup>-1</sup>.

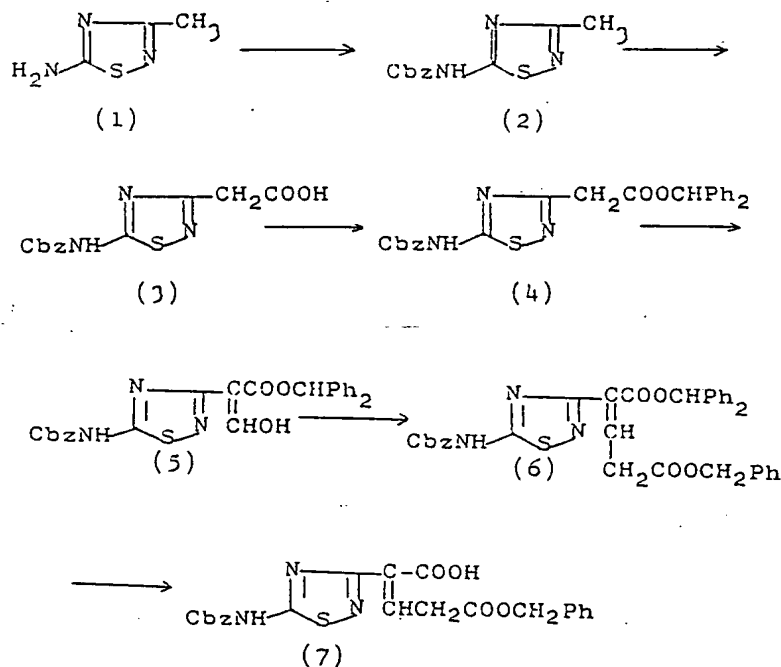
P (cis-Thiazole ester (4)) : IR (CHCl<sub>3</sub>)  $\nu$ : 3400, 3000, 1720, 1540, 1440, 1370, 1280, 1150 cm<sup>-1</sup>.

P (3) Thiazole ester (4) (470 mg) as produced above (1) is dissolved in dichloromethane (15 ml), mixed with anisole (0.611 ml) and trifluoroacetic acid (1.22 ml), and stirred at 0°C for 2 hours. After concentrating to dryness, the mixture is

trituated in a mixture of ether and hexane (1:1) to give thiazolecarboxylic acid (5) (336 mg).

Preparation A-5

2-(5-Benzyloxycarbonylamino-1,2,4-thiadiazol-3-yl)-4-benzyl-oxycarbonyl-2-butenic acid (7)



(1) Amine (1) (6 g) is amidated with benzyl chloroformate (1.2 equivalents) in dichloromethane (120 ml) containing pyridine (2.5 equivalents) at 0°C for 2 hours to give carbamate (2) (11.2 g). mp. 157-158°C. Yield: 94.6 %.

(2) To a solution of diisobutylamine (25.2 ml) in tetrahydrofuran (125 ml) cooled at -30°C to -5°C is added 1.6 N n-butyllithium hexane solution (112.3 ml) over 21 minutes period. After 1 hour 20 minutes' stirring at 0°C, the mixture

31 20 is mixed with a solution of carbamate (2) (11.2 g) in tetrahydrofuran (150 ml) at  $-68^{\circ}\text{C}$  to  $-64^{\circ}\text{C}$  over 1 hour 20 minutes, and stirred at the same temperature for 3 hours. This is quenched with dry ice (200 g) and warmed gradually up to  $-5^{\circ}\text{C}$ . The reaction mixture is diluted with water (150 ml), washed with ethyl acetate, acidified with 2N-hydrochloric acid to pH 2, and extracted with dichloromethane. The extract solution is washed with water, dried, concentrated, and diluted with ether to afford acetic acid (3) (6.33 g). mp.  $172-173^{\circ}\text{C}$ .

P (3) To a solution of acetic acid (3) (7 g) in methanol (200 ml) is added diphenyldiazomethane until none of the acetic acid (3) is detectable. The mixture is concentrated to give Ester (4). mp.  $144-146^{\circ}\text{C}$ .

P (4) To a solution of ester (4) (4.1 g) and diphenylmethyl formate (3.03 g) in tetrahydrofuran (41 ml) cooled at  $0^{\circ}\text{C}$  is added 60 % sodium hydride (1.1 g). After 2 hours 20 minutes stirring at  $60^{\circ}\text{C}$ , the mixture is diluted with water, acidified with 2N-hydrochloric acid, and extracted with ethyl acetate. The extract is washed with water, dried, and concentrated to give aldehyde (5) (2.76 g). Yield: 63.5 %.

P IR ( $\text{CHCl}_3$ )  $\nu$ : 3140, 1720, 1610, 1540, 1280, 1080  $\text{cm}^{-1}$ .

P (5) A solution of aldehyde (5) (781 mg) and benzyloxycarbonyl-methylidenephosphorane (985 mg) in dioxane (17 ml) is refluxed for 3 hours. The mixture is concentrated to give acrylate (6)

(631 mg). Yield: 63.5 %. A cis / trans (4:6) mixture.

P IR (CHCl<sub>3</sub>)<sup>84</sup> v: 3150, 1730, 1545, 1280 cm<sup>-1</sup>.

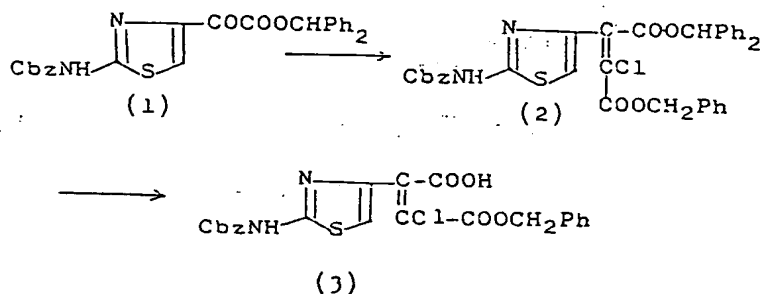
P (6) To a solution of acrylate (6) (309 mg)<sup>31</sup> in dichloromethane (4.5 ml) are added anisole (0.3 ml) and trifluoroacetic acid (0.6 ml). After 1 hour's<sup>3</sup> stirring at room temperature, the mixture is diluted with hexane to give half ester (7) (171 mg). Yield: 75.7 %. This is a cis / trans (1:6.45) mixture.

P IR (CHCl<sub>3</sub>)<sup>84</sup> v: 1730, 1621, 1540, 1280 cm<sup>-1</sup><sup>31</sup>.

CL L Preparation A-6

2-(2-Benzylloxycarbonylaminothiazol-4-yl)-3-chloro-3-benzyl-oxycarbonyl-2-propenoic acid (3)

TO 500X



P (1) A solution of ketone (1) (472 mg) and benzyloxycarbonyl-chloromethylenetriphenylphosphorane (467 mg) in benzene (5 ml) is heated at 60°C<sup>30</sup> for 30 minutes and concentrated. The residue is crystallized from a mixture of ether and pentane to give chloroethylene (2) (393 mg). Yield: 61 %.

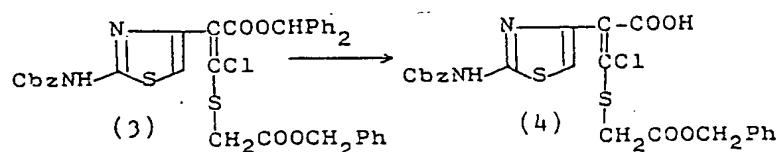
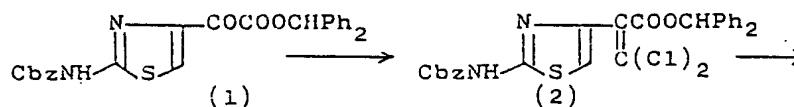
P (2) A solution of chloroethylene (2) (270 mg) in a mixture of anisole (2 parts) and trifluoroacetic acid (1 part) is let stand for 15 minutes and concentrated to give half ester (3)



(190 mg). Yield: 95 %.

CL  
Preparation A-7

2-(2-Benzyloxycarbonylaminothiazol-4-yl)-3-benzyloxycarbonyl-methylthio-3-chloro-2-propenoic acid (4)



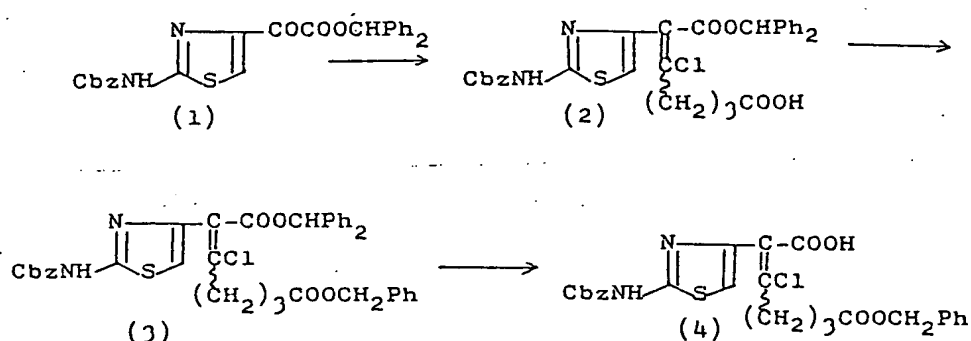
P (1) Ketone (1) and dichloromethylidenetriphenylphosphorane are reacted in a manner as described in Japanese Patent Application Kokai <sup>No.</sup> 57-67581 to give dichloroethylene (2).

P (2) To an ice cold solution of dichloroethylene (2) (395 mg) in N,N-dimethylformamide (3 ml) are added benzyl thioglycolate (200 mg) and triethylamine (153 mg) under nitrogen. After stirring for 45 minutes, the mixture is diluted in ethyl acetate, washed with water, dried, and concentrated. The residue is purified by chromatography to give thioether (3) (326 mg). Yield: 64 %.

P (3) A solution of thioether (3) in a mixture of trifluoroacetic acid (2 parts) and anisole (2 parts) is let stand for 30 minutes and concentrated to give half ester (4). Yield: 88 %.

CL Preparation A-8

2-(2-Benzoyloxycarbonylaminothiazol-4-yl)-3-chloro-6-benzyl-oxycarbonyl-2-hexenoic acid (4)



(1) To a suspension of (4-carboxybutyl)triphenylphosphonium bromide (887 mg) in tetrahydrofuran (3.5 ml) is added 1M<sup>31 20</sup> lithium bistrimethylsilylamide (4.2 ml). After 15 minutes<sup>31 20</sup> stirring at room temperature, this solution is dropwise added to a suspension of iodobenzene dichloride (605 mg) in tetrahydrofuran at -78°C. After 10 minutes at -78°C, lithium bistrimethylsilylamide (2.2 ml) is added to the mixture. To this solution is added a solution of ketoester (1) (378 mg) in tetrahydrofuran (2 ml). The mixture is stirred at -78°C for 10 minutes and at room temperature for 1 hour, diluted with diluted hydrochloric acid, and extracted with ethyl acetate. The extract solution is dried and concentrated. The residue is purified by silica gel chromatography (eluting with dichloromethane and ethyl acetate (1:1) mixture) to give vinylcarboxylic acid (2) (250 mg).

IR (CHCl<sub>3</sub>)<sup>31 20</sup> v: 1715, 1540 cm<sup>-1</sup>.

(2) Esterification of vinylcarboxylic acid (2) (353 mg) with

oxalyl chloride and benzyl alcohol in the presence of pyridine in a conventional manner gives vinyl ester (3) (305 mg).

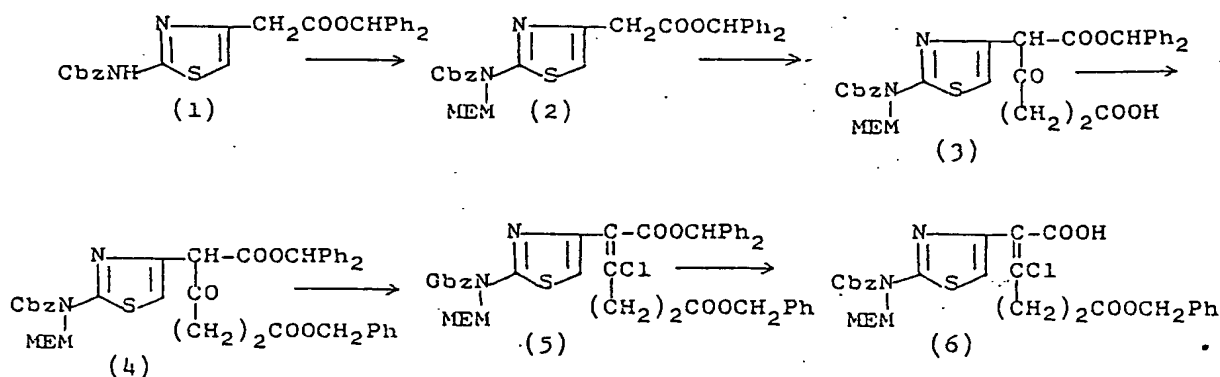
<sup>P</sup> NMR (CDCl<sub>3</sub>)  $\delta$ : 1.85 - 3.00 (m, 6H), 5.07 (s, 2H), 5.25 (s, 2H), 6.48 (s, 1H), 7.05 (s, 1H), 7.10 - 7.55 (m, 20H) ppm.

<sup>P</sup> (3) Stirring a mixture of vinyl ester (3) (275 mg), trifluoroacetic acid (0.5 ml), and anisole (1 ml) for 15 minutes at room temperature gives half ester (4) (95 mg).

<sup>P</sup> NMR (CDCl<sub>3</sub> + CD<sub>3</sub>OD)  $\delta$ : 1.80 - 3.00 (m, 6H), 5.09 (s, 2H), 5.26 (s, 2H), 6.85 (s, 1H), 7.05 - 8.00 (m, 10H) ppm.

CL Preparation A-9

CL 2-[2-(N-Methoxyethoxymethyl-N-benzyloxycarbonylamino)thiazol-4-yl]-3-chloro-5-benzyloxycarbonyl-2-pentenoic acid (6)



<sup>P</sup> (1) To a solution of aminoester (1) (115 mg) in N,N-dimethylformamide (1 ml) are added potassium carbonate (45 mg) and methoxyethoxymethyl chloride (0.043 ml). After stirring at room temperature for 1.5 hours, the mixture is diluted with iced hydrochloric acid and extracted with ethyl acetate. The extract is washed with water, dried, and concentrated. The

residue is purified by silica gel chromatography to give methoxyethoxymethylamino ester (2). <sup>A</sup> 2

Yield: 74 %.

P NMR (CDCl<sub>3</sub>) <sup>67</sup>  $\delta$ : 3.25 (s, 3H), 3.77 (s, 2H), 5.28 (s, 2H), 5.55 (s, 2H), 6.68 (s, 1H) ppm.

P (2) To a solution of 0.3M-lithium bistrimethylsilylamide in tetrahydrofuran (1.4 ml) is added a solution of methoxyethoxymethylamino ester (2) (100 mg) in tetrahydro-furan (1 ml) at -78°C under nitrogen. After stirring for 15 minutes, a solution of succinic anhydride, (22 mg) in tetrahydrofuran (0.5 ml) is added to the solution. After 50 minutes' stirring at -78°C, the reaction mixture is acidified with 4N-hydrochloric acid (0.5 ml) and extracted with dichloromethane. The extract is washed with water, dried, and concentrated. The residue is purified by silica gel chromatography to give ketoester (3) (64 %) and amino ester (1) (24 %).

P NMR (CDCl<sub>3</sub>) <sup>67</sup>  $\delta$ : 3.27 (s, 3H), 5.32 (s, 2H), 5.50, 5.65 (2 x s, 2H), 9.4 (brs, 1H) ppm.

P (3) To a solution of keto ester (3) (541 mg) in benzene (5 ml) is added a 0.485M-solution (1.81 ml) of sodium methoxide in methanol. After stirring for 5 minutes, the mixture is concentrated. The residue is dissolved in N,N-dimethyl-formamide (5 ml), mixed with benzyl bromide (0.149 ml), stirred for 5.5 hours at room temperature, let stand

overnight, and subjected to usual work-up and silica gel chromatography to afford ketodiester (4). Yield: 33 %.

NMR (CDCl<sub>3</sub>)<sup>8</sup><sub>67</sub> : 3.26 (s, 3H), 5.05 (s, 2H), 5.32 (s, 2H), 5.55, 5.63 (2 x s, 2H) ppm.

P (4) To a solution of triphenylphosphine (284 mg) in tetrahydrofuran (4 ml) cooled at -15°C are added a 0.85M solution of chlorine in carbon tetrachloride (1.27 ml), triethylamine (0.152 ml), and a solution of ketodiester (4) (160 mg) in tetrahydrofuran (2 ml). The mixture is warmed to room temperature, stirred for 6.5 hours, subjected to usual work-up, and silica gel chromatography to give chlorodiester (5). Yield: 67 %.

This product is a mixture of cis and trans (1:1) geometric isomers.

P IR (CHCl<sub>3</sub>)<sup>v</sup><sub>84</sub> : 1720 cm<sup>-1</sup><sub>31</sub>.

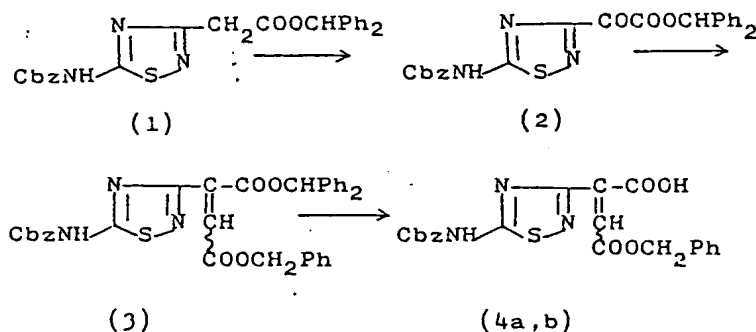
P (5) To an ice cold solution of chlorodiester (5) (109 mg) in anisole (1 ml) is added trifluoroacetic acid (0.3 ml). After stirring at room temperature for 1 hour, the mixture is concentrated, and the residue is purified by silica gel chromatography to give chloromonoester (6) trifluoroacetate salt (112 mg). This product is a mixture of cis and trans (1:1) geometric isomers.

P IR (CHCl<sub>3</sub>)<sup>v</sup><sub>84</sub> : 3350, 1720, 1680 cm<sup>-1</sup><sub>31</sub>.

OL  
L Preparation A-10

2-(5-Benzyloxycarbonylamino-1,2,4-thiadiazol-3-yl)-3-benzyl-

oxycarbonyl-2-propenoic acid (4)



P (1) To a solution of ester (1) (1.012 g) in dioxane (10 ml) is added selenium dioxide (0.66 g). After stirring for 2 hours at 100°C, the mixture is filtered. The filtrate is concentrated. The residue is dissolved in ether and purified by silica gel chromatography (eluting with a hexane-acetone (3:2) mixture) to give ketoester (2) (1.025 g). Yield: 98.3 %.

IR (Nujol)  $\nu$ : 3380, 1720, 1240, 1085  $\text{cm}^{-1}$ .

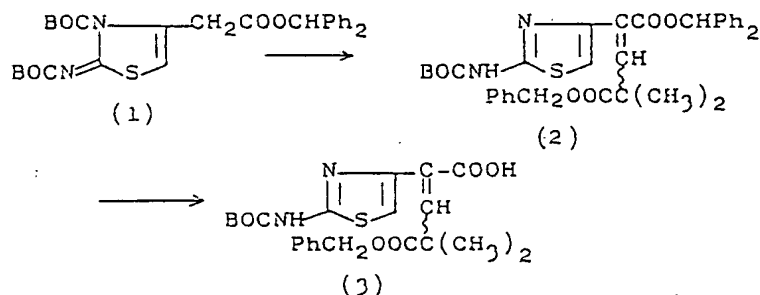
P (2) A solution of ketoester (2) (1.025 g) and triphenylphosphoranilideneacetic acid benzyl ester (1.06 g) in dioxane (20 ml) is stirred at 100°C for 2 hours and concentrated. The residue is purified by silica gel chromatography (eluting with acetone-hexane (3:1 to 3:2) mixture) to give diester (3) (1.24 g). Yield: 93 %. mp. 173 - 174°C.

P (3) To a solution of diester (3) (348 mg) in dichloromethane (4.7 ml) are added anisole (0.35 ml) and trifluoroacetic acid (0.76 ml). After stirring for 1 hour at room temperature, the mixture is concentrated and washed with ether to give cis monoester (4a) (147 mg). Yield: 58.3 %. mp. 201 - 202°C. The

washing is concentrated, washed with hexane, and crystallized from a mixture of ether and hexane to give trans-monoester (4b) (98 mg). Yield: 38.9 %. mp. 155 - 156°C.

26 Preparation A-11

26 2-(2-t-Butoxycarbonylaminothiazol-4-yl)-4-methyl-4-benzyloxy-carbonyl-2-pentenoic acid (3)



(1) To a solution of acetate (1) (628 mg) in tetrahydrofuran (16 ml) cooling at -50°C is added potassium t-butoxide (282 mg). After stirring for 5 minutes, the mixture is mixed with benzyl 2-formyl-2,2-dimethylacetate (0.32 ml), stirred for 20 minutes, warmed to room temperature in 5 minutes, neutralized with 10 % hydrochloric acid, and extracted with ethyl acetate. The extract is washed with saline, dried, and concentrated. The residue is dissolved in benzene (10 ml), mixed with DBU (0.36 ml), stirred at room temperature for 4 hours, neutralized with 10 % hydrochloric acid, washed with water, dried, concentrated, dissolved in benzene (10 ml), mixed with aqueous sodium sulfite (250 mg) solution (10 ml), and stirred

C  
The benzene  
for 24 hours. Benzene layer is washed with water, dried, concentrated, and purified by silica gel chromatography to give diester (2), cis isomer (431 mg: 59 % yield) and trans isomer (158 mg; yield: 22 %).

p IR (CHCl<sub>3</sub>)  $\nu$ : 3410, 1725 cm<sup>-1</sup> (cis isomer).

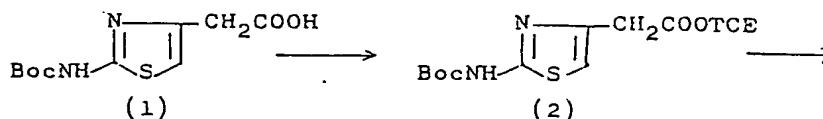
IR (CHCl<sub>3</sub>)  $\nu$ : 3400, 1720 cm<sup>-1</sup> (trans isomer).

(2) To a solution of diester (2), cis isomer (431 mg), in dichloromethane (8 ml) is added a mixture of anisole (1.2 ml) and trifluoroacetic acid (1.2 ml). After stirring at 0°C for 3 hours, the mixture is concentrated and purified by silica gel chromatography to give cis-isomer of monoester (3) (242 mg). Yield: 77 %. mp. 158 - 160°C (decomp. recrystallized from benzene).

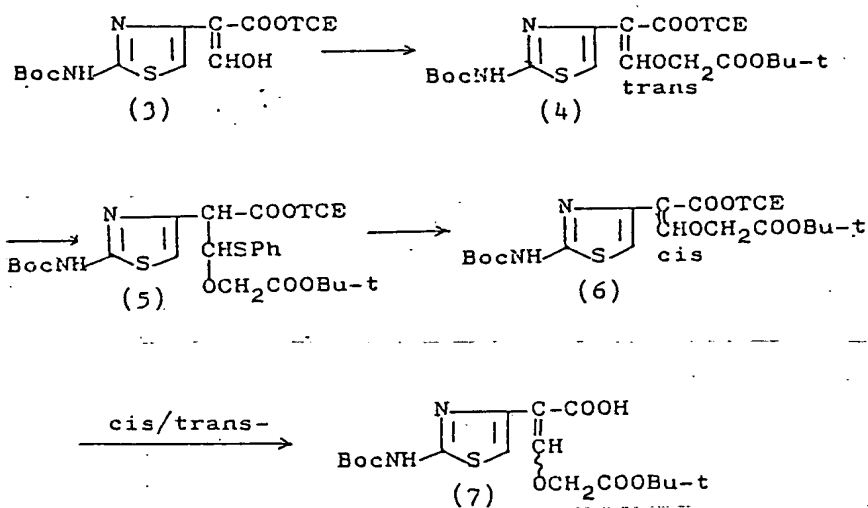
p (3) To a solution of diester (2), trans isomer (237 mg), in dichloromethane (4 ml) is added a mixture of anisole (0.6 ml) and trifluoroacetic acid (0.6 ml). After stirring at 0°C for 3.5 hours, the mixture is concentrated and purified by silica gel chromatography to give trans-isomer of monoester (3) (98 mg). Yield: 57 %. mp. 175 - 177°C (decomp. recrystallized from benzene).

CL Preparation A-12

2-(2-t-Butoxycarbonylaminothiazol-4-yl)-3-t-butoxycarbonyl-methoxy-2-propenoic acid (7)







(1) To a suspension of acetic acid (1) (11 g) in dichloromethane (120 ml) is added triethylamine (90 ml). The mixture is cooled at <sup>31</sup><sub>20</sub> -78°C, mixed with 2,2,2-trichloroethyl chloroformate (4.87 ml) and N,N-dimethylaminopyridine (432 mg), stirred at <sup>20</sup> 0°C for 10 minutes and at room temperature for 2 hours, diluted with ethyl acetate, washed with water, dried, and concentrated. The residue is purified by 10 % aqueous silica gel chromatography (eluting with a benzene - ethyl acetate (9:1) mixture) to give trichloroethyl ester (2) (9.10 g). Yield: 66 %.

(IR (CHCl<sub>3</sub>) <sup>84</sup><sub>31</sub> ν: 3400. 1760, 1720, 1150 cm<sup>-1</sup>.)

(2) To a suspension of sodium hydride (2.88 g) in tetrahydrofuran (80 ml) is dropwise added a solution of trichloroethyl ester (2) (9.10 g) and 2,2,2-trichloroethyl formate (6.21 g) in tetrahydrofuran (34 ml). After stirring at room

temperature for 2 hours, the mixture is diluted with ethyl acetate, acidified with acetic acid (5.3 ml), washed with water, dried, and concentrated. The residue is crystallized from petroleum ether to give formylester (3) (4.49 g). Yield: 46 %.

IR (CHCl<sub>3</sub>) <sup>84</sup><sub>3</sub>  $\nu$ : 3420, 1735, 1620 cm<sup>-1</sup>

(3) To an ice cold solution of formylester (3) (4.49 g) in N,N-dimethylformamide (40 ml) is added 60% sodium hydride (426 mg). The mixture is stirred until gas evolution ceases, mixed with t-butylbromoacetate (3.15 g), kept at room temperature overnight, diluted with ethyl acetate, washed with saline, dried, concentrated, and purified by silica gel chromatography (eluting with a benzene-ethyl acetate (19:1 to 2:1) mixture) to give diester (4) (3.03 g). Yield: 53 %.

IR (CHCl<sub>3</sub>) <sup>84</sup><sub>3</sub>  $\nu$ : 3400, 1723, 1630, 1150, 1120 cm<sup>-1</sup>

(4) To a solution of diester (4) (3.03 g) in tetrahydrofuran (30 ml) are added benzenethiol (0.70 ml) and triethylamine (0.79 ml). The mixture is stirred at room temperature for 3.5 hours, concentrated, and purified by silica gel chromatography (eluting with benzene-ethyl acetate (9:1 to 8:2) mixture) to give phenylthiopropionate (5) (3.36 g). Yield: 92 %.

The product is 7:3 mixture of the two geometric isomers.

IR (CHCl<sub>3</sub>) <sup>84</sup><sub>3</sub>  $\nu$ : 3400, 1750, 1725, 1155, 1120 cm<sup>-1</sup>

(5) To a solution of phenylthiopropionate (5) (3.15 g) in dichloromethane (35 ml) cooled at -40°C is added m-chloroper-  
<sub>31 20</sub>

benzoic acid (80 %, 1.07 g). The mixture is stirred at <sup>31 20</sup>-40°C for 10 minutes and at room temperature for 10 minutes, diluted with ethyl acetate, stirred with aqueous 2 % sodium hydrogen sulfite, and stirred at room temperature for 5 minutes.

*The Organic*  
B <sup>2</sup> Organic layer is taken, washed with aqueous 5% sodium hydrogen carbonate and saturated saline, dried, concentrated, dissolved in benzene (150 ml), and refluxed for 15 minutes. The mixture is washed with aqueous 5 % sodium hydrogen carbonate and saturated saline, dried, concentrated, and purified by silica gel chromatography (eluting with a benzene-ethyl acetate (9:1 to 1:1) mixture) to give diester (6) (1.13 g). Yield: 45 %.

<sup>3</sup> IR (CHCl<sub>3</sub>) <sup>84</sup>  $\nu$ : 3420, 1730, 1620, 1540, 1153, 1140 <sup>31</sup> cm<sup>-1</sup>.

<sup>3</sup> (6) To a solution of diester (6) (0.80 g) in acetic acid (8 ml) is added zinc powder (2.0 g). After stirring at room temperature for 1 hour, the mixture is diluted with dichloromethane, mixed with 2N-hydrochloric acid, stirred for 10 minutes at room temperature, filtered to remove solid, and the organic layer is taken. This is washed with water, dried, and concentrated to give Z-isomer of monoester (7) (605 mg). Yield: 100 %.

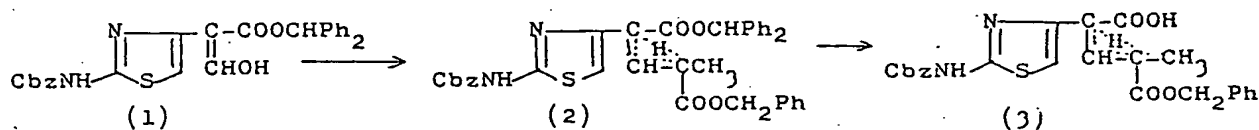
<sup>3</sup> IR (CHCl<sub>3</sub>) <sup>14</sup>  $\nu$ : 3400, 3550 - 2500, 1725, 1620, 1150 <sup>31</sup> cm<sup>-1</sup>.

<sup>3</sup> E-isomer of monoester (7) (750 mg) is recovered from the mother liquor. Yield: 30 %.

<sup>3</sup> IR (KBr) <sup>31</sup>  $\nu$ : 3420, 1742, 1710, 1610, 1130 <sup>31</sup> cm<sup>-1</sup>.

CC Preparation A-13

CL 2-(2-Benzyloxycarbonylaminothiazol-4-yl)-4-benzyloxy-carboxypentenoic acid (3)



P (1) A solution of hydroxymethylene (1) (1.46 g) and benzyloxycarbonyl ethylidene triphenylphosphorane (2.5 g) in toluene (20 ml) is stirred at 80°C for 19 hours and at 110°C for 4 hours, and then concentrated. The residue is purified by silica gel chromatography to give diester (2) (0.808 g). Yield: 43 %.

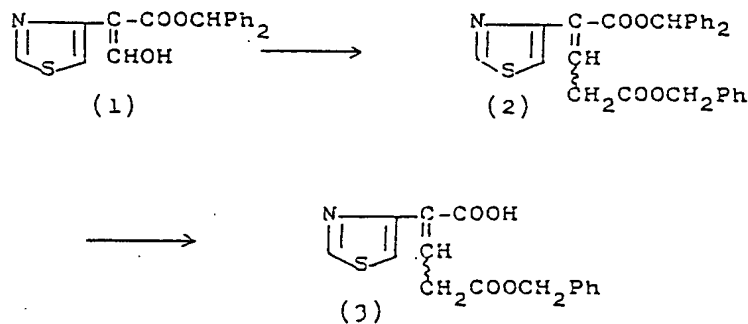
P NMR (CDCl<sub>3</sub>)  $\delta$ : 1.15 (d, J=7Hz, 1.5H), 1.71 (s, 1.5H), 4.90 (d, J=9Hz, 0.5H) ppm.

P (2) To a solution of diester (2) in dichloromethane (20 ml) are added anisole (3 ml) and trifluoroacetic acid (3 ml). After stirring at room temperature for 3 hours, the mixture is concentrated and triturated in a mixture of hexane and ether to give monoester (3) (508 mg). Yield: 85 %.

P IR (CHCl<sub>3</sub>)  $\nu$ : 3400, 1725 cm<sup>-1</sup>.

CL Preparation A-14

L 2-(Thiazol-4-yl)-4-benzyloxycarbonyl-2-butenic acid (3)



13.30X  
 B  
 (1) To a solution of formylester (1) (11.5 g) in benzene (220 ml) is added benzyloxycarbonylmethylidenephosphorane (19.5 g). After refluxing for 7 to 10 hours, the mixture is concentrated to a half to <sup>a</sup>third volume and purified by silica gel chromatography (eluting with a benzene-ethyl acetate (30:1) mixture) to give diester (2) (15.5 g). Yield: 97 %. The product is a mixture of cis and trans geometric isomers.

IR (CHCl<sub>3</sub>) : 1720 cm<sup>-1</sup>.

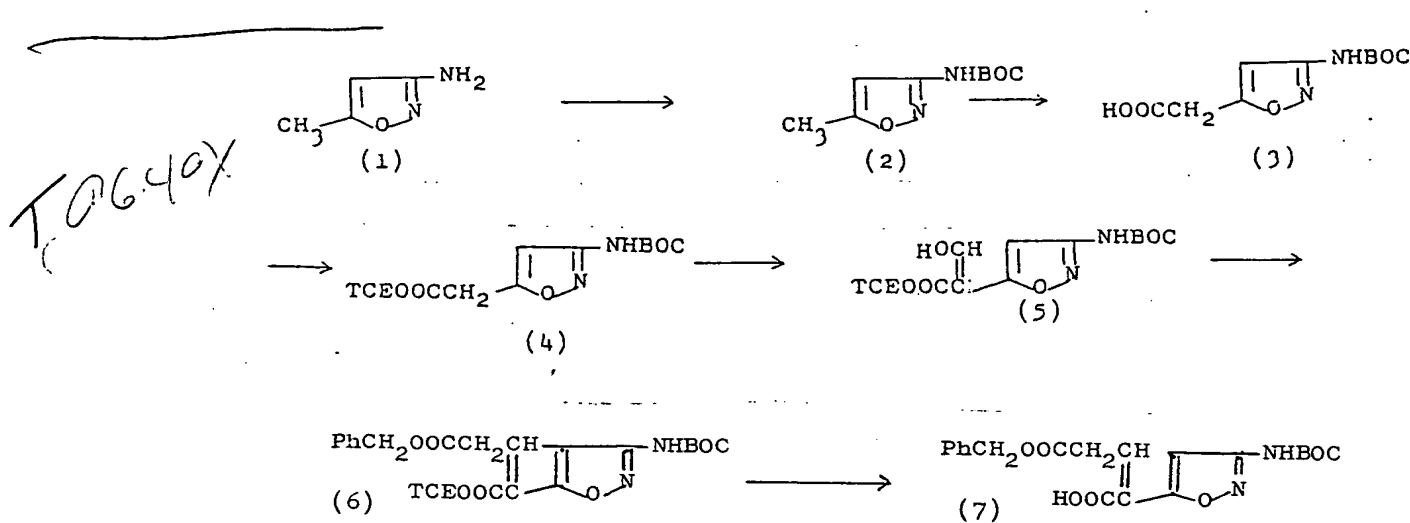
(2) To a solution of diester (2) (15.0 g) in dichloromethane (150 ml) is added trifluoroacetic acid (32 ml) at 0°C. After stirring at room temperature for 1.5 hours, the mixture is concentrated. The residue is stirred in hexane, diluted with ethyl acetate, and extracted with saturated aqueous sodium hydrogen carbonate. The extract is acidified with 10 % hydrochloric acid to pH 3 to 4 and extracted with ethyl acetate. The extract is dried, concentrated, and triturated in a mixture of ether and hexane (1:1) to give monoester (3). Yield: 55 %. This product is a mixture of cis and trans (1:1) geometric isomers.

63

P NMR (CDCl<sub>3</sub>-CD<sub>3</sub>OD)  $\delta$ : 3.53, 3.76 (d, J=8Hz, 2H), 5.13, 5.15 (2 x s, 2H), 7.23, 7.38 (2 x t, J=8Hz, 1H), 7.35 (s, 5H), 7.57, 7.61 (d, J=2Hz, 1H), 8.79, 8.82 (d, J=2Hz, 1H) ppm.

CL Preparation A-15

CL 2-(3-t-Butoxycarbonylamino-5-isoxazoly)-4-benzyloxycarbonyl-2-butenic acid (7)



B P (1) A solution of 3-amino-5-methylisoxazole (1) (56 g) in di-t-butylpyrocarbonate is stirred at 105 - 110°C for 17 hours. The mixture is concentrated and diluted with ether and water. The organic layer is taken, washed with water, diluted hydrochloric acid, water, and saline, dried, and concentrated. The residue is washed with petroleum ether to give t-butoxycarbonylamine (2) (75 g). mp 108 - 109°C.

P (2) To a solution of diisopropylamine (23.4 ml) under nitrogen in tetrahydrofuran (90 ml) cooled at -20°C is added n-butyl-

lithium (1.6N-hexane solution 125 ml). After stirring for 15 minutes, the mixture is cooled to  $-78^{\circ}\text{C}$ , mixed with a solution of t-butoxycarbonylamine (2) (8.3 g) in tetrahydrofuran (40 ml) over 2 minutes period, stirred for 1 hour, quenched with dry-ice (20 g), and concentrated. The residue is dissolved in water, washed with ether, acidified with hydrochloric acid under ice cooling, and extracted with ethyl acetate. The extract is washed with water, dried, and concentrated. The residue is washed with ether to give acetic acid (3) (4.35 g). mp  $173 - 174^{\circ}\text{C}$  (decomp.).

f (3) To a solution of acetic acid (3) in dichloromethane (200 ml) is added triethylamine (8.63 ml) at  $0^{\circ}\text{C}$ . This is cooled to  $-78^{\circ}\text{C}$ , mixed with trichloroethyl chloroformate (13.1 g) and 4-dimethylaminopyridine (0.76 g), and stirred for 15 minutes. The mixture is warmed to room temperature, kept overnight, concentrated, diluted with water, and extracted with ethyl acetate. The extract is washed with diluted hydrochloric acid, aqueous sodium hydrogen carbonate, water, and saline, concentrated, and purified by silica gel chromatography (eluting with benzene-ethyl acetate (3:1) mixture) to give trichloroethylester (4) (19 g). mp  $146 - 147^{\circ}\text{C}$ .

p (4) To a suspension of 60 % sodium hydride (6.72 g) in tetrahydrofuran (220 ml) at  $-30$  to  $-10^{\circ}\text{C}$  is added a solution of Trichloroethylester (4) and trichloroethyl formate (14.4 ml) in tetrahydrofuran (100 ml) over a 40 minutes period.

After 1.5 hour's stirring, the mixture is poured into iced hydrochloric acid and extracted with ethyl acetate. The extract is washed with water and saline, dried, concentrated, and washed with petroleum ether to give hydroxymethylidene compound (5) (17.45 g). mp <sup>22 20</sup>>210°C.

φ (5) A solution of hydroxymethylidene compound (5) (8.06 g) and benzyloxycarbonylmethylidenetriphenylphosphorane (11.1 g) in dioxan (350 ml) is stirred at 55°C for 9 hours. The mixture is concentrated, dissolved in <sup>20</sup>water and ethyl acetate, washed with diluted hydrochloric acid, aqueous sodium hydrogen carbonate, water, and saline, dried, concentrated, and purified by silica gel chromatography (eluting with a mixture of benzene and ethyl acetate (1:0 to 15:1) to give diester (6) (6.35 g).

φ IR (CHCl<sub>3</sub>) <sup>84</sup>ν: 3410, 2950, 1735, 1607, 1585 <sup>31</sup>cm<sup>-1</sup>.

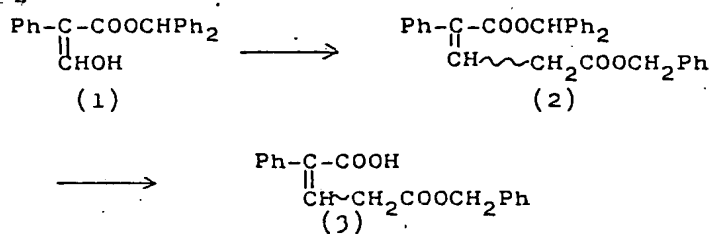
L (6) To a solution of diester (6) (1.85 g) in dichloromethane (20 ml) is added zinc (5 g) and acetic acid (20 ml) at <sup>20</sup>0°C. After 40 minutes stirring, the mixture is poured into dichloromethane and diluted hydrochloric acid, filtered to remove solid, and extracted with dichloromethane. The extract is washed with water and saline, dried, concentrated, and purified by silica gel chromatography (eluting with a benzene-ethyl acetate (3:1) mixture) to give monocarboxylic acid (7) (0.25 g).

φ IR (KBr) <sup>84</sup>ν: 3400, 3250, 2960, 1736, 1618 <sup>31</sup>cm<sup>-1</sup>.



CL Preparation A-16

L 2-Phenyl-4-benzyloxycarbonyl-2-butenic acid (3)



TOG 73  
P (1) To a solution of 2-formylphenylacetic acid diphenylmethyl ester (1) (1.94 g) in dioxane (20 ml) is added benzyloxycarbonylmethylidenetriphenylphosphorane (3.16 g) at room temperature. After stirring at 60 to 65°C for 50 minutes, the mixture is concentrated and purified by silica gel chromatography (eluting with dichloromethane) to give diester (2) (1.81 g). Yield: 61 %.

P NMR (CDCl<sub>3</sub>) δ: 3.18, 3.58 (2 x d, J=8Hz, 2H), 5.12, 5.24 (2 x s, 2H), 6.93 (s, 1H) ppm.

P (2) To a solution of diester (2) (1.79 g) in dichloromethane (40 ml) are added anisole (4 ml) and trifluoroacetic acid (4 ml) at 0°C. After 2.5 hours' stirring, the mixture is concentrated and triturated in hexane to give monoester (3) (0.84 g). Yield: 73 %. This is a mixture of cis and trans (17:83) geometric isomers.

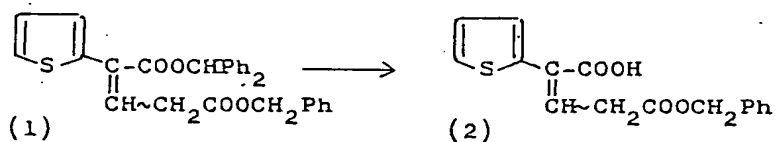
P IR (CHCl<sub>3</sub>) ν: 1730, 1690 cm<sup>-1</sup>.

CL Preparation A-17

CL 2-(2-Thienyl)-4-benzyloxycarbonyl-2-butenic acid (2)

67

TO 6804



Diester (1) (3.3 g) prepared in a manner similar to Preparation A-16 is dissolved in dichloromethane (60 ml), mixed with anisole (7 ml) and trifluoroacetic acid (7 ml) at 0°C, stirred for 2.5 hours, concentrated, and triturated in hexane. Resulting solid is purified by hexane-ether giving monoester (2) (1.19 g). Yield: 56 %.

Diester (1): IR (CHCl<sub>3</sub>)  $\nu$ : 1730<sup>84</sup>sh, 1722, 1165<sup>31</sup> cm<sup>-1</sup>.

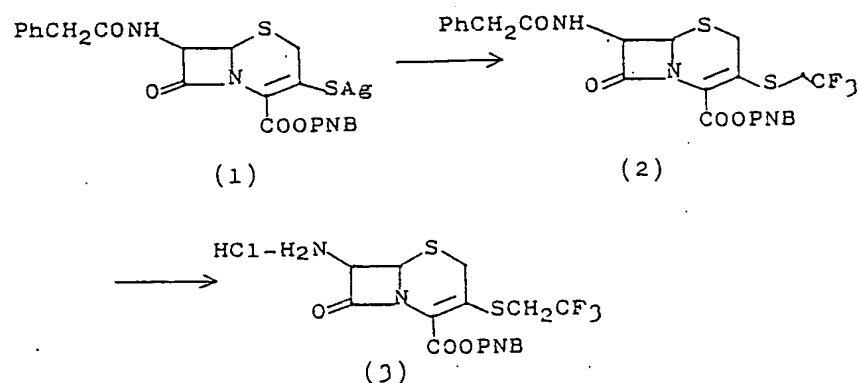
Monoester (2): IR (CHCl<sub>3</sub>)  $\nu$ : 1730<sup>84</sup>, 1695<sup>31</sup> cm<sup>-1</sup>.

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CL/CL Preparation B (Introduction of 3-substituents)

CL Preparation B-1

CL 7beta-Amino-3-(2,2,2-trifluoroethylthio)-3-cephem-4-carboxylic acid p-nitrobenzyl ester (3)



P (1) To a suspension of silver mercaptide (1) (1.86 g) in hexamethylphosphorotriamide (45 ml) is added sodium iodide (0.96 g). After stirring at room temperature for 50 minutes under nitrogen, the mixture is mixed with trifluoromethanesulfonic acid trifluoroethyl ester (2.95 g). After stirring at room temperature for 1 hour, the reaction mixture is poured into ice water and extracted with ethyl acetate. The extract is washed with water, dried, and concentrated. The residue is purified by silica gel chromatography (eluting with benzene-ethyl acetate (2:1) mixture) to give sulfide (2) (1.03 g). mp. 159-160°C.

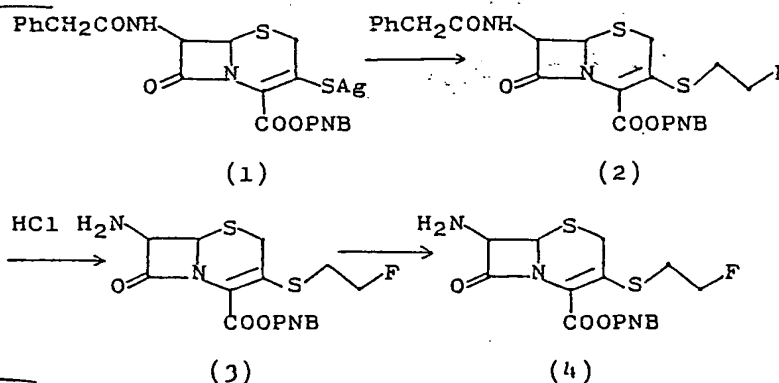
P (2) To an ice cold solution of sulfide (2) (690 mg) in dichloromethane (22 ml) are added phosphorus pentachloride

(675 mg) and pyridine (0.288 ml). After stirring at room temperature for 2 hours, the mixture is cooled to  $-40^{\circ}\text{C}$ , diluted with methanol (22 ml), stirred at  $0^{\circ}\text{C}$  for 2 hours, mixed with water (0.5 ml), and concentrated. The residue is triturated in ether to separate solid, which is suspended in dichloromethane, washed with aqueous sodium hydrogen carbonate and water, and concentrated to give amine (3) (562 mg).

P IR ( $\text{CHCl}_3$ )  $\nu$ : 3300br, 1775, 1735  $\text{cm}^{-1}$ .

CL Preparation B-2

CL 7beta-Amino-3-(2-fluoroethylthio)-3-cephem-4-carboxylic acid p-nitrobenzyl ester (4)



(1) To a suspension of silver mercaptide (1) (2 g) in hexamethylphosphorotriamide (60 ml) are added p-toluene-sulfonic acid 2-fluoroethyl ester (2.95 g) and sodium iodide (2.02 g). After keeping at room temperature for 4.5 hours, the mixture is poured into ice water (100 ml) and extracted with ethyl acetate. The extract is washed with water, dried, concentrated, dissolved in dichloromethane, and diluted with ether to separate thioether (2). mp.  $144-149^{\circ}\text{C}$ .

Yield: 87.8 %.

P (IR (CHCl<sub>3</sub>)  $\nu$ : 3400, 1780, 1720, 1680, 1630 cm<sup>-1</sup>.  
84 31

P (2) To a solution of thioether (2) (1.54 g) in dichloromethane (38.5 ml) are added pyridine (0.52 ml) and phosphorus pentachloride (1.207 g). After keeping at room temperature for 2.5 hours, the reaction mixture is cooled at -40°C, diluted with isobutanol (38.5 ml), kept at 0°C for 3 hours, and filtered to collect separated crystals of amine hydrochloride (3). Yield: 91 %.

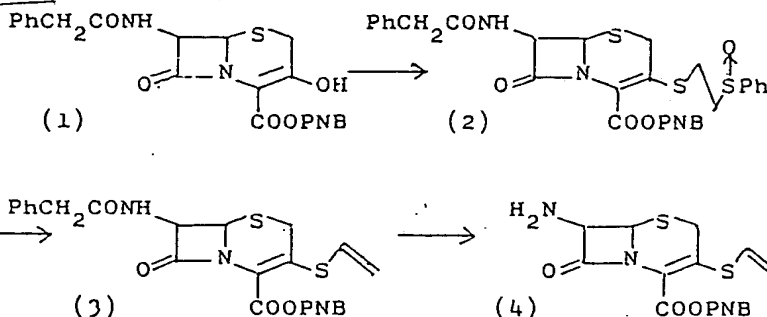
P (IR (Nujol)  $\nu$ : 3140, 2645, 2585, 1773, 1604, 1600, 1512, 1492, 1460 cm<sup>-1</sup>.  
84 31

B P (3) A mixture of amine hydrochloride (3) (1.186 g), ethyl acetate (50 ml), sodium hydrogen carbonate (1.107 g), and water (30 ml) is stirred at 0°C. <sup>The organic</sup> Organic layer is washed with aqueous sodium hydrogen carbonate and water, dried, and concentrated to give amine (4). Yield: 94.2 %.

P (IR (CHCl<sub>3</sub>)  $\nu$ : 3400, 1772, 1726, 1602 1513 cm<sup>-1</sup>.  
3 84 31

CL Preparation B-3

CL 7beta-Amino-3-vinylthio-3-cephem-4-carboxylic acid p-nitrobenzyl ester (4)



P (1) To a solution of 3-enol (1) (9.38 g) in acetonitrile (120 ml) are added diphenyl chlorophosphinate (6.57 g) and diisopropylaminoethane (2.97 g). After stirring for 2 hours, this is mixed with 2-(benzenesulfinyl)ethanethiol (3.16 g), diisopropylaminoethane (2.19 g), and acetonitrile (6 ml), and stirred at -40°C to -25°C for 2.5 hours. The mixture is poured into iced hydrochloric acid and extracted with dichloromethane. The extract is washed with water, dried, and concentrated. The residue is crystallized from ethyl acetate-ether to give sulfoxide (2) (6.84 g). mp. 174-176°C.

P (2) A solution of sulfoxide (2) (2 g) in 1,1,2-trichloroethane (40 ml) is refluxed for 11 hours under nitrogen. The reaction mixture is concentrated, and crystallized from ether to give vinyl thioether (3) (1.38 g). mp. 193-194°C.

P (3) To a stirred and ice cold solution of vinyl thioether (3) (440 mg) in dichloromethane (15 ml) are added phosphorus pentachloride (358 mg) and pyridine (149 mg) under nitrogen. After stirring at room temperature for 2 hours, the reaction mixture is cooled to -40°C, diluted with methanol (15 ml), and stirred for 2 hours at 0°C. The mixture is mixed with water (1 ml), concentrated, washed with ether, suspended in dichloromethane, and washed with aqueous 10 % sodium hydrogen carbonate and water, dried, and concentrated. The residue is crystallized from a mixture of dichloromethane and ether to give amine (4) (204 mg). mp. 152-154°C.

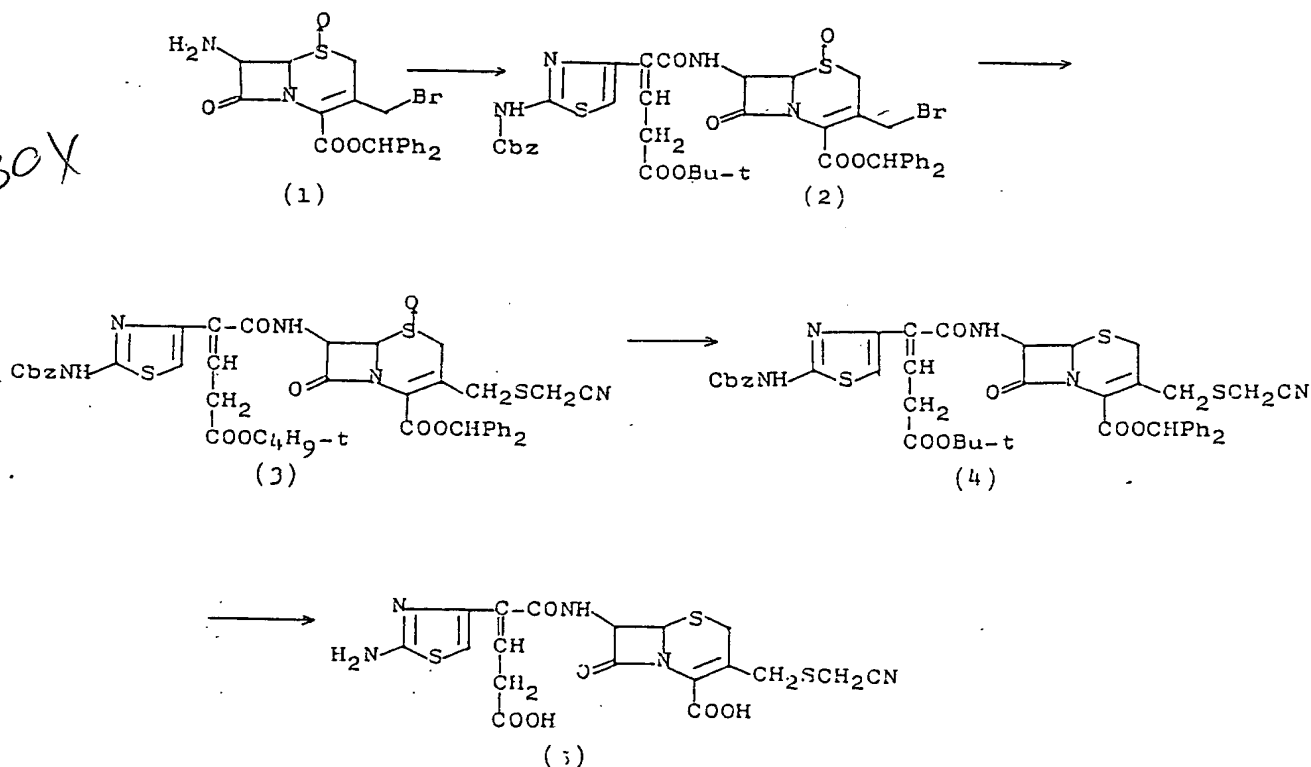
CL

## Preparation B-4

L

7beta-[2-(2-Aminothiazol-4-yl)-4-carboxy-2-butenamido]-3-cyanomethylthiomethyl-3-cephem-4-carboxylic acid (5)

T0730X



f (1) To a solution of bromomethyl compound (2) (340 mg) (prepared by amidating Amine (1) in a manner similar to Example 2) in N,N-dimethylformamide (3 ml) is added at  $-70^\circ\text{C}$  an ethanol solution of sodium cyanomethylmercaptide (prepared from cyanomethyl thiolacetate (71 mg) and sodium ethylate in ethanol). After 2 hours' stirring at  $-65^\circ\text{C}$  to  $-70^\circ\text{C}$ , the mixture is poured into ethyl acetate, washed with water, dried and concentrated. The residue is purified by silica gel

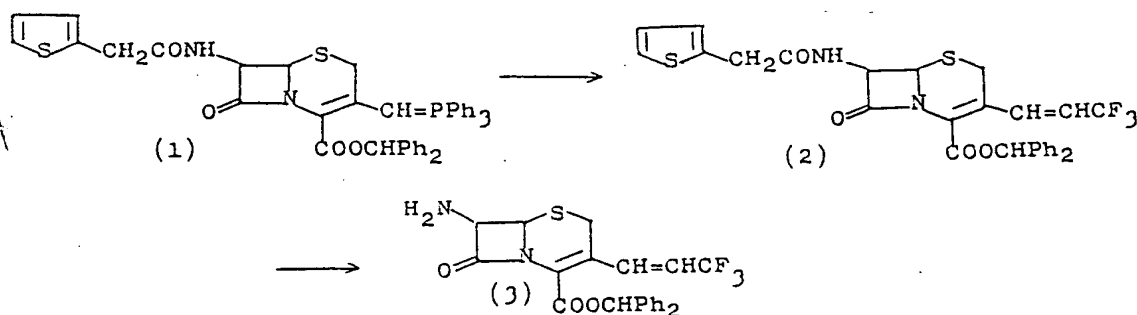
chromatography (eluting with a mixture of benzene and ethyl acetate (3:1) to give oxide (3). Yield: 57.2 %.

(2) To a solution of oxide (3) (690 mg) in acetone (10 ml) are added potassium iodide (883 mg) and acetyl chloride (0.339 ml) at <sup>31 20</sup>-35°C. After 90 minutes' <sup>3</sup>stirring at <sup>31 20</sup>-20°C to <sup>31 20</sup>-25°C, the mixture is diluted with ethyl acetate, washed with diluted sodium thiosulfate, and aqueous sodium hydrogen carbonate, dried, and concentrated to give sulfide (4). Yield: 85.6 %.

(3) To a solution of sulfide (4) (550 mg) in anisole (10 ml) is added a solution of aluminium chloride (1.24 g) in anisole (5 ml) at -30°C. After 3 hours' <sup>3</sup>stirring, the mixture is diluted with <sup>31 20</sup>hydrochloric acid and washed with ethyl acetate. <sup>The aqueous</sup> <sub>Aqueous</sub> layer is purified with synthetic adsorbent HP 20 (Mitsubishi Chemical K.K.) and eluted to give aminocarboxylic acid (5). Yield: 74.4 %.

CL  
L Preparation B-5

7beta-Amino-3-(3,3,3-trifluoro-1-propenyl)-3-cephem-4-carboxylic acid diphenylmethyl ester (3)



P (1) Trifluoroacetaldehyde ethyl hemi ketal (4 ml) is added



dropwise to phosphoric acid heating at 165°C. Evolving tri-  
fluoroacetaldehyde is condensed at -78°C<sup>20</sup> and dissolved in  
ethyl acetate (6 ml)...<sup>31 20</sup>

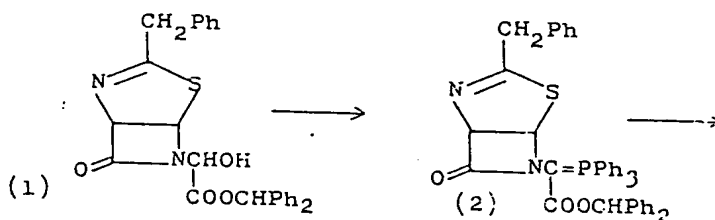
f (2) To a suspension of phosphorane (1) (1.38 g) in a mixture  
(60 ml) of dichloromethane and ethyl acetate (5:1) cooled at  
31 20 -70°C is added the solution prepared as in above (1). After  
LL stirring at -70°C for 10 minutes and 30 minutes at room  
temperature, the mixture is concentrated. The residue is  
purified by silica gel chromatography (eluting with a mixture  
(9:1) of benzene and ethyl acetate) to give trifluoropropene  
(2). Yield: 91 %.

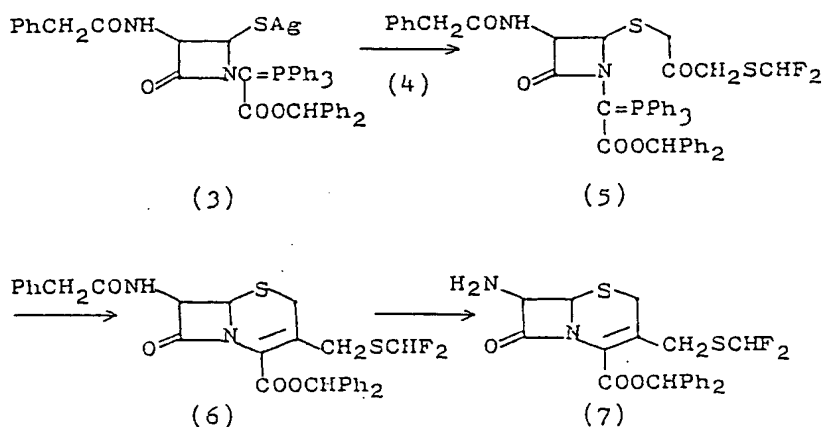
f IR (CHCl<sub>3</sub>)  $\nu$ : 3380, 1787, 1722, 1682 cm<sup>-1</sup>.

f (3) To a solution of trifluoropropene (2)<sup>31</sup> (292 mg) in benzene  
(5 ml) are added pyridine (89 microliter) and phosphorus  
pentachloride (208 mg). After 2 hours<sup>3</sup> stirring at room  
temperature, the mixture is diluted with methanol (5 ml).  
After 15 minutes<sup>3</sup> stirring, the reaction mixture is diluted  
with ice-water, neutralized, and extracted with ethyl acetate.  
The extract is washed with water, dried, and concentrated to  
give amine (3). Yield: 65 %.

CL Preparation B-6

OL 7beta-Amino-3-difluoromethylthio-3-cephem-4-carboxylic acid  
diphenylmethyl ester (7)





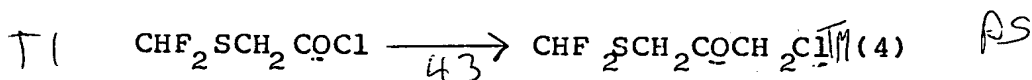
P (1) To a suspension of glycolate (1) (22.8 g) in dichloro-  
 methane (300 ml) are added pyridine (4.63 ml) and thionyl  
 chloride (4 ml) at  $-20^\circ\text{C}$  to  $-23^\circ\text{C}$  over a 24 minutes period.  
 After stirring for 10 minutes at  $-20^\circ\text{C}$  and for 30 minutes at  
 $0^\circ\text{C}$ , the reaction mixture is washed with ice water and dried  
 over magnesium sulfate. To the solution are added pyridine  
 (4.63 ml) and triphenylphosphine (13 g). After stirring at  
 room temperature for 2 hours and refluxing for 2 hours, the  
 mixture is washed with water, and purified by silica gel  
 chromatography (eluting with benzene-ethyl acetate (2:1)  
 mixture) to give phosphoranilidene ester (2) (20.13 g).

P (2) To a solution of phosphoranilidene ester (2) (16.65 g) in  
 dioxane (80 ml) are added a solution of 99 % silver perchlor-  
 ate monohydrate (5.87 g) in water (19 ml) and aqueous 60 %  
 perchloric acid (7.96 ml) at room temperature. After stirring  
 for 1 hour, the mixture is diluted with dichloromethane and  
 iced water. <sup>The Organic</sup> Organic layer is taken, washed with water, dried,

and concentrated to give silver mercaptide (3).

B (3) To a solution of silver mercaptide (3) in hexamethylphosphorotriamide (100 ml) are added 1-(difluoromethylthio)-3-chloroacetone (4) (3.95 g) and sodium iodide (3.55 g). After 2 hour stirring at room temperature, the reaction mixture is diluted with ethyl acetate and water. <sup>The Organic</sup> Organic layer is taken, washed with water, dried, and evaporated. The residue is purified by silica gel chromatography (eluting with benzene-ethyl acetate (1:1) mixture) to give ketone (5).

Above 1-(difluoromethylthio)-3-chloroacetone (4) can be prepared as follows; PS



P To a solution of diazomethane in ether (200 ml) prepared from N-nitrosomethylurea (20.6 g) is added dropwise a solution of difluoromethylthioacetyl chloride (10 g) in ether (20 ml) under ice cooling over 20 minutes period. After stirring at 0°C for 20 minutes and at room temperature for 2 hours, the mixture is saturated with hydrogen chloride under ice cooling over 30 minutes. The reaction mixture is diluted with ice water, ether layer is taken, washed with water, dried, concentrated, and distilled to give (4) from fractions evaporating at bp (1 mmHg) <sup>14</sup>52-<sup>20</sup>53°C as colorless liquid.

P (4) To a solution of ketone (5) (8.388 g) in toluene (200 ml) is added hydroquinone (180 mg) and refluxed for 14 hours. After evaporating toluene, the mixture is purified by silica

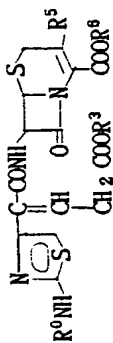
gel chromatography (eluting with benzene-ethyl acetate (2:1) mixture) to give cephem (6) (4.42 g).

P NMR (CDCl<sub>3</sub>) <sup>67</sup>  $\delta$ : 3.58 (s, 2H), 3.73 (s, 2H).

L (5) To an ice cold solution of cephem (6) (4.42 g) in dichloromethane (80 ml) are added pyridine (1.35 ml) and phosphorus pentachloride (3.17 g). After stirring at 0°C for 10 minutes and at room temperature for 90 minutes, the mixture is cooled to -45°C to -55°C, mixed with cold methanol (110 ml), stirred at 0°C for 30 minutes, diluted with ice water, and neutralized. <sup>20</sup> *The Organic* ~~Organic~~ layer is taken, washed with water, dried, and concentrated. The residue is purified by silica gel chromatography (eluting with benzene-ethyl acetate (2:1) mixture) to give amine (7) (2.686 g).

P NMR (CDCl<sub>3</sub>) <sup>67</sup>  $\delta$ : 1.73 (brs, 2H) ppm.

Table 1 (I) Esters



No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(ClCH <sub>3</sub> ) ν: cm <sup>-1</sup>	NMR(CDCl <sub>3</sub> ) δ: ppm	Example No.
1		H	Me	H	H	nd	3.70-4.30(m, 4H), 4.13, 4.16(2xs, 3H), 5.56, 5.62(2xd, J=5Hz, 1H), 6.20, 6.26(2xd, J=5Hz, 1H), 6.66-6.83(m, 1H), 6.90, 7.26(2xt, J=9Hz, 1H), 7.06, 7.13(2xs, 1H) [D <sub>2</sub> O].	3-1)
2	cis	H	Me	H	BH	1787, 1731, 1680, 1280.	3.35-3.47(m, 2H), 3.58(d, J=8Hz, 2H), 3.70(s, 3H), 4.98(d, J=5Hz, 1H), 5.44(brs, 2H), 5.95, 6.04(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.47(s, 1H), 6.61(t, J=8Hz, 1H), 6.56-6.66(m, 1H), 6.95(s, 1H), 7.24-7.48(m), 8.56(d, J=9Hz, 1H).	4-4)
3	trans	H	Me	H	BH	1785, 1730, 1678, 1280.	3.40(d, J=8Hz, 2H), 3.35-3.47(m, 2H), 3.68(s, 3H), 4.92(d, J=5Hz, 1H), 5.59(brs, 2H), 5.94, 6.03(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.48(s, 1H), 6.53-6.63(m, 1H), 6.90(s, 1H), 7.14(t, J=8Hz, 1H), 7.23-7.45(m, 10H), 8.65(d, J=9Hz, 1H).	4-4)
4	cis	H	Bzl	H	H	3270, 1770, 1735, 1722 [Nu jo1].	3.44(d, J=7.5Hz, 2H), 3.54-3.67(m, 2H), 5.10(d, J=5Hz, 1H), 5.17(s, 2H), 5.80, 5.89(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.40(s, 1H), 6.42-6.59(m, 2H), 7.41(s, 5H), 9.39(d, J=8Hz, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].	3-1)
5	trans	H	Bzl	H	H	3280, 1772, 1735, 1725 [Nu jo1].	3.54-3.69(m, 4H), 5.15(d, J=5Hz, 1H), 5.15(s, 2H), 5.78, 5.88(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.45-6.53(m, 1H), 6.66(s, 1H), 6.78(t, J=7.5Hz, 1H), 7.40(s, 5H), 9.25(d, J=8Hz, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].	3-1)

Table 1 (1) Esters (No. 2)

No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CI <sub>2</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
6	cis	H	Bzl	H	BH	1782, 1722, 1670, 1278.	3.32~3.46(m, 2H), 3.62(d, J=8Hz, 2H), 4.95(d, J=5Hz, 1H), 5.13(s, 2H), 5.31(brs, 2H), 5.92, 6.02(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.46(s, 1H), 6.53~ 6.61(m, 1H), 6.63(t, J=8Hz, 1H), 6.94(s, 1H), 7.21~7.47(m), 8.67(d, J= 8Hz, 1H).	4-3
7	trans	H	Bzl	H	BH	1780, 1721, 1670, 1280.	3.30~3.45(m, 4H), 4.88(d, J=5Hz, 1H), 5.11(s, 2H), 5.52(brs, 2H), 5.92, 6.02(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.41(s, 1H), 6.50~6.65(m, 1H), 6.88(s, 1H), 7.15(t, J=7.5Hz, 1H), 7.16~7.48(m), 8.61(d, J=8Hz, 1H).	4-3
8	cis	Cbz	H	H	BH	1782, 1725, 1675, 1555 [Nujol].	3.56(d, J=8Hz, 2H), 3.4~3.8(m, 2H), 5.04(d, J=5Hz, 1H), 5.26(s, 2H), 5.90(d, J=5Hz, 1H), 6.70(t, J=8Hz, 1H), 6.60~6.75(m, 1H), 6.95(s, 1H), 6.95(s, 1H), 7.25~7.55(m, 15H) [CDCl <sub>3</sub> -CD <sub>3</sub> CO].	3-9
9	trans	Cbz	t-Bu	H	BH	3330, 1775, 1725, 1670, 1630. mp. 162~164°C.	1.34(s, 9H), 2.58~3.26(m, 4H), 4.70(d, J=5Hz, 1H), 5.07, 5.51(ABq, J=13Hz z, 2H), 5.68, 5.76(dd, J =5Hz, J =8Hz, 1H), 6.30~6.39(m, 1H), 6.61(s, 1H), 6.75(s, 1H), 7.10~7.57(m, 15H), 7.67(d, J=8Hz, 1H).	2-1), 15) 5-1). 6-1), 3).
10	15:85	Cbz	CH <sub>2</sub> , CH=CH, CH <sub>2</sub>	H	BH	3359, 1779, 1732, 1675, 1281, 1091.	nd	2-17)
11	1:1	Cbz	CHMe CH=CH, CH <sub>2</sub>	H	BH	3358, 1779, 1730, 1675, 1283, 1092. mp. 150~151°C.	1.06(d, J=7Hz, 1.5H), 1.18(d, J=7Hz, 1.5H), 2.63~3.32(m, 4H), 4.66(d, J= 4.5Hz, 1H), 4.85~5.76(m, 6H), 6.31(m, 1H), 6.56(s, 1H), 6.68(s, 1/2H), 6.71(s, 1/2H).	2-18)

Table 1 (I) Esters (No. 3)

No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CI <sub>2</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CCl <sub>4</sub> ) $\delta$ : ppm	Example No.
12		Cbz	$\begin{array}{c} \text{Cl}_2 \\   \\ \text{C} \\   \\ \text{CMe} \\    \\ \text{Cl}_2 \end{array}$	H	BH	3345, 1780, 1735, 1679, 1287, 1092.	nd	2-21)
13	2:3	Cbz	$\begin{array}{c} \text{Cl}_2 \\   \\ \text{CH} \\    \\ \text{ClMe} \end{array}$	H	BH	3358, 1780, 1729, 1676, 1282, 1240, 1092. mp. 138~140°C.	1.58(d, J=6Hz, 9/5H), 1.64(d, J=6Hz, 6/5H), 2.65~3.36(m, 4H), 4.38(d, J=6Hz, 2H), 4.69(d, J=5Hz, 1H), 5.06, 5.53(ABq, J=12Hz, 2H), 5.40~5.79(m, 3H), 6.28~6.39(m, 1H).	2-18)
14	trans	Cbz	$\begin{array}{c} \text{CMe}_2 \\   \\ \text{CH} \\    \\ \text{Cl}_2 \end{array}$	H	BH	3455, 1779, 1728, 1676, 1282, 1240, 1093. mp. 133~135°C.	1.55(s, 3H), 1.61(s, 3H), 2.62~3.32(m, 4H), 4.52(d, J=8Hz, 2H), 4.64(d, J=4.5Hz, 1H), 5.18(m, 1H), 5.02, 5.50(ABq, J=12Hz, 2H), 5.67(dd, J=4.5Hz, 8Hz, 1H), 6.29(m, 1H), 6.58(s, 1H), 6.68(s, 1H).	2-18)
15	trans	Cbz	$\begin{array}{c} \text{Cl}_2 \\   \\ \text{CH} \\    \\ \text{CMe}_2 \end{array}$	H	BH	3345, 1780, 1735, 1675, 1635. mp. 132~135°C.	1.56(s, 3H), 1.62(s, 3H), 2.64~3.30(m, 4H), 4.45(brd, J=8Hz, 2H), 4.67(d, J=5Hz, 1H), 5.16(brt, J=8Hz, 1H), 5.03, 5.50(ABq, J=12Hz, 2H), 5.65, 5.74(dd, J=5Hz, J=8Hz, 1H), 6.27~6.36(m, 1H), 6.58(s, 1H), 6.69(s, 1H), 7.13~7.43(m, 16H), 7.60(d, J=8Hz, 1H).	2-20)
16	mixt.	Cbz	$\begin{array}{c} \text{Cl}_2 \\   \\ \text{CH} \\    \\ \text{ClPh} \end{array}$	H	BH	3340, 1778, 1730, 1677, 1283, 1088.	nd	2-17)

Table 1 (I) Esters (No. 4)

No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CCl <sub>4</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CCl <sub>4</sub> ) $\delta$ : ppm	Example No.
17	1:4	Cbz	Bzl	H	H	nd	3.00-3.90(m, 4H), 4.96, 5.00(2xd, J=5Hz, 1H), 5.13(s, 2H), 5.23(s, 2H), 5.73-5.88(m, 1H), 5.76, 5.86(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.50-6.60(m, 1H), 6.93(s, 1H), 7.11(t, J=8Hz, 1H), 7.33(s, 5H), 7.36(s, 5H) [OCl <sub>3</sub> -OD <sub>3</sub> CDCl <sub>3</sub> ]	2-7), 14) 3-1).
18		Cbz	Bzl	H	H	3160, 1775, 1720, 1670, 1630.	3.34-3.50(m, 4H), 4.95(d, J=5Hz, 1H), 5.13(s, 2H), 5.23(s, 2H), 5.80(d, J=5Hz, 1H), 6.48-6.60(m, 1H), 6.94(s, 1H), 7.03-7.40(m, 1H).	2-7), 14) 3-1).
19	1:4	Cbz	Bzl	H	BH	3340, 1775, 1725, 1670.	3.04(s, 2H), 3.6-4.1(m, 2H), 4.58(d, J=5Hz, 1H), 4.8-5.6(m, 4H), 5.68(d, J=5Hz, 1H), 6.25(m, 1H), 6.59, 6.67(2xs, 1H), 6.63(s, 1H), 7.0-7.9(m, 2H).	2-1), 15) 21), 6-1).
20	trans	Cbz	Bzl	H	BH	3330, 1780, 1725, 1675, 1630. mp. 131-133°C.	2.68-3.36(m, 4H), 4.69(d, J=5Hz, 1H), 4.98(s, 2H), 5.03, 5.46(ABq, J=12Hz, 2H), 5.65, 5.74(dd, J =5Hz, J =8Hz, 1H), 6.29-6.40(m, 1H), 6.60(s, 1H), 6.64(s, 1H), 7.10-7.47(m, 15H), 7.63(d, J=8Hz, 1H).	2-5), 21) 6-2), 7.
21		Cbz	McBzl	H	BH	3340, 1775, 1725, 1670, 1630, 1560.	2.30(s, 3H), 2.70-3.37((m, 4H), 4.71(d, J=5Hz, 1H), 4.95(d, 2H), 5.04, 5.49(ABq, J=12Hz, 2H), 5.67, 5.76(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.30-6.40(m, 1H), 6.62(s, 1H), 6.69(s, 1H), 7.05-7.47(m, 20H), 7.66(d, J=8Hz, 1H).	2-7)
22		Cbz	PhB	H	BH	3325, 1770, 1720, 1665, 1625, 1605, 1505, 1400.	2.60-3.65(m, 4H), 3.74(s, 3H), 4.67, 4.75(2xd, J=5Hz, 1H), 4.86-5.53(m, 4H), 5.65, 5.73; 5.73, 5.82(2xd, J <sub>1</sub> =5Hz, J <sub>2</sub> =7Hz, 1H), 6.25-6.50(m, 1H), 6.59-6.95(m, 4.5H), 7.05-7.50(m, 18.5H), 7.65, 7.90(2xd, J=7Hz, 1H).	2-15), 18).



Table 1 (I) Esters (No. 5)

No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CI <sub>2</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
23	trans	BOC	Bz1	H	BH	3400, 3330, 1773, 1720, 1668, 1278, 1152.	1.50(s, 9H), 3.16(d, J=4.5Hz, 2H), 3.29(d, J=8Hz, 2H), 4.73(d, J=5Hz, 1H), 5.04(s, 2H), 5.68, 5.77(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =7.5Hz, 1H), 6.35(t, J=4.5Hz, 1H), 6.64(s, 1H), 6.71(s, 1H), 7.17-7.48(m), 7.79(d, J=7.5Hz, 1H).	2-23)
24	cis	BOC	Bz1	H	BH	3410, 3340, 1780, 1725, 1675, 1282, 1154.	1.53(s, 9H), 3.15-3.37(m, 2H), 3.86(d, J=7Hz, 2H), 4.85(d, J=5Hz, 1H), 5.17(s, 2H), 5.82, 5.91(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.43-6.54(m, 1H), 6.70 (t, J=7Hz, 1H), 6.79(s, 1H), 6.83(s, 1H), 7.15-7.49(m), 8.14(d, 1H).	2-23)
25		HCO	H	H	H	nd	5.02(d, J=5Hz, 1H), 5.86(d, J=5Hz, 1H), 6.54-6.64(m, 1H), 7.04(t, J=8Hz, 1H), 7.16(s, 1H), 8.51(s, 1H) [CDCl <sub>3</sub> -CD <sub>3</sub> CO].	3-1), 2), 3).
26	trans	HCO	t-Bu	H	BH	3420, 1770, 1715, 1665, 1625.	1.39(s, 9H), 3.12(brd, 2H), 3.27(d, J=7Hz, 2H), 4.67(d, J=5Hz, 1H), 5.74, 5.83(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.29-6.38(m, 1H), 6.62(s, 1H), 6.83 (s, 1H), 7.20-7.47(m, 1H), 7.68(d, J=8Hz, 1H), 8.51(s, 1H).	2-18)
27	1:2	HCO	BH	H	BH	1775, 1772, 1672, 1280, 1152.	3.60-3.16(m, 2H), 3.46, 3.87(2xd, J=8Hz, 2H), 4.65, 4.70(2xd, J=5Hz, 1H), 5.72, 5.81: 5.77, 5.86(2xddd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.26-6.45(m, 1H), 6.61, 6.76(2xs, 1H), 6.66(s, 1H), 6.87, 6.95(2xs, 1H), 7.10-7.47(m), 7.64, 7.86(2xd, J=2Hz, 1H), 8.40, 8.43(2xs, 1H), 11.27, 11.51(2xbrs, 1H).	5-1)
28	1:2	C1 CH <sub>3</sub> CO	H	H	H	1761, 1720, 1700 [Nu jo1]	4.61, 4.75(2xs, 2H), 5.45, 5.51(2xd, J=5Hz, 1H), 6.08, 6.19(2xddd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 7.01, 7.30(2xt, J=8Hz, 1H), 7.60, 7.72(2xs, 1H), 8.26, 8.74(2xd, J=8Hz, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].	3-2)

Table 1 (1) Esters (No. 6)

No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CuCl <sub>2</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CuCl <sub>2</sub> ) $\delta$ : ppm	Example No.
29		Cl   CH <sub>3</sub> CO	Bz1	H	H	3150, 1770, 1718, 1680, 1278, 1152 [Nujol].	3.38-3.70(m, 4H), 4.38(s, 2H), 5.06(d, H=5Hz, 1H), 5.13(s, 2H), 5.73, 5.82(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.41-6.52(m, 1H), 6.62(t, J=7.5Hz, 1H), 7.24(s, 1H), 7.38(s, 5H), 9.00(d, J=8Hz, 1H), 12.57(brs, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ]	3-1)
30	5:6	Cl   CH <sub>3</sub> CO	Bz1	H	BH	3320, 1780, 1732, 1727, 1680.	3.13, 3.26(m, 2H), 3.36, 3.76(2xd, J=8Hz, 2H), 3.87, 4.69; 4.16, 4.32(2x ABq, J=17Hz, 2H), 4.70, 4.79(2xd, J=5.0Hz, 1H), 5.06, 5.17(2xs, 2H), 5.69, 5.78; 5.78, 5.87((2x)dd, J <sub>1</sub> =5.0Hz, J <sub>2</sub> =9.0Hz, 1H), 6.31-6.48(m, 1H), 6.66, 6.75(2xs, 1H), 6.72, 6.83(2xs, 1H), 6.67(t, 8Hz, 5H/1H), 7.18-7.49 (m), 7.73, 7.94(2xd, J=9Hz, 1H).	2-18)
31	trans	tBuSi-    Me <sub>2</sub>	Bz1	H	BH	3400, 1785, 1725, 1670, 1630.	0.28(s, 6H), 0.93(s, 9H), 3.18-3.78(m, 2H), 3.47(d, J=7.5Hz, 2H), 4.79 (s, 1H), 4.98(d, H=5Hz, 1H), 5.16(s, 2H), 6.00(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.48(s, 1H), 6.57-6.67(m, 1H), 6.98(s, 1H), 7.17(t, J=7.5Hz, 1H), 7 .2-7.6(m, 15H), 8.65(d, J=9Hz, 1H).	2-1)
32	cis	tBuSi-    Me <sub>2</sub>	Bz1	H	BH	3390, 1780, 1720, 1670, 1630.	0.28(s, 6H), 0.94(s, 9H), 3.17-3.75(m, 2H), 3.66(d, J=7.5Hz, 2H), 4.68 (s, 1H), 4.99(d, J=5Hz, 1H), 5.16(s, 2H), 6.00(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.50(s, 1H), 6.57-6.65(m, 1H), 6.68(t, J=7.5Hz, 1H), 6.97(s, 1H), 7.1-7.6 (m, 15H), 8.35(d, J=9Hz, 1H).	2-1)
33	1:3	Cbz	Bz1	Me	BH	3320, 1765, 1725, 1675.	2.00(s, 3H), 2.27, 2.77(ABq, J=17Hz, 2H), 3.03, (AB part of ABX, J=16Hz, 3/2H), 3.63(AB part of ABX, J=16Hz, 1/2H), 4.77(d, J=4Hz, 1H), 4.9-5.6 (m, 5H), 6.61, 6.66(2xs, 1H), 6.69, 6.75(2xs, 1H), 6.9-7.5(m, 2H), 7.70 -7.89(2xd, J=7Hz, 1H).	2-5)

Table 1 (1) Esters (No. 7)

No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CHCl <sub>3</sub> ) $\delta$ : ppm	Example No.
34	1:2	Cbz	Bz1	Cl=CH <sub>2</sub>	BH	3330, 1770, 1725, 1675, 1620.	2.70-3.94(m, 4H), 4.73, 4.79(2xd, J=4Hz, 1H), 4.90-5.30(m, 7H), 6.56-6.64(m, 2H), 6.90-7.50(m, 22H), 7.74, 7.92(2xd, J=7Hz, 1H).	2-15)
35	2:1	Cbz	Bz1	Cl=CHCN(Z)	BH	3407, 3345, 2210, 1783, 1728, 1679, 1631.	2.7-4.2(m, 4H), 4.85, 4.92(2xd, J=4.5Hz, 1H), 5.07(s, 2H), 5.13(s, 2H), 5.20, 5.39(2xd, J=12Hz, 1H), 5.70(m, 1H), 6.49, 6.76(2xs, 1H), 6.63, 6.67(2xs, 1H), 6.5-8.1(m, 23H).	2-3)
36	2:1	Cbz	Bz1	Cl=CHCN(Z)	H	3168, 2193, 1785, 1726, 1672 [Nujol].	3.50(m, 2H), 4.02(m, 2H), 5.13(d, J=4.5Hz, 1H), 5.17(s, 2H), 5.28(s, 2H), 5.45(d, J=12.5Hz, 1H), 5.90(d, J=4.5Hz, 1H), 6.95, 7.07(2xm, 1H), 6.98(s, 1H), 7.1-7.7(m, 11H) [CDCl <sub>3</sub> -OD <sub>2</sub> ].	3-1)
37		Cbz	Bz1	Cl=CHCOOt-Bu (E)	BH	3391, 1779, 1728, 1618.	1.41(s, 9H), 2.3-4.2(m, 4H), 5.04, 5.08(2xd, J=4.5Hz, 1H), 5.10(s, 2H), 5.17(s, 2H), 5.67(2xm, 1H), 5.94(d, J=16Hz, 1H), 6.63, 6.89(2xs, 1H), 6.72, 6.76(2xs, 1H), 6.4-7.7(m, 17H), 7.86(d, J=16Hz, 1H).	2-7)
38		Cbz	Bz1	Cl=CHCOOt-Bu (E)	H	3170, 1780, 1730, 1613, 1302, 1229 [Nujol].	1.49(s, 9H), 3.3-4.2(m, 4H), 5.03, 5.07(2xd, J=4.5Hz, 1H), 5.14(s, 2H), 5.23(s, 2H), 5.82(2xm, 1H), 5.96(d, J=16Hz, 1H), 6.65(m, 0.5H), 6.91(s, 1H), 7.0-7.5(m, 10.5H), 7.86(d, J=16Hz, 1H).	3-1)
39		Cbz	Bz1	Cl=CHCF <sub>3</sub> (5E:2Z)	BH	3330, 1775, 1725, 1675, 1620.	2.7-3.6(m, 4H), 4.75-4.95(m, 1H), 4.95-6.0(m, 6H), 6.4-6.8(m, 2H), 7.05-7.85(m, 23H).	2-16)
40		Cbz	Bz1	Cl=CHCF <sub>3</sub> (Z)	BH	3325, 3390, 1775, 1725, 1672, 1625.	2.7-3.8(m, 4H), 4.8-5.9(m, 7H), 6.55-6.85(m, 3H), 7.0-7.7(m, 22H).	2-16)

Table 1 (1) Esters (No. 8)

No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
41	1:2	Cbz	Bzl	CH <sub>3</sub> N <sup>+</sup> C <sub>5</sub> H <sub>5</sub> Cl <sup>-</sup>	H	nd	3.16, 3.68(ABq, J=18Hz, 2H), 3.51(d, J=8Hz, 2H), 5.12(s, 2H), 5.28(s, 2H), 5.20(d, J=5Hz, 1H), 5.82(d, J=5Hz, 1H), 5.37, 5.76(ABq, J=20Hz, 2H), 7.00, 7.15(2xs, 1H), 7.35(s, 1H), 7.42(s, 5H), 6.8-7.5(m, 1H), 8.0-9.3 (m, 5H) [CD <sub>3</sub> OO-CD <sub>3</sub> COOD <sub>3</sub> -D <sub>2</sub> O].	2-30)
42	cis	Cbz	Bzl	Cl <sub>2</sub> OMe	BH	3390, 1780, 1728, 1675, 1304, 1168, 1092.	3.16(s, 3H), 3.25(s, 2H), 3.54, 3.68(AB parts of ABX, J <sub>1</sub> =19.2Hz, J <sub>2</sub> =7Hz, 2H), 4.14, 4.28(ABq, J=15.5Hz, 2H), 4.91(d, J=4.5Hz, 1H), 5.12(s, 2H), 5.16, 5.34(ABq, J=18Hz, 2H), 5.65(dd, J <sub>1</sub> =4.5Hz, J <sub>2</sub> =8.5Hz, 1H), 6.62 (t, J=7Hz, 1H), 6.75(s, 1H), 6.79(s, 1H), 7.23-7.40(m, 2H), 8.10(d, J=8.5Hz, 1H).	2-9)
43	trans	Cbz	Bzl	Cl <sub>2</sub> OMe	BH	3425, 1778, 1726, 1675, 1302, 1220, 1090.	2.95, 3.19(AB parts of ABX, J <sub>1</sub> =17Hz, J <sub>2</sub> =8.1Hz, 2H), 3.14(s, 3H), 3.18(s, 2H), 4.09, 4.27(ABq, J=13.5Hz, 1H), 4.80(d, J=4.5Hz, 1H), 5.02(s, 2H), 5.09, 5.37(ABq, J=12.6Hz, 2H), 5.50(dd, J <sub>1</sub> =4.5Hz, J <sub>2</sub> =7Hz, 1H), 6.57(s, 1H), 6.63(s, 1H), 7.10(t, J=8.1Hz, 1H), 7.20-7.42(m, 2H), 7.74(d, J=7Hz, 1H).	2-9)
44		Cbz	Bzl	Cl <sub>2</sub> COOMe	BH	3400, 3330, 1775, 1725, 1670, 1625.	1.96(s, 3H), 2.82-3.70(m, 4H), 4.56-5.73(m, 8H), 6.60-6.77: 7.04-7.50 (2xm, 23H).	2-11)
45	1:10	Cbz	Bzl	Cl <sub>2</sub> COONH <sub>2</sub>	BH	3320, 1775, 1720, 1710 [Nujol].	3.49, 3.64(ABq, J=18Hz, 2H), 3.57(d, J=8Hz, 2H), 4.75, 4.97(ABq, J=12Hz, 2H), 5.15(s, 2H), 5.20(d, J=4Hz, 1H), 5.28(s, 2H), 5.75-6.30(m, 3H), 6.93(s, 1H), 7.10(t, J=8Hz, 1H), 7.20(s, 1H), 7.2-7.7(m, 20H) [CD <sub>3</sub> COOD <sub>3</sub> ].	2-1)

Table 1 (1) Esters (No. 9)

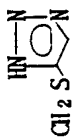
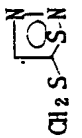
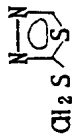
No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
46		Cbz	Bz1	CH <sub>2</sub> Ste	BH	1770, 1750, 1720, 1670.	1.82(s, 3H), 3.3-3.7(m, 6H), 5.03(d, J=5Hz, 1H), 5.12(s, 2H), 5.25(s, 2H), 5.6-5.75(m, 1H), 6.89(s, 1H), 6.90(s, 1H), 6.66, 7.11(2xt, J=8Hz, 1H); 7.2-7.5(m, 20H) [CDCl <sub>3</sub> -CD <sub>3</sub> OD].	2-18)
47		Cbz	Bz1	CH <sub>2</sub> SCH <sub>2</sub> CN	BH	3230, 2245, 1785, 1730, 1680, 1620, 1560.	2.7-3.4(m, 6H), 3.57, 3.77(ABq, J=14Hz, 2H), 4.93(d, J=4Hz, 1H), 5.06(s, 2H), 5.18, 5.27(2xs, 2H), 5.48(dd, J <sub>1</sub> =4Hz, J <sub>2</sub> =9Hz, 1H), 6.69(s, 1H), 6.76(s, 1H), 7.1-7.5(m, 20H), 8.46(d, J=9Hz, 1H).	6-4)
48		Cbz	Bz1	CH <sub>2</sub> SCHF <sub>2</sub>	BH	3400, 3330, 1775, 1735, 1725, 1675, 1630.	3.14(t, J=9Hz, 2H), 4.87(d, J=5Hz, 1H), 5.05(s, 2H), 5.44(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 2H), 6.60(t, J=5Hz, 1H), 6.15(s, 1H), 6.18(s, 1H), 7.10(t, J=9Hz, 1H), 7.2-7.4(m, 20H), 7.74(d, J=8Hz, 1H).	2-27)
49	2 : 3	Cbz	Bz1		BH	3380, 3160br 1775, 1723, 1675, 1220.	3.16-4.20(m, 6H), 4.81-5.26(m, 6H), 5.39-6.19(m, 1H), 6.63-6.85, 7.05-7.36(m, 24H), 7.47(s, 1H), 8.18, 8.48(2xd, J=8Hz, 1H).	2-7)
50	3 : 5	MeCbz	MeBz1		BH	1780, 1722, 1672.	2.30(s, 6H), 2.77-3.27, 3.90-3.60, 4.17-4.57(3xm, 6H), 4.35(d, J=5Hz, 1H), 4.90-5.50(m, 5H), 6.60(s, 1H), 6.73(s, 1H), 7.00-7.50(m, 13H), 8.37(s, 1H).	2-10)
51	1 : 1	Cbz	Bz1		BH	3403, 3175, 1775, 1721, 1670, 1621, 1542.	3.36(d, J=8Hz, 2H), 3.59(brs, 2H), 4.36(ABq, J=14Hz, 2H), 4.98, 5.01(2xd, J=4Hz, 1H), 5.10(s, 2H), 5.22(s, 2H), 5.68, 5.78(2xd, J=4Hz, 1H), 6.87, 6.89, 6.91(3xs, 2H), 7.1-7.6(m, 21H), 8.93, 8.94(2xs, 1H) [CDCl <sub>3</sub> -CD <sub>3</sub> OD(10:1)].	2-8), 18)

Table 1 (I) Esters (No. 10)

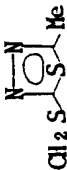
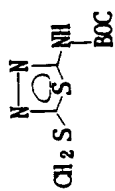
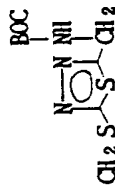


No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CMCl, cm <sup>-1</sup> ) ν:	NMR(CMCl, δ: ppm	Example No.
52		Cbz	Bzl		BH	3385, 3160, 1773, 1720, 1668, 1620, 1541.	2.61(s, 3H), 3.36(d, J=8Hz, 2H), 3.54(brs, 2H), 4.30(ABq, J=14Hz, 2H), 4.96, 5.00(2xd, J=4Hz, 1H), 5.11(s, 2H), 5.23(s, 2H), 5.68, 5.77(2xd, J=4Hz, 1H), 6.88(s, 2H), 7.00-7.55(m, 22H) [OCl <sub>1</sub> -O, 00(10:1)].	2-28), 18).
53	1:1	Cbz	Bzl		BH	3380, 3170, 1780, 1725, 1675, 1603, 1564.	3.47(d, J=8Hz, 2H), 3.52(brs, 2H), 4.09(brs, 2H), 4.97, 5.01(2xd, J=4Hz, 1H), 5.11, 5.13(2xs, 2H), 5.23(s, 2H), 5.72, 5.78(2xd, J=4Hz, 2H), 6.86, 6.89, 6.90(3xs, 2H), 7.00-7.60(m, 20H), 6.65, 7.12(2xt, J=8Hz, 1H) [OCl <sub>1</sub> -O, 00(10:1)].	2-25)
54	1:1	Cbz	Bzl		BH	3385, 3170, 1779, 1723, 1673, 1620, 1560.	3.38(d, J=8Hz, 2H), 3.51(brs, 2H), 4.06(brs, 2H), 4.23(brs, 2H), 4.98, 5.01(2xd, J=4Hz, 1H), 5.11(s, 2H), 5.20(s, 2H), 5.78(d, J=4Hz, 1H), 6.87(s, 1H), 6.90(s, 1H), 7.00-7.60(m, 22H) [OCl <sub>1</sub> -O, 00(10:1)].	2-15)
55	cis	Cbz	Bzl		BH	3400, 1785, 1725, 1670.	3.40(s, 2H), 3.61(d, J=7Hz, 2H), 3.73(s, 3H), 4.11, 4.43(ABq, J=14Hz, 2H), 4.91(d, J=5Hz, 1H), 5.11(s, 2H), 5.14, 5.24(ABq, J=12Hz, 2H), 5.65(dd, J <sub>1</sub> =8Hz, J <sub>2</sub> =5Hz, 1H), 6.62(t, J=7Hz, 1H), 6.78(s, 1H), 6.81(s, 1H), 7.1~7.6(m, 20H), 8.27(d, J=8Hz, 1H).	2-29)
56	trans	Cbz	Bzl		BH	1785, 1730, 1675.	2.98(d, J=8Hz, 2H), 3.23(s, 2H), 3.76(s, 3H), 3.98, 4.52(ABq, J=14Hz, 2H), 4.80(d, J=5Hz, 1H), 5.06(s, 2H), 5.10(s, 2H), 5.40(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =6Hz, 1H), 6.52(s, 1H), 6.77(s, 1H), 7.08(t, J=8Hz, 1H), 7.1~7.6(m, 20H), 7.77(d, J=6Hz, 1H).	2-29)

Table 1 (I) Esters (No. 11)

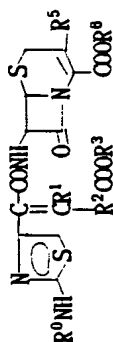
No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CKCl,) $\nu$ : cm <sup>-1</sup>	NMR(CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
57		Cbz	Bzl	OMe	BH	3325, 1760, 1715, 1670, 1625.	1.98, 2.69(ABq, J=16Hz, 2H), 2.76-4.01(m, 2H), 3.52(s, 3H), 4.92-5.54(m, 6H), 6.66(s, 1H), 6.88(s, 1H), 7.01-7.50(m, 2H).	2-15)
58		Cbz	Bzl	OSO <sub>2</sub> Me	BH	3340, 1785, 1735, 1675, 1630.	2.65-3.75(m, 2H), 2.94(s, 3H), 3.51(brs, 2H), 4.86(d, J=5Hz, 1H), 5.03(s, 2H), 5.02, 5.49(ABq, J=13Hz, 2H), 5.61, 5.70(s, 2H), 5.02, 5.49(ABq, J=13Hz, 2H), 5.61, 5.70(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.50, 6.53, 6.60(3xs, 2H).	2-12)
59	1 : 2	Cbz	Bzl	Cl	BH	3350, 1785, 1740, 1685, 1635.	2.64-3.95(m, 2H), 3.37(brs, 2H), 4.78, 4.80(2xd, J=6Hz, 1H), 4.94-5.13(m, 2H), 5.00, 5.10(2xs, 2H), 5.58(dd, J <sub>1</sub> =8Hz, J <sub>2</sub> =6Hz, 1H), 6.55-6.67: 6.95-7.50(2xm, 23H).	2-28)
60		BOC 2-Cephem isomer	Bzl	Cl	PNB	1778, 1745, 1727, 1675, 1350, 1150.	1.52(s, 9H), 3.38(d, J=8Hz, 2H), 4.89(d, J=2Hz, 1H), 5.13(s, 2H), 5.28(d, J=4Hz, 1H), 5.31(s, 2H), 5.43, 5.51(dd, J <sub>1</sub> =4Hz, J <sub>2</sub> =7Hz, 1H), 6.35(d, J=2Hz, 1H), 6.93(s, 1H), 7.18(t, J=8Hz, 1H), 7.33(s, 5H), 7.52(d, J=8Hz, 2H), 8.20(d, J=7Hz, 1H), 8.23(d, J=8Hz, 2H), 8.99(brs, 1H).	2-24)
61		MeChz	MeBzl	SOCl <sub>2</sub> Cl <sub>2</sub> F	PNB	3340, 1780, 1732, 1676, 1620, 1606.	2.32(s, 6H), 2.7-3.3(m, 4H), 3.39(s, 2H), 4.49(dt, J <sub>1</sub> =47Hz, J <sub>2</sub> =6Hz, 2H), 4.82(d, J=4Hz, 1H), 5.02(s, 2H), 4.68, 5.48(ABq, J=19Hz, 2H), 5.21(s, 2H), 6.83(s, 1H), 7.0-7.3(m, 9H), 7.46(d, J=9Hz, 1H), 7.67(d, 8Hz, 1H), 8.14(d, J=9Hz, 2H)	2-17)

Table 1 (I) Esters (No. 12)

No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR(CCl <sub>4</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
62		MeCbz	MeBz1	SCl <sub>2</sub> Cl <sub>2</sub> F	BH	3345, 1757, 1730, 1672, 1630, 1557, 1528.	2.26(s, 6H), 2.1~2.7(m, 2H), 2.7~3.3(m, 4H), 4.31(dc, J <sub>1</sub> =6Hz, J <sub>2</sub> =46Hz, 2H), 4.8~4.5(m, 6H), 6.65(s, 1H), 6.80(s, 1H), 7.0~7.7(m, 2H).	2-5)
63	1:1	Cbz	Bz1	SCl <sub>2</sub> CF <sub>3</sub>	PNB	3330, 1775, 1725, 1665.	2.8~3.7(m, 6H), 4.75~5.75(m, 8H), 6.82(s, 1H), 7.0~7.7(m, 12H), 7.45, 8.15(ABq, J=9Hz, 4H).	2-22)
64		Cbz	Bz1	SCl <sub>2</sub> CF <sub>3</sub>	H	3170br 1775, 1725, 1670.	nd	3-1)
65		Cbz	Bz1	SCl=Cl <sub>2</sub>	BH	3320, 1770, 1750, 1720, 1670.	2.5~3.8(m, 4H), 4.7~5.8(m, 8H), 5.9~8.0(m, 26H).	2-17)
66		Cbz	Bz1	SCl=Cl <sub>2</sub>	PNB	3325, 1775, 1720, 1670.	2.7~3.8(m, 2H), 3.43(s, 2H), 4.75~5.70(m, 10H), 6.25~8.3(m, 19H).	2-17)



Table 1 (2) Esters



No	cis: trans	R <sup>0</sup>	R <sup>1</sup>	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR (CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
1	cis	Cbz	H	-	Bz1	Me	BH	3400, 1765, 1720, 1680.	1.96(s, 3H), 2.60, 3.68(ABq, J=18Hz, 2H), 4.88(d, J=4.5Hz, 1H), 5.07(s, 2H), 5.13, 5.27(ABq, J=12Hz, 2H), 5.88(dd, J <sub>1</sub> =4.5Hz, J <sub>2</sub> = 7Hz, 1H), 6.59(s, 1H), 6.86(s, 1H), 7.01(s, 1H), 7.0~7.6(m, 20H), 8.21(d, J=7Hz, 1H).	2-28)
2	cis	Cbz	H	-	Bz1	Cl=CH <sub>2</sub>	BH	3400, 1770, 1725, 1685.	3.06, 3.18(ABq, J=18Hz, 2H), 4.95(d, J=5Hz, 1H), 4.9~5.4(m, 6H), 5.93(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =7.5Hz, 1H), 6.60(s, 1H), 6.89(s, 1H), 7.00 (s, 1H), 6.85~7.6(m, 21H), 8.21(d, J=7.5Hz, 1H), 10.09(brs, 1H).	2-23)
3	cis	Cbz	H	-	Bz1	CH <sub>2</sub> COOMe	BH	1770, 1725, 1680.	1.98(s, 3H), 2.88, 3.28(ABq, J=19Hz, 2H), 4.52~5.22(m, 7H), 5.93 (dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.60(s, 1H), 6.88(s, 1H), 7.02(s, 1H), 7.0~7.6(m, 20H), 8.00(d, J=8Hz, 1H).	2-17)
4	trans	Cbz	H	-	Bz1	CH <sub>2</sub> COOMe	BH	1780, 1735, 1675.	1.97(s, 3H), 3.18(brs, 1H), 4.85(d, J=5Hz, 1H), 4.52~5.57(m, 7H), 6.70(s, 1H), 6.98(s, 1H), 7.1~7.6(m, 20H), 7.90(d, J=7.5Hz, 1H).	2-17)
5	cis	Cbz	H	CH <sub>2</sub> CH <sub>2</sub>	Bz1	H	BH	3350, 1770, 1720, 1660, 1620, 1520, 1390, 1270.	2.55(m, 4H), 3.30(m, 2H), 4.85(d, J=6.0Hz, 1H), 5.06(s, 4H), 5.90(m, 1H), 6.40(m, 1H), 6.63(s, 1H), 6.81(s, 1H), 7.30(m, 21H).	2-20)

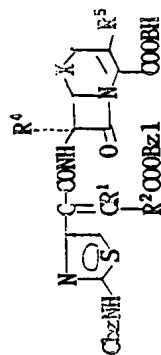
Table 1 (2) Esters (No. 2)

No	cis: trans	R <sup>0</sup>	R <sup>1</sup>	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR (CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
6	trans	Cbz	H	CH <sub>2</sub> Cl <sub>2</sub>	Bz1	H	BH	3350, 1770, 1720, 1660, 1620, 1520, 1390, 1270.	2.30(m, 4H), 3.08(m, 2H), 4.63(d, J=6.0Hz, 1H), 5.00(s, 4H), 5.70(m, 1H), 6.29(m, 1H), 6.53(s, 1H), 6.56(s, 1H), 6.98(m, 1H), 7.30(m, 2H).	2-20)
7		Cbz	H	>ClMe	Bz1	H	BH	3330, 1770, 1725, 1670.	0.9-1.5(2x d, 3H), 3.0-3.3(m, 2H), 3.4-4.5(m, 1H).	2-21)
8	exo	Cbz	H	>ClMe	Bz1	H	BH	3390, 1785, 1725, 1690sh.	1.74, 1.79, 1.90, 2.00(4xs, 3H), 3.1-3.4(m, 2H).	2-21)
9	cis	Cbz	H	(CH <sub>2</sub> ) <sub>2</sub>	Bz1	H	BH	3325, 2900, 1770, 1720, 1660, 1620, 1520, 1400, 1280.	1.75(m, 2H), 2.30(m, 4H), 3.25(m, 2H), 4.80(d, J=6.0Hz, 1H), 5.08(s, 4H), 5.75(m, 1H), 6.32(m, 1H), 6.61(s, 1H), 6.78(s, 1H), 6.90(m, 1H), 7.30(m, 2H).	2-21)
10	trans	Cbz	H	(CH <sub>2</sub> ) <sub>2</sub>	Bz1	H	BH	3325, 2910, 1770, 1720, 1660, 1620, 1520, 1400, 1280.	1.70(m, 2H), 2.22(m, 4H), 3.11(m, 2H), 4.65(d, J=6Hz, 1H), 5.02 (s, 4H), 5.70(m, 1H), 6.30(m, 1H), 6.48(s, 1H), 6.60(s, 1H), 7.00(m, 1H), 7.30(m, 2H).	2-21)
11	cis	BOC	H	>ClMe	Bz1	H	BH	3390, 1780, 1720, 1665.	1.52(s, 15H), 3.1-3.7(m, 2H), 4.91(d, J=5Hz, 1H), 5.13(s, 2H), 5.87(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.45(s, 1H), 6.54-6.64(m, 1H), 6.82(s, 1H), 6.94(s, 1H), 7.1-7.5(m, 15H).	2-6)

Table 1 (2) Esters (No. 3)

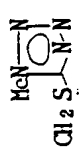
No	cis: trans	R <sup>0</sup>	R <sup>1</sup>	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR (CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
12	trans	BOC	H	>CMe,	Bz1	H	BH	3400, 3340, 1780, 1720, 1665.	1.34(s, 3H), 1.36(s, 3H), 1.52(s, 9H), 3.09(d, J=4Hz, 2H), 4.50, 4.78(ABq, J=12Hz, 2H), 4.67(d, J=5Hz, 1H), 5.62(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> = 8Hz, 1H), 6.32(t, J=4Hz, 1H), 6.51(s, 1H), 6.61(s, 1H), 7.11(s, 1H), 7.1~7.5(m, 15H).	2-6)
13	3 : 2	Cbz	Cl	-	Bz1	H	BH	3400, 1780, 1720 .	nd	2-1)
14	1 : 1	Cbz N-MEM	Cl	Cl, Cl,	Bz1	H	BH	3390, 1785, 1715, 1670.	2.6~3.0(m, 2H), 3.25(s, 3H), 3.0~3.6(m, 4H), 3.55~3.85(m, 2H), 4.97, 5.02(2x d, J=4.5Hz, 1H), 5.09, 5.11(2xs, 2H), 5.33(s, 2H), 5.55, 5.67(2xs, 2H), 5.8~6.2(m, 1H), 6.55~6.75(m, 1H), 6.68, 7.03(2xs, 1H), 6.95(s, 1H), 7.15~7.6(m, 2H).	2-16)
15		Cbz	Cl	(Cl <sub>2</sub> ),	Bz1	H	BH	1785, 1725 .	1.70~2.90(m, 6H), 3.25~3.50(m, 2H), 4.87(d, J=5Hz, 1H), 5.00(s, 2H), 5.23(s, 2H), 5.95(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.53(t, J=4Hz, 1H), 6.71(s, 1H), 6.82(s, 1H), 7.0~7.5(m, 20H).	2-21)
16		Cbz	Cl	SCl,	Bz1	H	BH	nd	3.23(bcs, 2H), 3.60(s, 2H), 4.80(d, J=5Hz, 1H), 5.03(s, 2H), 5.07, 5.50(ABq, J=12Hz, 2H), 5.83(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.35(t, J= 4Hz, 1H), 6.77(s, 1H), 6.90(s, 1H), 7.0~7.6(m, 20H).	2-21)

Table 1 (3) Esters



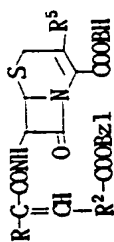
No	cis: trans	X	R <sup>1</sup>	R <sup>2</sup>	R <sup>4</sup>	R <sup>5</sup>	IR (CHCl <sub>3</sub> ) ν: cm <sup>-1</sup>	NMR (OCl <sub>3</sub> ) δ: ppm	Example No.
1	cis	SO α	H	CH <sub>2</sub>	H	H	1795, 1725, 1670.	3.1-4.12(m, 2H), 3.57(d, J=7Hz, 2H), 4.54(d, J=5Hz, 1H), 5.07(s, 2H), 5.18(s, 2H), 5.61(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =7Hz, 1H), 6.3-6.4(m, 1H), 6.60(t, J=7Hz, 1H), 6.85(s, 1H), 6.88(s, 1H), 7.1-7.5(m, 20H), 8.53(d, J=7Hz, 1H).	2-20)
2	trans	SO α	H	CH <sub>2</sub>	H	H	nd	2.9-4.15(m, 4H), 4.45(d, J=5Hz, 1H), 5.06(s, 2H), 5.10, 5.30(ABq, J=12Hz, 2H), 5.47(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =7Hz, 1H), 6.2-6.4(m, 1H), 6.77(s, 1H), 6.82(s, 1H), 7.11(t, J=8Hz, 1H), 7.1-7.5(m, 20H), 8.03(d, J=7Hz, 1H).	2-20)
3	trans	SO β	H	CH <sub>2</sub>	H	H	1800, 1720, 1670.	3.0-3.9(m, 2H), 3.37(d, J=7Hz, 2H), 4.36(d, J=5Hz, 1H), 5.10(s, 2H), 5.18(s, 2H), 6.16(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.3-6.4(m, 1H), 6.84(s, 1H), 6.92(s, 1H), 7.1-7.5(m, 21H), 9.50(brs, 1H), 9.56(d, J=9Hz, 1H).	2-20)
4		SO	H	CH <sub>2</sub>	H	Cl <sub>2</sub> SCH <sub>2</sub> CN	3200, 2245, 1800, 1720, 1672, 1615, 1550.	2.81(s, 2H), 3.34(d, J=7Hz, 2H), 3.60(s, 2H), 3.24, 3.79(ABq, J=17Hz, 2H), 4.52(d, J=5Hz, 1H), 5.08(s, 2H), 5.14(s, 2H), 6.15(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =10Hz, 1H), 6.78(s, 1H), 6.94(s, 1H), 7.1-7.5(m, 20H), 9.54(d, J=10Hz, 1H), 9.67(brs, 1H).	2-11) B-4
5	1:1	SO	H	CH <sub>2</sub>	H		1800, 1722, 1668.	2.29(s, 3H), 2.30(s, 3H), 3.27, 3.80(ABq, J=18Hz, 2H), 3.31, 3.40(2xd, J=8Hz, 2H), 4.00(brs, 2H), 4.50(d, J=5Hz, 1H), 5.07, 5.11(2xs, 4H), 6.08, 6.19(dd, J <sub>1</sub> =10Hz, J <sub>2</sub> =5Hz, 1H), 6.81(s, 1H), 6.83(s, 1H), 6.97-7.43(m, 19H), 8.33(s, 1H), 9.43(brs, 1H), 9.71(d, J=10Hz, 1H).	2-11)

Table 1 (3) Esters (No. 2)

No	cis: trans	X	R <sup>1</sup>	R <sup>2</sup>	R <sup>4</sup>	R <sup>5</sup>	IR (CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR (CHCl <sub>3</sub> ) $\delta$ : ppm	Example No.
6		SO $\beta$	H	CH <sub>2</sub>	H	OH	1800, 1730, 1640, 1615.	3.30~3.80(m, 4H), 4.66(d, J=5Hz, 1H), 5.14(s, 2H), 5.23(s, 2H), 5.93(d, J=5Hz, 1H), 6.84(s, 1H), 6.88(s, 1H), 7.10~7.70(m) [OCH <sub>3</sub> , -O, OD].	2-10)
7	1:1	O	H	CH <sub>2</sub>	OMe	CH=CH <sub>2</sub>	3380, 3150, 1765, 1710, 1675.	2.80~3.90(m, 2H), 3.30, 3.47(2xs, 3H), 4.0~5.5(m, 9H), 6.4~6.85(m, 3H), 7.1~7.7(m), 8.13, 8.36(2xs, 1H).	2-15)
8	1:1	O	H	CH <sub>2</sub>	OMe		1770, 1720, 1685.	2.1~4.0(m, 2H), 3.30, 3.40(2xs, 3H), 3.74, 3.78(2xs, 3H), 4.1~5.2(m, 9H), 6.18, 6.46(2xs, 1H), 6.61(t, J=7Hz, 0.5H), 6.80, 6.83(2xs, 1H), 7.0~7.6(m, 20.5H), 7.89, 8.24(2xs, 1H).	2-15)

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Table 1 (4) Esters





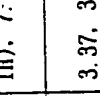



No	cis: trans	R	R <sup>2</sup>	R <sup>5</sup>	IR (CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR (CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
1	1 : 3	Ph	CH <sub>2</sub>	H	3390, 1790, 1730, 1680, 1630.	3.06, 3.37(2xd, J=8Hz, 2H), 3.20-3.70(m, 2H), 4.92(d, J=5Hz, 1H), 5.10, 5.14 (2xs, 2H), 5.96(d, J=5Hz, 1H), 6.50-6.63(m, 1H), 6.92(s, 1H), 7.10-7.45(m).	2-26)
2	trans		CH <sub>2</sub>	H	3390, 1785, 1725, 1675, 1630, 1495.	3.23(d, J=8Hz, 2H), 3.15-3.75(m, 2H), 4.94(d, J=5Hz, 1H), 5.12(s, 2H), 5.88, 5.98(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =10Hz, 1H), 6.36(d, J=10Hz, 1H), 6.52-6.63(m, 1H), 6.92- 7.50(m, 20H).	2-28)
3	1 : 4		CH <sub>2</sub>		3380, 1785, 1720, 1675, 1620.	3.21, 3.54(2xd, J=8Hz, 2H), 3.68(s, 2H), 3.80(s, 3H), 4.22, 4.35(ABq, J=15Hz, 2H), 4.96(d, J=5Hz, 1H), 5.11, 5.13(2xs, 2H), 5.86, 5.96(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.34(d, J=9Hz, 1H), 6.90-7.46(m, 20H).	2-28)
4	5 : 4	BOC-NH- 	CH <sub>2</sub>	H	3405, 1785, 1730, 1682, 1635.	1.49(s, 9H), 3.10-3.75(m, 2H), 4.95, 4.97(2xd, J=4.5Hz, 1H), 5.93(dd, J <sub>1</sub> =9Hz, J <sub>2</sub> =4.5Hz, 1H), 5.14(s, 2H), 6.50-6.75(m, 1H), 6.85, 6.97(2xs, 1H), 6.95(s, 1H), 7.10-7.80(m, 17H).	2-10)
5	1 : 1	N- 	CH <sub>2</sub>	H	1790, 1725, 1680, 1630.	3.37, 3.72(2xd, J=8Hz, 2H), 3.05-3.80(m, 2H), 4.96(d, J=5Hz, 1H), 5.13(s, 2H), 5.95, 6.04(dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =9Hz, 1H), 6.55-6.66(m, 1H), 6.83(t, J=8Hz, 0.5H), 6.95(s, 1H), 7.20-7.50(m, 16.5H), 8.52(d, J=9Hz, 1H), 8.75, 8.84(d, J=2Hz, 1H).	2-7)
6	trans	NO <sub>2</sub> -P- 	CH <sub>2</sub>	H	1780, 1720, 1670, 1620, 1515, 1340.	3.13-3.73(m, 2H), 3.50(d, J=7.5Hz, 2H), 5.02(d, J=5Hz, 1H), 5.17(s, 2H), 5.99 (dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.57-6.68(m, 1H), 6.99(s, 1H), 7.2-7.6(m, 17H), 8.07, 8.21(ABq, J=9Hz, 4H), 8.71(d, J=8Hz, 1H), 9.20(s, 1H).	2-27)

Table 1 (4) Esters (No. 2)

No	cis: trans	R	R <sup>2</sup>	R <sup>5</sup>	IR (CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR (CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
7	cis	NO <sub>2</sub> -p PhCH=N-S-	CH <sub>3</sub>	H	1780, 1720, 1665, 1625, 1515, 1340.	3.13-3.75(m, 2H), 3.77(d, J=7Hz, 2H), 5.03(d, J=5Hz, 1H), 5.18(s, 2H), 5.98 (dd, J <sub>1</sub> =5Hz, J <sub>2</sub> =8Hz, 1H), 6.60-6.70(m, 1H), 6.92(t, J=7Hz, 1H), 7.01(s, 1H), 7.2-7.6(m, 16H), 8.09, 8.23(ABq, J=8Hz, 4H), 8.83(d, J=8Hz, 1H), 9.21(s, 1H).	2-27)
8	1:1	NO <sub>2</sub> -p CbzNH-S-	CH <sub>2</sub>	H	1780, 1730, 1540, 1280.	3.91-3.31(m, 1H), 3.64, 3.50(ABq, J=10Hz, 1H), 3.67, 3.81(2xd, J=7Hz, 2H), 4.71, 4.84(2xd, J=5Hz, 1H), 5.04, 5.11(2xs, 1H), 5.22, 5.29(ABq, J=12Hz, 1H), 5.22(m, 1H), 5.6-6.1(m, 0.5H), 6.3-6.7(m, 1H), 6.22, 6.87(2xs, 1H), 7.2-7.7(m, 23H), 8.33, 9.07(2xd, J=8Hz, 1H).	2-1)
9	cis	NO <sub>2</sub> -p CbzNH-S-	-	H	3200, 1770, 1730, 1690, 1550, 1290.	2.78-3.24(m, 2H), 4.88(d, J=5Hz, 1H), 5.11(s, 2H), 5.17, 5.32(ABq, J=13Hz, 2H), 6.09, 6.19(dd, J <sub>1</sub> =8Hz, J <sub>2</sub> =5Hz, 1H), 6.52(m, 1H), 6.86(s, 1H), 7.01(s, 1H), 7.27(m, 20H), 8.46(d, J=8Hz, 1H).	2-1)

[illegible]

No	cis: trans	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR $\nu$ : cm <sup>-1</sup>	NMR $\delta$ : ppm	Example No.
1	1 : 1	H	H	H	1763, 1705, 1630 [KBr].	3.22(d, J=7Hz, 1H), 3.42(d, J=7Hz, 1H), 3.60(s, 2H), 5.07, 5.11(2xd, J=5Hz, 1H), 5.81(d, J=5Hz, 1H), 6.31, 6.57(2xs, 1H), 6.3-6.8(m, 2H) [CD <sub>3</sub> COO, -CD <sub>3</sub> O, D <sub>2</sub> O].	3-1), 4-1).
2	cis	H	H (HCl salt)	H	3425, 3300, 3260, 1760, 1715, 1657, 1620, 1548 [Nu jo1]	3.31(d, J=7Hz, 2H), 3.54-3.63(brs, 2H), 5.21(d, J=5Hz, 1H), 5.79(d, J=5Hz, 1H), 6.54 ~6.83(m, 2H), 6.63(s, 1H) [CD <sub>3</sub> SOO, -CD <sub>3</sub> O].	3-1), 2), 4-1), 2), 9.
3	cis	H	H	H	3580, 3260, 1770, 1700, 1650, 1572, 1546, 1362 [Nu jo1]	3.68(d, J=8Hz, 2H), 3.93(A part of ABX, J <sub>1</sub> =5.5Hz, J <sub>2</sub> =20Hz, 1H), 4.13(B part of ABX, J <sub>1</sub> =3.5Hz, J <sub>2</sub> =20Hz, 1H), 5.65(d, J=5Hz, 1H), 6.30(d, J=5Hz, 1H), 6.78(X part of ABX, J <sub>1</sub> =3.5Hz, J <sub>2</sub> =5.5Hz, 1H), 6.95(t, J=8Hz, 1H), 7.05(s, 1H) [NaHCO <sub>3</sub> , -D <sub>2</sub> O].	1-4), 3-1), 4-1), 8.
4	1 : 1	H	Me	H	1760, 1710, 1630 [KBr].	2.13(s, 3H), 3.39(d, J=7Hz, 2H), 5.03(d, J=4.5Hz, 1/2 H), 5.08(d, J=4Hz, 1/2 H), 5.73(d, J=4.5Hz), 5.76(d, J=4Hz, 1/2 H), 6.43, 6.54(2xs, 1H), 6.61, 6.94(2xt, 7Hz, 1H) [CD <sub>3</sub> SOO, -CD <sub>3</sub> O, -CDCl <sub>3</sub> ].	1-4), 3-2), 4-2).
5	1 : 1	H	Cl=CH <sub>2</sub>	H	3280, 1760, 1630 [Nu jo1].	3.66(d, J=8Hz, 2H), 4.10(brs, 2H), 5.62-5.96(m, 3H), 6.16, 6.22(2xd, J=4Hz, 1H), 6.85-7.46(m, 3H) [D <sub>2</sub> O].	1-4), 3-2), 4-2).
6	1 : 1	H	Cl=CHCN (Z)	H	3195, 2205, 1764, 1611 [Nu jo1].	3.3-4.2(m, 4H), 5.08, 5.15(2xd, J=4.5Hz, 1H), 5.26(d, J=12Hz, 1H), 5.63, 5.71(2xd, J=4.5Hz, 1H), 6.35, 6.43(2xs, 1H), 6.53, 6.78(m, 1H), 6.98(d, J=12Hz, 1H) [NaHCO <sub>3</sub> , - D <sub>2</sub> O].	1-4), 3-2), 4-2).

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Table 2 (1) Carboxylic acids (No. 2)

No	cis: trans	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR $\nu$ : $\text{cm}^{-1}$	NMR $\delta$ : ppm	Example No.
7	1 : 1	H	Cl=CHCOOH (E)	H	3257, 1770, 1612 [Nujol].	2.8-3.4(m, 2H), 3.42, 3.72(ABq, J=14.5Hz, 2H), 5.10, 5.15(2xd, J=4.5Hz, 1H), 5.63, 5.69(2xd, J=4.5Hz, 1H), 5.90(d, J=16Hz, 1H), 6.36, 6.76(2xm, 1H), 6.45, 6.53(2xs, 1H), 7.23(d, J=16Hz, 1H)[NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
8	1 : 1	H	Cl=CHCF <sub>3</sub> (1Z:2E)	H	3340, 1770, 1708, 1640, 1530 [KBr].	3.67(d, J=7.8Hz, 2H), 3.75-4.3(m, 2H), 5.67, 5.73(2xd, J=4.5Hz, 1H); 6.15-6.70(m, 2H), 6.96, 7.24(2xt, 7.8Hz, 1H), 7.05, 7.13(2xs, 1H), 7.20, 7.68(2xd, J=10Hz, J=16.5Hz, 1H)[NaHCO <sub>3</sub> -D <sub>2</sub> O]	1-4), 3-2), 4-2).
9	1 : 1	H	Cl=CHCF <sub>3</sub> (Z)	H	3360, 1772, 1708, 1655, 1628, 1532 [KBr].	3.68(d, J=7.8Hz, 2H), 3.99, 4.19(ABq, J=18Hz, 2H), 5.18, 5.73(2xd, J=4.5Hz, 1H), 6.17, 6.27(2xd, J=4.5Hz, 1H), 6.1-6.7(m, 1H), 7.05, 7.34(2xt, 7.8Hz, 1H), 7.07, 7.15(2xs, 1H), 7.23(d, J=12.8Hz, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
10	1 : 2	H	Cl <sub>2</sub> N <sup>+</sup> C <sub>5</sub> H <sub>5</sub> <sup>-</sup>	⊖	3380, 1770, 1620, 1525[KBr].	3.66, 4.08(ABq, J=18Hz, 2H), 3.78(d, J=8Hz, 2H), 5.66, 5.71(2xd, J=5Hz, 1H), 5.80, 6.00(ABq, J=15Hz, 2H), 6.20, 6.26(2xd, J=5Hz, 1H), 7.11, 7.24(2xs, 1H), 6.8-7.5(m, 1H), 8.4-9.5(m, 5H) [D <sub>2</sub> O].	3-7), 4-2)
11	2 : 3	H	Cl <sub>2</sub> OMe	H	3170br, 1760, 1622 [Nujol].	nd	1-4), 3-2), 4-2).
12	3 : 5	H	Cl <sub>2</sub> OCOMe	H	3275, 1770, 1720, 1630 [Nujol].	2.75(s, 3H), 3.70(d, J=8Hz, 2H), 3.86, 4.13(ABq, J=18Hz, 2H), 5.60, 5.70(2xd, J=6Hz, 1H), 6.22, 6.28(2xd, J=6Hz, 1H), 6.98, 7.38(2xt, J=8Hz, 1H), 7.07, 7.16(2xs, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O]	1-4), 3-2), 4-2).

Table 2 (I) Carboxylic acids (No. 3)

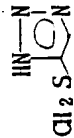

No	cis: trans	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR $\nu$ : $\text{cm}^{-1}$	NMR $\delta$ : ppm	Example No.
13	2 : 3	H	$\text{Cl}_2 \text{OCONH}_2$	H	3250, 1760, 1720, 1700 [Nu jo I].	3.66(d, J=8Hz, 2H), 3.83, 4.08(ABq, J=18Hz, 2H), 5.12, 5.31(ABq, J=12Hz, 2H), 5.61, 5.67(2xd, J=4Hz, 1H), 6.19, 6.24(2xd, J=4Hz, 1H), 7.00, 7.14(2xs, 1H), 6.95, 7.36 (2xt, J=8Hz, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
14	1 : 1	Na	$\text{Cl}_2 \text{SHc}$	Na	3370, 1755, 1590, 1525 [KBr].	2.46(s, 3H), 3.67(d, J=8Hz, 2H), 3.7~4.3(m, 4H), 5.62(d, J=5Hz, 1/2H), 5.66(d, J=4Hz, 1/2H), 6.12(d, J=5Hz, 1/2H), 6.17(d, J=4Hz, 1/2H), 6.94, 7.35(2xt, J=8Hz, 1H), 7.05, 7.14(2xs, 1H) [D <sub>2</sub> O].	1-2), 3-2), 4-2).
15		H	$\text{Cl}_2 \text{SCH}_2 \text{CN}$	H	3300, 2240, 1765, 1625, 1530 [Nu jo I].	3.68(d, J=8Hz, 2H), 3.91, 4.20(ABq, J=13Hz, 2H), 4.01(s, 2H), 4.20(s, 2H), 5.65, 5.71(2xd, J=5Hz, 1H), 6.19, 6.23(2xd, J=5Hz, 1H), 6.97, 7.38(2xt, J=8Hz, 1H), 7.07, 7.15(2xs, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
16		H	$\text{Cl}_2 \text{SCHF}_2$	H	3275br, 1765, 1660 sh, 1625 [Nu jo I].	nd	1-4), 3-2), 4-2).
17	2 : 3	Na		Na	1748 [Nu jo I].	3.67(d, J=8Hz, 2H), 3.65~4.37(m, 2H), 4.50, 4.71(ABq, J=21Hz, 2H), 5.54, 5.59(2xd, J=4.5Hz, 1H), 6.09, 6.15(2xd, J=4.5Hz, 1H), 6.95, 7.35(2xt, J=8Hz, 1H), 7.04, 7.14 (2xs, 1H), 8.41(s, 1H) [D <sub>2</sub> O].	1-1), 3-2), 4-2).
18	3 : 5	Na		Na	1770, 1662, 1630 [KBr].	3.60, 3.69(2xd, J=7Hz, 2H), 3.91~4.10(m, 2H), 4.17~4.41(m, 2H), 5.04, 5.61(2xd, J=5 Hz, 1H), 6.10, 6.17(2xd, J=5Hz, 1H), 6.93, 7.33(2xt, J=7Hz, 1H), 7.03, 7.12(2xs, 1H), 9.15(s, 1H) [Na-salt-D <sub>2</sub> O].	1-1), 3-2), 4-2).

Table 2 (I) Carboxylic acids (No. 4).

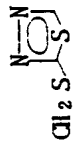
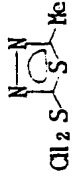
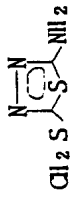
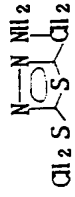
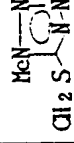
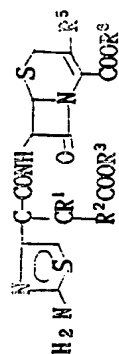
No	cis: trans	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR $\nu$ : $\text{cm}^{-1}$	NMR $\delta$ : ppm	Example No.
19	1:1	H		H	3300, 1764, 1627, 1529, 1367 [KBr].	3.69(d, J=8Hz, 2H), 4.07(ABq, J=17Hz, 2H), 4.75(ABq, J=12Hz, 2H), 5.58, 5.62(2xd, J=4Hz, 1H), 6.18, 6.20(d, J=4Hz, 1H), 6.98, 7.40(2xt, J=8Hz, 1H), 7.03, 7.13(2xs, 1H), 9.88(s, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
20	1:1	H		H	3390, 1763, 1622, 1523, 1376 [KBr].	3.18(s, 3H), 3.68(d, J=8Hz, 2H), 4.03(ABq, J=17Hz, 2H), 4.67(ABq, J=14Hz, 2H), 5.57, 5.61(2xd, J=4Hz, 1H), 6.14, 6.17(2xd, J=4Hz, 1H), 6.94, 7.37(2xt, J=8Hz, 1H), 7.01, 7.11(2xs, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
21	1:1	H		H	3300, 1763, 1621, 1511, 1382, 1355 [KBr].	3.69(d, J=8Hz, 2H), 4.16(ABq, J=18Hz, 2H), 4.53(ABq, J=13.5Hz, 2H), 5.58, 5.62(2xd, J=4Hz, 1H), 6.14, 6.19(2xd, J=4Hz, 1H), 6.97, 7.38(2xt, J=8Hz, 1H), 7.04, 7.13(2xs, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
22	1:1	H		H	3410, 1762, 1615, 1528, 1361 [KBr].	3.68(d, J=8Hz, 2H), 4.06(ABq, J=18Hz, 2H), 4.65(ABq, J=14Hz, 2H), 4.87, 5.01(2xs, 2H), 5.58, 5.62(2xd, J=4Hz, 1H), 6.14, 6.19(2xd, J=4Hz, 1H), 6.70-7.50(m, 1H), 7.04, 7.13(2xs, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
23	1:1	H		H	1765, 1710, 1630 [KBr].	3.37(d, J=8Hz, 2H), 3.69(s, 2H), 3.95(s, 3H), 4.35(s, 2H), 5.03, 5.07(2xd, J=5Hz, 1H), 5.82(d, J=5Hz, 1H), 6.41, 6.53(2xs, 1H), 6.61, 6.93(2xt, J=8Hz, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> -OD, -OCl <sub>3</sub> ].	1-4), 3-6).
24	3:5	H	OMe	H	3275, 1760, 1620 [Nujol].	3.68, 3.72(2xd, J=8Hz, 2H), 3.73-4.25(m, 2H), 4.21, 4.23(2xs, 3H), 5.64, 5.70(2xd, J=6Hz, 1H), 6.00, 6.05(2xd, J=6Hz, 1H), 6.97, 7.37(2xt, J=8Hz, 1H), 7.10, 7.16(2xs, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).

Table 2 (1) Carboxylic acids (No. 5)

No	cis: trans	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR $\nu$ : $\text{cm}^{-1}$	NMR $\delta$ : ppm	Example No.
25	3 : 5	H	Cl	H	3275, 1760, 1625 [Nu jo1].	3.64, 3.65(2xd, J=8Hz, 1H), 3.97, 4.34(4.00, 4.37(2xABq, J=18Hz, 2H), 5.68, 5.71(2xd, J=6Hz, 1H), 6.17, 6.22(2xd, J=6Hz, 1H), 6.94, 7.33(2xt, J=8Hz, 1H), 7.03, 7.13(2xs, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-2), 4-2).
26	1 : 2	H	SCH <sub>2</sub> CH <sub>2</sub> F	H	3300, 1763, 1660, 1629, 1531 [KB-].	3.52(dt, J=22.5Hz, J <sub>1</sub> =6Hz, 2H), 3.67(d, J=7.5Hz, 2H), 3.83, 4.41(ABq, J=17.1Hz, 2H), 5.07(dt, J <sub>1</sub> =47.7Hz, J <sub>2</sub> =6Hz, 2H), 5.63, 5.69(2xd, J=5Hz, 1H), 6.15, 6.21(2xd, J=5Hz, 1H), 6.96, 7.36(2xt, J=7.5Hz, 1H), 7.06, 7.15(2xs, 1H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-4), 3-5).
27	3 : 7	Na	SCH <sub>2</sub> CF <sub>3</sub>	Na	nd	3.70(d, J=7Hz, 2H), 3.6-4.4(m, 2H), 4.30, 4.85(ABq, J=15Hz, 2H), 5.67, 5.74(2xd, J=4Hz, 1H), 6.20, 6.27(2xd, J=4Hz, 1H), 7.00, 7.38(2xt, J=7Hz, 1H), 7.07, 7.17(2xs, 1H) [D <sub>2</sub> O].	3-2), 4), 1-2).
28	4 : 5	H	SCH=CH <sub>2</sub>	H	3150, 1760, 1705 [Nu jo1].	3.68(d, J=7Hz, 2H), 4.15(brs, 2H), 5.6-6.2(m, 1H), 6.35(q, J <sub>1</sub> =16Hz, J <sub>2</sub> =8Hz, 1H), 6.8-7.6(m, 2H) [NaHCO <sub>3</sub> -D <sub>2</sub> O].	1-4), 3-4).

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Table 2 (2) Carboxylic acids



No	cis: trans	R <sup>1</sup>	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (KBr) $\nu$ : cm <sup>-1</sup>	NMR $\delta$ : ppm	Example No.
1	cis	H	-	H	Me	H	nd	2.17(s, 3H), 5.08(d, J=4.5Hz, 1H), 5.78(d, J=4.5Hz, 1H), 6.50(s, 1H), 6.86(s, 1H) [CDCl <sub>3</sub> - CD <sub>3</sub> OD].	1-4), 3-2), 4-2)
2	cis	H	-	H	Cl=CH <sub>2</sub>	H	1765, 1700sh, 1650, 1615.	3.60, 3.74(ABq, J=17Hz, 2H), 5.17(d, J=5Hz, 1H), 5.32(d, J=11Hz, 1H), 5.53(d, J=17Hz, 1H), 5.83(d, J=5Hz, 1H), 6.50(s, 1H), 6.81(s, 1H), 7.12(dd, J <sub>1</sub> =11Hz, J <sub>2</sub> =17Hz, 1H) [CDCl <sub>3</sub> -CD <sub>3</sub> OD, -CD <sub>3</sub> OD].	1-4), 3-2), 4-2).
3	cis	H	-	H	Cl <sub>2</sub> COOMe	H	1779, 1717, 1615.	2.10(s, 3H), 6.55(s, 1H), 6.87(s, 1H) [CDCl <sub>3</sub> -CD <sub>3</sub> OD].	1-4), 3-2), 4-2)
4	trans	H	-	H	Cl <sub>2</sub> COOMe	H	1780, 1730, 1650.	2.10(s, 3H), 5.73(d, J=5Hz, 1H), 6.17(s, 1H), 6.97(s, 1H) [CDCl <sub>3</sub> -CD <sub>3</sub> OD].	1-4), 3-2), 4-2)
5	cis	H	Cl <sub>2</sub> Cl <sub>2</sub>	Na	H	Na	3300, 3200, 2900, 1755, 1650, 1600, 1550, 1410, 1360.	2.88(m, 4H), 4.05(m, 2H), 5.65(d, J=6.0Hz, 1H), 6.28(d, J=6.0Hz, 1H), 6.75(m, 1H), 7.00(s, 1H), 7.22(m, 1H) [D <sub>2</sub> O].	1-1), 3-2), 4-2).
6	trans	H	Cl <sub>2</sub> Cl <sub>2</sub>	Na	H	Na	3300, 3200, 2900, 1755, 1650, 1600, 1550, 1410, 1360.	2.89(m, 4H), 4.00(m, 2H), 5.56(d, J=6.0Hz, 1H), 6.20(d, J=6.0Hz, 1H), 6.75(m, 1H), 7.18(s, 1H), 7.25(m, 1H) [D <sub>2</sub> O].	1-1), 3-2), 4-2).
7	1 : 1	H	>ClMe	Na	H	Na	3380, 1758, 1640, 1580.	1.70, 1.73(2xd, J=7Hz, 3H), 3.5-4.5(m, 3H), 5.57, 5.63(2xd, J=5Hz, 1H), 6.16-6.32(m, 1H), 6.67-6.83(m, 1H), 6.83, 7.24(2xd, J=11Hz, 1H), 7.01, 7.11(2xs, 1H) [D <sub>2</sub> O].	1-2), 3-2), 4-2).

Table 2 (2) Carboxylic acids (No. 2)

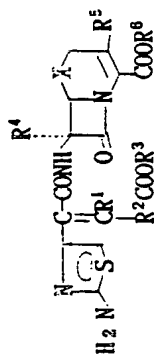
No	cis: trans	R <sup>1</sup>	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (KBr) $\nu$ : cm <sup>-1</sup>	NMR $\delta$ : ppm	Example No.
8	exo	H	>CHMe	Na	H	Na	3380, 1758, 1645, 1595.	2.31(brs, 3H), 3.7-4.3(m, 2H), 5.51(d, J=5Hz, 1H), 6.12(d, J=5Hz, 1H), 6.68-6.77(m, 1H), 6.89-7.05(m, 2H) [D <sub>2</sub> O].	1-2), 3-2), 4-2)
9	trans	H	(CH <sub>2</sub> ) <sub>3</sub>	Na	H	Na	3300, 3200, 2900, 1760, 1655, 1600, 1550, 1410, 1360.	2.15(m, 2H), 2.64(m, 4H), 4.00(m, 2H), 5.55(d, J=6.0Hz, 1H), 6.20(d, J=6.0Hz, 1H), 6.75(m, 1H), 7.10(s, 1H), 7.29(m, 1H) [D <sub>2</sub> O].	1-1), 3-2), 4-2).
10	cis	H	(CH <sub>2</sub> ) <sub>3</sub>	Na	H	Na	3300, 3200, 2900, 1760, 1655, 1600, 1550, 1410, 1360.	2.15(m, 2H), 2.70(m, 4H), 4.01(m, 2H), 5.62(d, J=6.0Hz, 1H), 6.26(d, J=6.0Hz, 1H), 6.75(m, 1H), 6.97(s, 1H), 7.29(m, 1H) [D <sub>2</sub> O].	1-1), 3-2), 4-2).
11	cis	H	>CHC <sub>2</sub>	Na	H	Na	3400, 1760, 1690, 1570.	1.83(s, 6H), 3.7-4.3(m, 2H), 5.63(d, J=5Hz, 1H), 6.28(d, J=5Hz, 1H), 6.7-6.8(m, 1H), 6.99(s, 2H) [D <sub>2</sub> O].	1-1), 3-2), 4-2)
12	trans	H	>CHC <sub>2</sub>	Na	H	Na	3400, 1758, 1660sh , 1600.	1.63(s, 3H), 1.66(s, 3H), 3.74-4.30(m, 2H), 5.60(d, J=5Hz, 1H), 6.23(d, J=5Hz, 1H), 6.73-6.83(m, 1H), 7.08(s, 1H), 7.47(s, 1H) [D <sub>2</sub> O].	1-2), 3-2), 4-2)
13	cis	H	CD <sub>2</sub>	Na	H	Na	3580, 3260, 1770, 1700, 1650, 1620, 1570, 1545 [NujoI]	3.70-4.35(m, 2H), 5.65(d, J=5Hz, 1H), 6.29(d, J=5Hz, 1H), 6.73-6.83(m, 1H), 6.95(s, 1H), 7.06(s, 1H) [D <sub>2</sub> O].	1-2), 3-2), 4-2).
14	1:1	Cl	-	H	H	H	nd	3.40-3.70(m, 2H), 5.13(d, J=5Hz, 1H), 5.91(d, J=5Hz, 1H), 6.5-6.7(m, 1H), 6.50, 6.83(2xs, 1H) [CD <sub>3</sub> OD].	1-4), 3-2), 4-2)

Table 2 (2) Carboxylic acids (No. 3)

No	cis: trans	R <sup>1</sup>	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (KBr) $\nu$ : $\text{cm}^{-1}$	NMR $\delta$ : ppm	Example No.
15	1 : 1	Cl	(CH <sub>2</sub> ) <sub>2</sub>	H	H	H	3300, 1765, 1720, 1627, 1530.	2.8~3.15(m, 2H), 3.2~3.55(m, 2H), 3.75~4.3(m, 2H), 5.62(d, J=4.5Hz, 1H), 6.16, 6.23(2xd, J=4.5Hz, 1H), 7.65~7.9(m, 1H), 7.19, 7.49(2xs, 1H) [D <sub>2</sub> O- NaHCO <sub>3</sub> ,]	1-4), 3-2), 4-2).
16	10:1	Cl	(CH <sub>2</sub> ) <sub>3</sub>	Na	H	Na	nd	2.20~3.30(m, 6H), 3.85~4.15(m, 2H), 5.62(d, J=3Hz, 1H), 6.23(d, J=3Hz, 1H), 6.75(brs, 1H), 7.15, 7.55(2xs, 1H) [D <sub>2</sub> O].	1-2), 3- 2), 4-2)
17		Cl	SCH <sub>2</sub>	H	H	H	nd	3.8~4.3(m, 2H), 4.14(s, 2H), 5.61(d, J=4.5Hz, 1H), 6.24(d, J=4.5Hz, 1H), 6.74(t, J=3Hz, 1H), 7.44(s, 1H) [D <sub>2</sub> O-NaHCO <sub>3</sub> ,].	1-4), 3- 2), 4-2)

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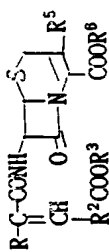
Table 2 (3) Carboxylic acids



No	cis: trans	X	R <sup>1</sup>	R <sup>2</sup>	R <sup>3</sup>	R <sup>4</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (KBr) $\nu$ : $\text{cm}^{-1}$	NMR $\delta$ (D <sub>2</sub> O): ppm	Example No.
18	1 : 2	SO $\alpha$	H	Cl <sub>2</sub>	Na	H	H	Na	3400, 1775, 1600, 1525, 1410, 1360.	3.65(brd, J=8Hz, 2H), 3.85-4.15(m, 1H), 4.65-5.0(m, 1H), 5.34, 5.43 (2xd, J=5Hz, 1H), 6.11, 6.23(2xd, J=5Hz, 1H), 6.49-6.62(m, 1H), 6.99, 7.37(2xt, J=8Hz, 1H), 7.03, 7.13(2xs, 1H).	1-1), 3-2), 4-2).
19	1 : 1	SO $\beta$	H	Cl <sub>2</sub>	Na	H	H	Na	3400, 1770, 1600, 1525, 1410, 1360.	3.65, 3.67(2xd, J=8Hz, 2H), 5.42, 5.46(2xd, J=4Hz, 1H), 6.47, 6.53(2x d, J=4Hz, 1H), 6.55-6.62(m, 1H), 6.97, 7.52(2xt, J=8Hz, 1H), 7.06, 7.14(2xs, 1H).	1-2), 3-2), 4-2).
20	2 : 3	O	H	Cl <sub>2</sub>	Na	OMe	Cl=CH <sub>2</sub>	Na	nd	3.70(d, J=8Hz, 2H), 4.00, 4.08(2xs, 3H), 5.0-5.3(m, 2H), 5.55-5.90(m, 3H), 6.94, 7.40(2xt, J=8Hz, 1H), 7.07, 7.14(2xs, 1H), 7.0-7.50(m, 1H).	1-2), 3- 2), 4-2)
21	1 : 1	O	H	Cl <sub>2</sub>	H	OMe		H	1773, 1670, 1630.	nd	1-4), 3- 2), 4-2)
22	1 : 1	O	H	Cl <sub>2</sub>	Na	OMe		Na	nd	3.70(d, J=8Hz, 2H), 3.99, 4.07(2xs, 3H), 4.50(s, 3H), 5.63, 5.68(2xs, 1H), 6.95, 7.43(2xt, J=8Hz, 1H), 7.05, 7.13(2xs, 1H).	1-2), 3- 2), 4-2)



Table 2 (4) Carboxylic acids



No	cis: trans	R	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (KBr) $\nu$ : $\text{cm}^{-1}$	NMR $\delta$ : ppm	Example No.
1	trans	Ph	Cl <sub>2</sub>	Na	H	Na	3400, 1760, 1650, 1585, 1510, 1410, 1365.	3.47(d, J=8Hz, 2H), 3.65~4.25(m, 2H), 5.55(d, J=5Hz, 1H), 6.15(d, J=5Hz, 1H), 6.66~6.76(m, 1H), 7.30(t, J=8Hz, 1H), 7.66~8.05(m, 5H) [D <sub>2</sub> O].	1-2), 3-2).
2	trans		Cl <sub>2</sub>	Na	H	Na	3395, 1760, 1650, 1585, 1510, 1410, 1365.	3.70(d, J=8Hz, 2H), 3.60~4.26(m, 2H), 5.56(d, J=5Hz, 1H), 6.16(d, J=5Hz, 1H), 6.70~6.80(m, 1H), 7.25(t, J=8Hz, 1H), 7.45~7.65(m, 2H), 7.96~8.05(m, 1H) [D <sub>2</sub> O].	1-2), 3-2).
3	2 : 8		Cl <sub>2</sub>	Na		Na	3400, 1760, 1660, 1590, 1385.	3.66, 3.72(2xd, J=8Hz, 2H), 3.90, 4.22(ABq, J=18Hz, 2H), 4.47(s, 3H), 4.43, 4.81(ABq, J=14Hz, 2H), 5.56, 5.62(2xd, J=5Hz, 1H), 6.08, 6.20, (2xd, J=5Hz, 1H), 6.80, 7.26(2xt, J=8Hz, 1H), 7.5~8.05(m, 3H).	1-2), 3-2).
4	2 : 1		Cl <sub>2</sub>	Na	H	Na	3420, 1760, 1655, 1585, 1413, 1365.	3.63, 3.76(2xd, J=8Hz, 2H), 3.73~4.33(m, 2H), 5.66(d, J=5Hz, 1H), 6.22, 6.32(2xd, J=5Hz, 1H), 6.7~6.83(m, 1H), 7.18, 7.43(2xt, J=8Hz, 1H), 8.02, 8.11(2xd, J=2Hz, 1H), 9.43, 9.51(2xd, J=2Hz, 1H) [D <sub>2</sub> O].	1-2), 3-2).
5	5 : 4		Cl <sub>2</sub>	H	H	H	3450, 3360, 1772, 1717, 1670, 1630, 1520.	3.45, 3.57(2xd, J=7.5Hz, 2H), 3.3~3.8(m, 2H), 5.10, 5.13(2xd, J=4.5Hz, 1H), 5.80, 5.86(2xd, J=4.5, 1H), 6.55~6.75(m, 1H), 6.65, 6.80(2xs, 1H), 6.67, 6.78(2xt, J=7.5Hz, 1H) [CD <sub>3</sub> OD].	1-4), 3-2), 4-2).

Table 2 (4) Carboxylic acids (No. 2)

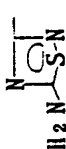
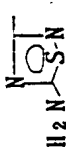
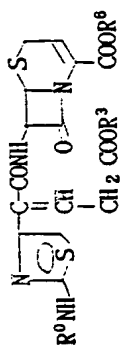
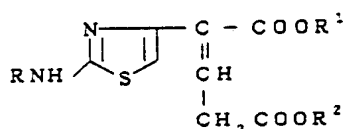
No	cis: trans	R	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	R <sup>6</sup>	IR (KBr) $\nu$ : $\text{cm}^{-1}$	NMR $\delta$ : ppm	Example No.
6			CH <sub>2</sub>	Na	H	Na	3400, 1758, 1655, 1590, 1365.	3.76, 3.81(2xd, J=7Hz, 2H), 4.02(m, 2H), 5.63, 5.58(2xd, J=5Hz, 1H), 6.23, 6.32(2xd, J=5Hz, 1H), 6.76(m, 1H), 7.50, 7.56(2xt, J=7Hz, 1H) [D <sub>2</sub> O].	1-2), 3-2), 4-2).
7			-	H	H	H	3352, 1773, 1716.	nd	1-4), 3-2), 4-2).

Table 3 Pharmaceutical esters



No	cis: trans	R <sup>0</sup>	R <sup>3</sup>	R <sup>6</sup>	IR(CHCl <sub>3</sub> ) $\nu$ : cm <sup>-1</sup>	NMR(CDCl <sub>3</sub> ) $\delta$ : ppm	Example No.
1	cis	H	H	POH	3420, 2980, 1780, 1750, 1660, 1630, 1530, 1480, 1390[KBr].	1. 20(s, 9H), 3.15-3.75(m, 4H), 5.04(d, J=5Hz, 1H), 5.81, 5.92(ABq, J=6Hz, 2H), 5.90(d, J=5Hz, 1H), 6.40-6.70(m, 2H), 7.35(s, 1H).	3-2), 4-2), 5-2).
2	1:1	H	H	POH	3420, 2980, 1780, 1750, 1660, 1630, 1530, 1480, 1390[KBr].	1. 20(s, 9H), 3.15-3.75(m, 4H), 5.04, 5.06(2xd, J=5Hz, 1H), 5.81, 5.92(ABq, J=6Hz, 2H), 5.85-5.95(m, 1H), 6.40-6.70: 6.83-7.03(2xm, 2H), 7.37(s, 1H) [CDCl <sub>3</sub> -CD <sub>3</sub> CO].	3-2), 4-2), 5-2).
3	1:1	H	POH	POH	3395, 3320, 1790, 1753, 1685, 1110, 988.	nd	4-3), 5-2).
4	1:1	H	AOH	AOH	3380, 3310, 1790, 1741, 1687, 1150, 985.	nd	4-2), 5-5).
5	1:1	Cbz	Bz1	POH	nd	1. 20(s, 9H), 3.00-3.90(m, 4H), 5.13(s, 2H), 5.10, 5.33: 5.15, 5.37(2xABq, J=12Hz, 2H), 5.55-6.00(m, 3H), 5.85, 5.92(2xd, J=5Hz, 1H), 6.36-6.53(m, 1H), 6.65, 7.07(2xt, J=8Hz, 1H), 6.94, 6.96(2xs, 1H), 7.20-7.50(m, 10H), 7.66, 8.05(2xd, J=8Hz, 1H).	4-2).

T 1100X



	R	R <sup>1</sup>	R <sup>2</sup>	IR(Nujol) $\nu$ : cm <sup>-1</sup>	NMR $\delta$ : ppm
1	BOC (cis)	H	H	3120, 1700, 1675. dp 153~154°C	1.50(s, 9H), 3.45(d, J=7.5Hz, 2H), 7.00(t, J=7.5 Hz, 1H), 7.13(s, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
2	BOC (trans)	H	H	3150, 1700, 1630, 1600. dp 165~167°C.	1.49(s, 9H), 3.41(d, J=7.5Hz, 2H), 6.89(t, J=7.5 Hz, 1H), 7.08(s, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
3	Cbz	H	H	3200, 1738, 1715, 1690. dp 169~172°C.	3.44, 3.50, (2xd, J=8Hz, 2H), 5.25(s, 2H), 7.07, 7.35(2xt, J=8Hz, 1H), 7.12(s, 1H), 7.38(brs, 5H) [CDCl <sub>3</sub> +CD <sub>3</sub> OD]
4	HCO	H	H	3400, 1718, 1690, 1630, 1550. dp 168°C.	3.45, 3.63(2xd, J=7.5Hz, 2H), 7.14, 7.32(2xt, J=7.5Hz, 1H), 7.23, 7.25(2xs, 1H), 8.51(s, 1H) [CDCl <sub>3</sub> +CD <sub>3</sub> OD].
5	ClCH <sub>2</sub> CO	H	H	3100, 1720, 1685, 1620. dp 153~155°C.	3.45(d, J=8Hz, 2H), 4.37(s, 2H), 6.97, 7.05(2xt, J=8Hz, 1H), 7.23, 7.27(2xs, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
6	BOC	H	Bz1	3160, 1740, 1724, 1700, 1678, 1255, 1168.	3.95(d, J=7.5Hz, 2H), 5.50(s, 2H), 7.26(t, J=7.5 Hz, 1H), 7.30(brs, 1H), 7.49(s, 1H), 7.75(s, 5H), 11.86(brs, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
7	HCO (1 cis: 2 trans)	H	t-Bu	3150, 3100, 1720, 1690, 1635. mp. 185~188°C	1.40(s, 9H), 3.43(d, J=7Hz, 2H), 6.89, 7.00(2xt, J=7Hz, 1H), 7.20, 7.26(2xs, 1H), 8.48(s, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
8	HCO	H	Bz1	1735, 1680, 1620. dp 153~155°C.	3.69(d, J=7Hz, 2H), 5.12(s, 2H), 7.17(t, J=7Hz, 1H), 7.21(s, 1H), 7.32(s, 5H), 8.46(s, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
9	ClCH <sub>2</sub> CO	H	Me	nd	3.39(d, J=7.5Hz, 2H), 3.70(s, 3H), 4.24(s, 2H), 7.11(s, 1H), 7.23(t, J=7.5Hz, 1H), 9.37(brs, 2H) [CDCl <sub>3</sub> ].
10	ClCH <sub>2</sub> CO	H	Bz1	1726, 1685, 1160. dp 155°C.	3.95, 4.01(2xd, J=7.5Hz, 2H), 4.71(s, 2H), 5.45, 5.47(2xs, 2H), 7.28, 7.40(2xt, J=7.5Hz, 1H), 7.58, 7.65(2xs, 1H), 7.70(s, 5H), 12.9(brs, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
11	Cbz	H	Me	3400~2300, 1740, 1550.	3.58~3.73(m, 2H), 3.63(s, 3H), 5.27(s, 2H), 7.03~7.46(m, 7H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
12	Cbz (trans)	H	t-Bu	3160~2200, 1720, 1680, 1635. mp. 169~171°C	1.42(s, 9H), 3.53(d, J=7Hz, 2H), 5.29(s, 1H), 7.27(t, J=7Hz, 1H), 7.35(s, 1H), 7.30~7.50(m, 5H) [CD <sub>3</sub> COCD <sub>3</sub> ].

Table 4 Side chain acids and derivatives (No. 2)

	R	R <sup>1</sup>	R <sup>2</sup>	IR(Nujol) $\nu$ : cm <sup>-1</sup>	NMR $\delta$ : ppm
13	Cbz (cis)	H	t-Bu	nd	1.44(s, 9H), 3.53(d, J=7Hz, 2H), 5.27(s, 2H), 7.13(t, J=7Hz, 1H), 7.24(s, 1H), 7.30~7.47(m, 5H) [CDCl <sub>3</sub> ].
14	Cbz (2 cis: 1 trans)	H	Me- Bzl	3150~2050, 1720, 1670, 1620, 1570. mp. 160~163°C.	2.33(s, 3H), 2.53, 2.70(2xd, J=8Hz, 2H), 5.11(s, 2H), 5.26(s, 2H), 6.99~7.40(m, 10H) [CDCl <sub>3</sub> , - OD, OD].
15	Cbz (2 cis: 3 trans)	H	Bzl	1725, 1675, 1620, 1575. mp. 164~166°C.	3.51, 3.73(2xd, J=7Hz, 2H), 5.13(s, 2H), 5.26 (s, 2H), 7.06, 7.10(2xs, 1H), 7.0~7.5(m, 11H) [CDCl <sub>3</sub> , -OD, OD].
16	Cbz	H	PMB	1720, 1575, 1515. mp. 145~148°C.	3.80(d, J=8Hz, 2H), 3.90(s, 3H), 5.20(s, 2H), 5.33(s, 2H), 7.00(s, 1H), 6.85~7.60(m, 10H) [CDCl <sub>3</sub> , -OD, OD].
17	H (HCl salt)	Me	H	3330~2450, 1720, 1680, 1630.	3.39(d, J=7Hz, 2H), 3.73(s, 3H), 6.88(s, 1H), 7.25(t, J=7Hz, 1H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
18	Cbz (1 cis: 2 trans)	H	CH <sub>2</sub> CH CH <sub>2</sub>	3515, 2480(br), 1736, 1549, 1305. 1086 (CHCl <sub>3</sub> ), mp. 122~130°C.	3.35(d, J=8Hz, 4/3H), 3.68(d, J=8Hz, 2/3H), 4.56 (d, J=6Hz, 2H), 5.11~5.37(m, 4H), 5.65~6.15(m, 1H), 6.90~7.41(m, 7H), 9.82(bs, 2H). [CDCl <sub>3</sub> ].
19	Cbz (1 cis: 5 trans)	H	CHMe CH CH <sub>2</sub>	3420, 2500(br), 1732, 1549, 1302. 1087 (CHCl <sub>3</sub> ), mp. 127~131°C.	1.16(d, J=7Hz, 1/2H), 1.29(d, J=7Hz, 5/2H), 3.46 (d, J=8Hz, 5/3H), 3.68(d, J=8Hz, 1/3H), 5.05~ 5.49(m, 3H), 5.16(s, 2H), 5.66~6.02(m, 1H), 7.08 ~7.57(m, 7H) [CDCl <sub>3</sub> , -OD, OD].
20	Cbz (9 cis: 11 trans)	H	CH <sub>2</sub> CHMe CH <sub>2</sub>	3420, 1736, 1548, 1307, 1085 (CHCl <sub>3</sub> ), mp. 120~123°C.	1.73(s, 3H), 3.52(d, J=8.5Hz, 11/10H), 3.73 (d, J=8.5Hz, 9/10H), 4.54(s, 2H), 4.95(brs, 2H), 5.26(s, 2H), 6.99~7.46(m, 7H) [CDCl <sub>3</sub> , -OD, OD].
21	Cbz (1 cis: 4 trans)	H	CH <sub>2</sub> CH CHMe	3415, 1732, 1548, 1304, 1076 (CHCl <sub>3</sub> ), mp. 139~142°C. (decomp.).	1.67(d, J=6Hz, 3H), 3.44(d, J=8Hz, 8/5H), 3.64 (d, J=8Hz, 2/5H), 4.49(d, J=6Hz, 2H), 5.23(s, 2H), 5.35~6.05(m, 2H), 7.05~7.41(m, 7H) [CDCl <sub>3</sub> , -OD, OD].
22	Cbz (1 cis: 2 trans)	H	CHMe CH CH <sub>2</sub>	3175, 2520(br), 1732, 1659, 1071. mp. 167~168°C (decomp.).	1.98(s, 3H), 2.03(s, 3H), 3.82(d, J=8Hz, 4/3H), 3.86(d, J=8Hz, 2/3H), 4.87(d, J=7Hz, 2H), 5.64 (s, 2H), 5.52~5.71(m, 1H), 7.21(t, J=8Hz, 1/3H), 7.65~7.69(m, 5+2/3H) [CD <sub>3</sub> SOCD <sub>3</sub> , -OD, OD].
23	Cbz (1 cis: 2 trans)	H	CH <sub>2</sub> CH CHMe	3150~2200, 1725, 1675, 1620, 1585. mp. 170~171°C.	1.67(s, 3H), 1.72(s, 3H), 3.22(d, J=7Hz, 2H), 4.54(brd, J=8Hz, 2H), 5.23(s, 2H), 5.30(brt, J= 8Hz, 1H), 6.38(s, 1H), 6.99(s, 1H), 7.40(m, J= 7Hz, 6H) [CD <sub>3</sub> SOCD <sub>3</sub> ].
24	Cbz	H	CH <sub>2</sub> CH CHPh	nd	TLC[EtOAc/CHCl <sub>3</sub> (1:1)]: R <sub>f</sub> =0.2

Table 4 Side chain acids and derivatives (No. 3)

	R	R <sup>1</sup>	R <sup>2</sup>	IR(Nujol) $\nu$ : cm <sup>-1</sup>	NMR $\delta$ : ppm
25	H (HCl salt)	Me	Me	3200, 1720, 1625, 1605. [CHCl <sub>3</sub> ].	3.44(d, J=7Hz, 2H), 3.75(s, 3H), 3.85, 3.88(2xs, 3H), 6.70, 6.75(2xs, 1H), 6.97, 7.43(2xt, J=7 Hz, 1H) [CDCl <sub>3</sub> -CD <sub>3</sub> OD].
26	BOC (trans)	Me	Me	3415, 1720, 1541, 1155 [CHCl <sub>3</sub> ].	1.52(s, 9H), 3.54(d, J=6.5Hz, 2H), 3.64(s, 3H), 3.76(s, 3H), 7.11(s, 1H), 7.18(t, J=6.5Hz, 1H), 9.12(brs, 1H) [CDCl <sub>3</sub> ].
27	BOC (cis)	Me	Me	3410, 1720, 1541, 1150 [CHCl <sub>3</sub> ].	1.51(s, 9H), 3.54(d, J=6.5Hz, 2H), 3.69(s, 3H), 3.83(s, 3H), 7.03(s, 1H), 7.08(t, J=6.5Hz, 1H), 9.12(brs, 1H) [CDCl <sub>3</sub> ].
28	Cbz	Me	Me	3390, 1720, 1540 [CHCl <sub>3</sub> ].	3.41, 3.48(2xd, J=8Hz, 2H), 3.65, 3.73, 3.69, 3.83(4xs, 6H), 5.24(s, 2H), 7.00~7.37(m, 7H) [CDCl <sub>3</sub> ].
29	Cbz	Et	Et	3395, 1720 [CHCl <sub>3</sub> ].	1.19, 1.20, 1.22, 1.30(4xt, J=8Hz, 6H), 3.34, 3.42(2xd, J=8Hz, 2H), 4.08, 4.12, 4.15, 4.24 (4xq, J=8Hz, 4H), 5.21, 5.22, 5.24(3xs, 2H), 7.03, 7.13(2xt, J=8Hz, 1H), 7.03(s, 1H), 7.31(s, 5H), 10.15(brs, 1H) [CDCl <sub>3</sub> ].
30	Cbz	Bzl	Bzl	3400, 1725 [CHCl <sub>3</sub> ].	3.31, 3.42(2xd, J=7Hz, 2H), 5.01, 5.03, 5.11, 5.17(4xs, 6H), 6.96~7.30(m, 17H), 10.19(brs, 1H) [CDCl <sub>3</sub> ].
31	Cbz	PMB	Bzl	nd	3.40(d, J=7Hz, 2H), 3.75(s, 3H), 5.10(s, 2H), 5.15(s, 2H), 5.20(s, 2H), 6.8~7.4(m, 16H) [CDCl <sub>3</sub> ].
32	Cbz	BH	Bzl	3490, 1725 [CDCl <sub>3</sub> ].	3.34, 3.40(2xd, J=7Hz, 2H), 5.02, 5.05, 5.09, 5.17(4xs, 4H), 6.8~7.4(m, 23H), 9.90(brs, 1H) [CDCl <sub>3</sub> ].
33	HCO (trans)	Me	Me	3380, 3140, 1722, 1705, 1695 [CHCl <sub>3</sub> ] mp. 100°C.	3.46(d, J=7.5Hz, 2H), 3.66(s, 3H), 3.78(s, 3H), 7.05(s, 1H), 7.24(t, J=7.5Hz, 1H), 8.49(s, 1H) [CDCl <sub>3</sub> ].
34	HCO (cis)	Me	Me	3390, 3150, 1715, 1700, 1535 [CHCl <sub>3</sub> ].	3.56(d, J=7.0Hz, 2H), 3.73(s, 3H), 3.84(s, 3H), 7.02(t, J=7Hz, 1H), 7.12(s, 1H), 8.55(s, 1H) [CDCl <sub>3</sub> ].
35	HCO (cis)	Me	t-Bu	3380, 1710, 1540 [CHCl <sub>3</sub> ]. mp. 101~104°C	1.47(s, 9H), 3.50(d, J=7Hz, 2H), 3.86(s, 3H), 7.07(t, J=7Hz, 1H), 7.13(s, 1H), 8.60(s, 1H) [CDCl <sub>3</sub> ].
36	HCO (trans)	Me	t-Bu	nd	1.44(s, 9H), 3.27(d, J=7Hz, 2H), 3.80(s, 3H), 7.05(s, 1H), 7.31(t, J=7Hz, 1H), 8.52(s, 1H) [CDCl <sub>3</sub> ].
37	ClCH <sub>2</sub> CO (trans)	Me	Me	nd	3.50(d, J=6.5Hz, 2H), 3.68(s, 3H), 3.79(s, 3H), 4.25(s, 2H), 7.24(s, 1H), 7.24(t, J=6.5Hz, 1H) [CDCl <sub>3</sub> ].

Table 4 Side chain acids and derivatives (No. 4)

	R	R <sup>1</sup>	R <sup>2</sup>	IR(Nujol) $\nu$ : cm <sup>-1</sup>	NMR $\delta$ : ppm
38	ClCH <sub>2</sub> CO (cis)	Me	Me	3470. 1725. 1715. 1680. 1535 [CHCl <sub>3</sub> ].	3.60(d, J=7Hz, 2H), 3.75(s, 3H), 3.87(s, 3H), 4.27(s, 2H), 7.18(s, 1H), 7.18(t, J=7Hz, 1H) [CDCl <sub>3</sub> ].
39	Ph <sub>3</sub> C (3 cis: 2 trans)	Me	Me	3380. 1720. 1703. 1500. 1480. 1425 [CHCl <sub>3</sub> ].	3.43(d, J=6.5Hz, 2H), 3.26, 3.64(2xs, 3H), 3.70, 3.75(2xs, 3H), 6.44, 6.63(2xs, 1H), 6.54, 6.70 (2xs, 1H), 7.01(t, J=6.5Hz, 1H), 7.25(s, 15H) [CDCl <sub>3</sub> ].